

Characterization of Null Mutants of the Glyoxylate Cycle and Gluconeogenic Enzymes in *S. cerevisiae* Through Metabolic Network Modeling Verified by Chemostat Cultivation

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Abstract: Biomass yields for several null mutants in *Saccharomyces cerevisiae* were successfully predicted with a metabolic network model. Energetic parameters of the model were obtained from growth data in C-limited aerobic chemostat cultures of the corresponding wild-type strain, which exhibited a *P/O* ratio of 1.46, a non-growth-related maintenance of 56 mmol ATP/C-mol biomass/h, and a growth-related requirement of 655 mmol ATP/C-mol biomass. Biomass yields and carbon uptake rates were modeled for different mutants incapacitated in their glyoxylate cycle and their gluconeogenesis. Biomass yields were calculated for different feed ratios of glucose to ethanol, and decreases for higher ethanol fractions were correctly predicted for mutants with deletions of the malate synthase, the isocitrate lyase, or the phosphoenolpyruvate carboxykinase. The growth of the fructose-1,6-bisphosphatase deletion mutant was anticipated less accurate, but the tendency was modeled correctly. © 2002 John Wiley & Sons, Inc. *Biotechnol Bioeng* 77: 61–72, 2002.

Keywords: null mutants; *S. cerevisiae*; metabolic network model

INTRODUCTION

Advances in genetical engineering allow the specific alteration of the metabolic reactions and pathways, but due to the complexity of metabolic networks the outcome of these changes can be predicted intuitively in only few simple cases, mainly in applications concerning a specific production pathway of a secondary metabolite. Directed genetic alterations of the cells central me-

tabolism require a more systematic approach (Bailey, 1991). Here, metabolic network analysis proved itself to be a valuable tool in predicting the behavior of the reaction network under various conditions (Christensen and Nielsen, 1999; Holms, 1996).

Metabolic network analysis examines the structure of a proposed metabolic network, thus identifying, e.g., parallel pathways, futile cycles, and conserved moieties. It further determines which reactions of a given network can be quantified for a chosen set of measured rates under standard conditions. Metabolic flux analysis is then applied to calculate the rates of these observable reactions. Depending on the structure of the network, both tools can be used to obtain the stoichiometrically conceivable yield of a desired product based solely on a set of biological feasible reactions (Vallino and Stephanopoulos, 1993) or its thermodynamically feasible yield by including energetic restrictions through the inclusion of the cofactor balances for NAD(P) and adenosine phosphates (van Gulik and Heijnen, 1995; van Gulik et al., 2001). The availability of sufficient data on a variety of steady state conditions allows the quantification of the cell's energetic parameters; the *P/O* ratio and the maintenance requirements as demonstrated by Gulik and Heijnen (1995) and Vanrolleghem et al. (1996).

The yeast *Saccharomyces cerevisiae* is able to metabolize glucose as well as ethanol. Despite the diauxic growth in batch culture, *S. cerevisiae* can use glucose and ethanol in mixed cultures simultaneously under carbon-limited conditions in continuous chemostat cultures. Depending on the ratio of glucose and ethanol in the media, the activity of the glyoxylate cycle enzymes isocitrate lyase (ICL) and malate synthase (MLS) and the gluconeogenic enzymes phosphoenolpyruvate carboxykinase (PCK) and fructose-1,6-bisphosphatase (FBP) is needed at different values. It has been shown that the

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onset of these enzymes is tightly regulated depending on the ratio of glucose and ethanol in the substrate (de Jong-Gubbels et al., 1995). By using single null mutants in the mentioned enzymes we could show the ratio of glucose and ethanol in the feed from which the activity of the single enzyme is needed for the complete utilization of both C-sources.

Vanrolleghem et al. (1996) as well as van Gulik and Heijnen (1995) successfully used the metabolic flux analysis to calculate the switching points of these key enzyme. In the presented work, we have now employed the metabolic flux analysis for the quantitative prediction of genetically modified *S. cerevisiae* based on knowledge about the unaltered strain. Biomass yields in carbon-limited chemostat fermentations were correctly forecasted over a range of different substrate mixtures based solely on network analysis and energetic parameters obtained from the corresponding wild-type strain for different null mutants, incapacitated in their glyoxylate cycle and their gluconeogenesis. Model predictions were verified with measured data obtained from chemostat cultures.

MATERIALS AND METHODS

Construction of Null Mutants

The haploid prototrophic wild-type strain *S. cerevisiae* CEN.PK 113-7D was used as reference for the derived knockout mutants. Haploid *S. cerevisiae* null mutants were constructed by replacing the genes coding for the enzymes malate synthase (*MLSI*), isocitrate lyase (*ICLI*), phosphoenolpyruvate carboxykinase (*PCK1*), and the fructose-1,6-bisphosphatase (*FBP1*) by the short flanking homology (SFH) method (Table I) (Wach et al., 1994). SFH deletion cassettes were made by PCR with primers homologous to both the kanamycin deletion cassette of plasmid pUG6 (Guldener et al., 1996) and the gene(s) of interest as described recently (Luttik et al., 1998). SFH-PCR products were first transformed in the diploid strain CEN.PK122 and subsequently the corresponding haploid deletion strains were obtained by tetrad analysis. Mating type and the correct integration of the kanamycin deletion cassette were verified by PCR as described previously (Luttik et al., 1998). Standard techniques and media for genetic modification of *S. cerevisiae* were used (Ausubel et al., 1989). All strains designated as CEN are isogenic to the *S. cerevisiae* strain CEN.PK2 (Entian and Kötter, 1998; van Dijken et al., 2000).

Strain Cultivation and Analysis

The haploid wild-type strain *S. cerevisiae* CEN.PK113-7D was used as reference for the derived knockout mutants. The null mutants in the enzymes of the gly-

oxylate cycle enzymes malate synthase (*mls*) and isocitrate lyase (*icl*) and of the gluconeogenic enzymes phosphoenolpyruvate carboxykinase (*pck*) and fructose-1,6-bisphosphatase (*fbp*) were made with the kanamycin method (Guldener, et al., 1996 ID: 329) in the diploid *S. cerevisiae* wild-type strain CEN.PK122. The following obtained haploid mutant strains of *S. cerevisiae* were used for the experiments: CEN.PK233-1C(*mls1* Δ), CEN.PK229-4D(*icl1* Δ), CEN.PK46-1A(*pck1* Δ), CEN.PK255-1D(*fbp1* Δ).

The wild-type strain was grown aerobically in carbon-limited chemostat cultures using 2-L Applikon fermentors at different dilution rates between 0.025 and 0.2 h⁻¹, 30°C, and pH 5.0 on defined mineral media according to Verduyn et al. (1992) with either glucose, ethanol, or acetate as carbon source. The mutants were grown under the same conditions on glucose and ethanol in 1.5 L working volume at a dilution rate of $D = 0.1$ h⁻¹ using Braun fermentors (B. Braun Biotech international, 2L). Dissolved oxygen tension remained always above 30%. The fermentors were inoculated with approximately 50 mL preculture, grown overnight on the same mineral medium and 10 g/L glucose as carbon source.

Experiments with varying glucose-ethanol feed were performed with a constant total carbon concentration of 250 mM. For the determination of the energetic parameters the feed concentration varied between 180 and 480 mM carbon for glucose, ethanol was fed at a concentration of 350 mM, acetate at 270 mM. Carbon balances were checked routinely and closed with a recovery of more than 95% for all cultures.

The fermentors were aerated with an airflow of approximately 1 vvm. Off-gas analysis for oxygen and carbon dioxide was performed only for the wild-type cells using a Servomex 1100A oxygen analyzer (Taylor Servomex Co., USA) and a Beckman 864 infrared detector (Rosemount Analytics, USA) respectively. Biomass concentrations were determined through filtration on nitro-cellulose filters (pore size 0.43 μ m, Gelman Sciences, USA).

Biomass was harvested after reaching steady state. A culture was considered to be in steady state if the biomass concentration was constant for at least five dilution times and the biomass was devoid of cell cycle associated oscillations (Duboc et al., 1996). The cells were spun down and washed with demineralized water. The biomass was stored at -20°C until being freeze-dried for 48 h. The biomass was then further dried at 70°C for 48 h and stored at room temperature in a desiccator to obtain a reproducible reference state until further analysis.

Biomass was analyzed for its elemental and constituent content as described earlier. Biomass was assumed to contain protein, carbohydrates, lipids, RNA, DNA, water, and metals. Results of the elemental and the constituent analysis were matched using statistical reconciliation (Lange and Heijnen, 2001).

Enzyme Assays

For enzyme assays 5 mL of culture was harvested after reaching steady state by centrifugation. The biomass was stored at -20°C until being used. Crude extracts were prepared using glass beads for breaking the cells as described by Ciriacy (1973). The crude extract was then directly used for the enzyme assays.

Malate synthase and isocitrate lyase activity was determined according to Dixon and Kornberg (1959), phosphoenolpyruvate carboxykinase activity according to Hansen et al. (1976), and fructose biphosphatase activity according to Gancedo and Gancedo (1971). Specific activities were computed as mU/mg protein, determined according to the microbiuret method (Zamenhoff, 1957) using bovine serum albumin as a standard.

Metabolic Network Analysis

Metabolic network analysis was performed with a network based on van Gulik and Heijnen (1995). Further reactions were included for the formation of the phosphatidates, precursors of phospholipids containing ethanolamine, choline, and serine. Different biomass-generating reactions were included to reflect the differences in measured biomass and protein composition in each steady state. Biomass, CO_2 , and H_2O were assumed to be the only products of the metabolism (Appendix A).

Networks for glucose cultures were modeled using pyruvate carboxylase as anaplerotic reaction for the TCA cycle. NADPH was regenerated through the NADP dependent isocitrate dehydrogenase and the glucose-6-phosphate dehydrogenase with the pentose-phosphate (PP) pathway providing the required stoichiometric freedom for this cofactor. Networks for ethanol grown cultures included both NAD and NADP dependent aldehyde dehydrogenases. In this case the PP-pathway was restricted to provide pentose-phosphate precursors by removing the second transketolase, hereby removing a singularity introduced by the additional NAD-dependent aldehyde dehydrogenase. Gluconeogenesis follows the known route with PEP carboxylase and fructose biphosphatase, replacing the pyruvate carboxylase and the phosphofructose kinase. The reactions of the glyoxylate cycle isocitrate lyase and malate synthase fulfill the anaplerotic requirements for the growth on C_2 -components. The network for acetate is similar to the one used for the ethanol grown cultures with the sole exception of the use of the second transketolase to provide the freedom to generate the required NADPH in the PP-pathway.

In order to use the metabolic networks for predictions, the unknown energy requirements expressed in ATP of the assimilatory reactions and the amount of ATP spend on maintaining the current state of the cell have to be evaluated. These additional energetic requirements can be expressed with three energetic pa-

rameters: the P/O ratio, describing the efficiency of the oxidative phosphorylation, the growth related unknown ATP requirements for cell formation k , and the cell maintenance m_{ATP} of the organism (van Gulik and Heijnen, 1995). This energy demand can be solved using the ATP balance for each metabolic network:

$$q_O \cdot P/O - \mu \cdot k - m_{\text{ATP}} = q_{\text{ATP}}^{\text{net}} \quad (1)$$

The specific rates q per C-mol biomass can be easily determined through metabolic flux analysis with q_O representing the moles of oxygen consumed for the reduction of NADH and FADH, and $q_{\text{ATP}}^{\text{net}}$ being the amount of known ATP used in the specified anabolic and catabolic reactions. The $q_{\text{ATP}}^{\text{net}}$ can be quantified by summarizing all reactions rates involving ATP except the regeneration through oxidative phosphorylation:

$$q_{\text{ATP}}^{\text{net}} = \sum v_{i,\text{ATP}} r_i \quad (2)$$

Each biological steady state thus generates its distinct Eqs. (1) and (2). Using the appropriate metabolic network for Eq. (2), the energetic parameters P/O ratio, the growth related ATP requirements k , and the cell maintenance m_{ATP} can be obtained from data of minimal three distinct fermentations of the wild-type strain using linear regression techniques on Eq. (1). The accuracy of the estimated parameters is improved through the use of data from several chemostats with multiple substrates and a range of growth rates. The maintenance parameters m_{ATP} and k are combined to k' for modeling purposes at a constant growth rate.

$$k' = k + \frac{m_{\text{ATP}}}{\mu} \quad (3)$$

The flux analysis of the different null-mutants was done following the strategy outlined by van Gulik and Heijnen (1995) and Vanrolleghem and Heijnen (1998) who successfully applied it for the sequential enzyme expression during growth of *S. cerevisiae* on mixtures of glucose and ethanol (de Jong-Gubbels et al., 1995). As proposed in these papers, a set of different metabolic networks was used to model the complete range of the glucose-ethanol ratio in the feed.

RESULTS AND DISCUSSION

Biomass Composition

Metabolic flux analysis requires the description of the biomass not only in terms of its elements, but also in terms of its molecular composition. Therefore, the average composition for *S. cerevisiae* CEN.PK113-7D grown in carbon-limited chemostat at a dilution rate of $D = 0.1 \text{ h}^{-1}$ was analyzed for its elemental and molecular composition during growth on glucose, ethanol, and acetate as described previously (Lange and Heijnen,

Table I. Yeast strains used in this study.

Strain name	Relevant genotype ^a
CEN.PK113-7D	MATa URA3 HIS3 LEU2 TRP1 MAL2-8 ^c SUC2
CEN.PK122	MATa/MATα URA3/URA3 HIS3/HIS3 LEU2/LEU2 TRP1/TRP1 MAL2-8 ^c /MAL2-8 ^c SUC2/SUC2
CEN.PK229-4D	MATa URA3 HIS3 LEU2 TRP1 MAL2-8 ^c SUC2 icl1(41,1630)::loxP-Kan-loxP
CEN.PK233-1C	MATa URA3 HIS3 LEU2 TRP1 MAL2-8 ^c SUC2 mls1(41,1610)::loxP-Kan-loxP
CEN.PK255-1D	MATa URA3 HIS3 LEU2 TRP1 MAL2-8 ^c SUC2 fbp1(41,880)::loxP-Kan-loxP
CEN.PK487-1B	MATa URA3 HIS3 LEU2 TRP1 MAL2-8 ^c SUC2 cat8(44,299)::loxP-Kan-loxP
CEN.IS46-1A	MATa URA3 HIS3 LEU2 TRP1 MAL2-8 ^c SUC2 ppc1(41,1610)::loxP-Kan-loxP

^aThe numbers in parentheses indicate the deleted nucleotides (ATG = 1) of the corresponding genes. All strains listed can be obtained from EUROSCARF (European *Saccharomyces cerevisiae* Archive for Functional Analysis) at <http://www.rz.uni.frankfurt.de/FB/fb16/mikro/euroscarf/index.html>.

Table II. Balanced elemental cell composition expressed as mass fractions f_i (in %).

	D (h ⁻¹)	f_C	f_H	f_N	f_O	f_P	f_S	f_M	Sum
Glucose	0.105	45.5	6.7	7.9	36.2	1.03	0.23	2.52	100.0
Ethanol	0.106	46.7	6.9	8.3	34.1	1.04	0.31	2.61	100.0
Acetate	0.106	46.5	6.9	8.9	33.8	1.05	0.32	2.48	100.0

2001). The elemental composition is presented in Table II. The molecular composition is described in terms of the mass fractions f of protein, carbohydrates, lipids, RNA, DNA, phosphate, sulfate, metals, and water. The different substrates led to significant changes in the biomass composition even while maintaining a constant growth rate. Glucose-grown cultures had a higher content of carbohydrates at $D = 0.1$ h⁻¹, while biomass grown on the C₂-components ethanol and acetate was richer in lipids and proteins. Details of the reconciled biomass composition are given in Table III. Furthermore, the protein was analysed for its amino acid contents, an average composition (Table IV) was used for the calculations since no significant differences were found between the cultures. Biomass composition also shifted, e.g., to higher protein contents with increasing dilution rate as shown earlier (Lange and Heijnen, 2001), these changes were taken into account during the

Table IV. Average measured amino acid composition of protein (in mol %).

Ala	9.77	Met	1.14
Arg	3.86	Orn	0.24
Asx ^a	9.28	Phe	3.76
Cys	0.14	Pro	4.22
Glx ^a	15.48	Ser	5.33
Gly	8.89	Thr	5.57
His	1.93	Trp	0.65
Ile	5.89	Tyr	1.96
Leu	8.01	Val	7.33
Lys	6.57		

^aAsx = Asp + Asn; Glx = Gln + Glu.

determination of the energetic parameters of the wild type. For the simulation of the mixed substrate growth, a linear interpolation of the values obtained for glucose and ethanol was used to reflecting the different biomass composition for pure glucose or ethanol growth, respectively. The ratio between both was linearly linked to the glucose–ethanol ratio in the feed.

Determination of Energetic Parameters

The energetic parameters, P/O ratio, k_m and m_{ATP} the strain, were calculated based on results of 14 chemostats, 12 of which were grown on glucose under different growth rates and two with a growth rate of $D = 0.1$ h⁻¹ grown on ethanol and acetate, respectively. The measurements underwent chi-square tests, the constraints being provided by the metabolic network. All data sets were consistent within a 95% confidence interval. Statistical reconciliation of the measurements were done according to van der Heijden et al. (1994) before the calculation of the energetic parameters. For $D = 0.1$ h⁻¹ the average biomass yield was determined as 0.600, 0.623, and 0.382 C-mol_{biomass}/C-mol_{substrate} for glucose, ethanol, and acetate, respectively. The yield on glucose increased from 0.483 to 0.624 C-mol_{biomass}/C-mol_{substrate} with dilution rates increasing from 0.02 to 0.2 h⁻¹ (Table V). Subsequently, the P/O ratio was determined for the metabolic network presented in Appendix A as 1.46, k_m as 655 mmol_{ATP}/C-mol_{biomass}, and m_{ATP} was evaluated to 56 mmol_{ATP}/mol_{biomass}/h. These values were then used for modeling of the deletion mutants on the range of mixed ethanol/glucose feeds.

However, the set of energetic parameters is dependant on the chosen network and can thus not be easily

Table III. Balanced elemental cell composition expressed as mass fractions f_i (in %).

Substrate	D (h ⁻¹)	f_{protein}	$f_{\text{carbohydr.}}$	f_{lipids}	f_{RNA}	f_{DNA}	f_P	f_{SO_4}	f_{water}	f_{metals}
Glucose	0.105	39.3	39.8	6.2	6.5	0.4	0.8	0.3	4.1	2.5
Ethanol	0.106	42.2	33.7	9.8	6.1	0.5	0.7	0.5	4.0	2.6
Acetate	0.106	45.1	30.9	8.7	6.8	0.5	0.6	0.5	4.4	2.5

Table V. Reconciled respiratory quotient (RQ) and yields (Y) on substrate and oxygen of *S. cerevisiae* CEN.PK113-7D.

Substrate	Dilution rate (h ⁻¹)	RQ (mol/mol)	Y _{xs} (C-mol/C-mol)	Y _{xo} (C-mol/mol-O ₂)
Ethanol	0.106	0.45	0.623	0.74
Acetate	0.106	1.04	0.382	0.64
Glucose	0.022	1.06	0.483	0.99
	0.052	1.08	0.570	1.43
	0.087	1.07	0.586	1.51
	0.099	1.07	0.591	1.55
	0.104	1.08	0.620	1.77
	0.107	1.07	0.598	1.59
	0.107	1.07	0.613	1.70
	0.107	1.07	0.591	1.54
	0.108	1.06	0.571	1.41
	0.126	1.08	0.608	1.68
	0.158	1.09	0.620	1.78
	0.211	1.09	0.624	1.80

compared or transferred to other networks. Further improvements we introduced as the inclusion of ion transport, and a larger range of dilution rates had only minor effects on the energetic parameters. Furthermore, the biomass composition was measured for each steady state, the reconciled values Lange were used in the presented model. Calculations based on a single average biomass composition resulted in a 4% lower *P/O* value.

However, because the purpose of the used model is not to obtain a perfect description of the cell's energetics, but to provide a easy applicable tool, we tested the influence of the different parameters. Since a lower *P/O* ratio is compensated by the reduced requirements for maintenance, we found only small variations of less than 1.5% during the switching point determination when using a *P/O* value of 1.2.

Modeling of Growth of the Mutant Strains on Glucose–Ethanol mixtures

Five distinct networks were used to model the growth of the deletion mutants on glucose-ethanol mixtures, using a similar approach as suggested by van Gulik and Heijnen (1995). Each network spans a distinct range of glucose:ethanol ratios in the feed and is limited at each side by a certain ratio, the switching point, which requires a different set of enzymes to completely metabolise both substrates. With increasing ethanol content in the feed, the cell requires first simultaneously the two additional enzymes of the glyoxylate cycle, isocitrate lyase and malate synthase, followed by the gluconeogenic enzymes PEP carboxylase and fructose-1,6-bisphosphatase. The three switching points were determined mathematically by solving an under-determined network for a “zero” flux for the particular reaction. For the modeling of the mutants, we assumed the same metabolism as for the wild type as long as the ratio of ethanol to glucose remained below the switching point

of the missing enzyme. For higher ratios, the glucose will continue to be completely metabolised, but only a fraction of the provided ethanol will be taken up by the cell, thus effectively fixing the uptake ratio of glucose to ethanol to the value of the switching point. This will subsequently lead to a decrease of the apparent yield with higher ethanol fraction and to an accumulation of ethanol in the medium.

Mutants lacking either the malate synthase or the isocitrate lyase can use ethanol only to provide acetyl-CoA but not for anaplerosis. This has to be provided for by the glucose metabolism. Under the conditions used, i.e., a growth rate of 0.1 h⁻¹ the metabolic network model predicts a maximum ethanol:glucose ratio of 48:52 on C-mol basis. Further ethanol will not be metabolized by the *mls1* Δ or *icl1* Δ mutants and will therefore remain in the broth. A strain lacking PEP carboxykinase can replenish the TCA cycle from ethanol but requires alternative substrates for glycolytic precursors. From this, the maximum uptake ratio of ethanol to total carbon for the *pck1* Δ mutant was calculated as 59% (C mol ethanol/C mol carbon). The fructose bisphosphatase null mutant requires glucose for its C₆-precursors, the model predicts here a maximum ethanol fraction of 74%.

While the energetic parameters are very sensitive to the chosen metabolic network, the switching points remain almost the same, network variation rarely change the here presented points by more than 1%.

Verification of the Models by Chemostat Cultivation

The results of the metabolic flux model were compared with the actual measurements of the yield and the residual ethanol content in chemostat cultures. For the wild type the model anticipated an approximately constant biomass yield and no residual ethanol for the whole range of different ethanol to glucose ratios (Figs. 1A and 2A). For the different mutants, the model predicted a decrease in the biomass yield accompanied by the accumulation of ethanol for ratios exceeding the maximum ratio for the particular mutant. This was indeed observed in the chemostat experiments with the mutants. The *icl1* Δ and the *mls1* Δ mutants both exhibited the same linear decrease of the biomass concentration for ethanol fractions higher than 50% until complete disappearance for a 100% ethanol feed, agreeing well with the model prediction of 47% (Fig. 1B). The increase in the residual ethanol exhibited a slight lag compared to the predicted values. The lag might simply be attributed to evaporation. However, even at an ethanol content in the feed of 90% the predicted residual ethanol concentration (202 C mM, 4.7 g/L) is almost 20% higher than the measured 202 one (170 C mM, 3.9 g/L) (Fig. 2B).

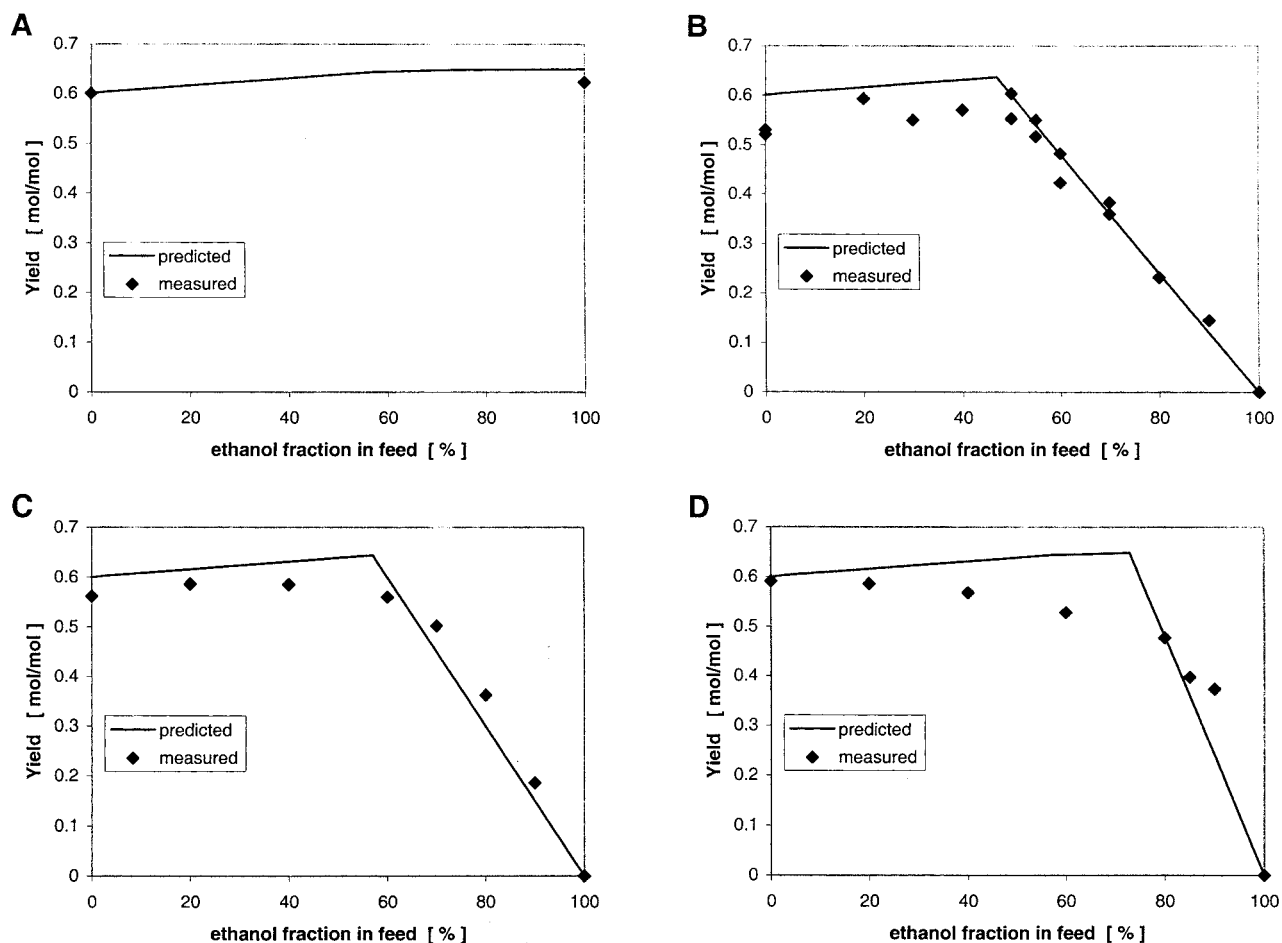


Figure 1. Predicted and measured biomass yields for *S. cerevisiae* grown in carbon-limited chemostat over the ratio of ethanol to glucose in the feed. (A) CEN.PK1 13-7D (wild type); (B) CEN.PK 233-1C (*mls1* Δ) and CEN.PK 229-4D (*icl1* Δ); (C) CEN.PK 46-1A (*pck1* Δ); (D) CEN.PK 255-1D (*fbp1* Δ).

For the PEP carboxykinase deletion mutant, the ethanol again starts to accumulate slightly later than predicted, but the increase follows the same slope as predicted. The measured biomass concentration starts to drop significantly below that of the wild type when the ethanol fraction in the feed exceeds 60%. The model predicts a sharp linear decrease at an ethanol fraction above 59%, thus model and measurements agree very well (Fig. 1C).

The fructose biphosphatase deletion mutant shows a continued slow drop in biomass concentration already earlier than predicted by the model, which forecasted a sharp decline at an ethanol concentration above 74%. The measured residual ethanol concentration of 29.1 C mM (0.67 g/L) for the mutant at an ethanol concentration in the feed of 90% is significantly lower than the predicted value of 141 C mM (3.26 g/L), indicating a discrepancy between model prediction and real life behaviour of this mutant (Figs. 1D and 2D). Obviously, the cell's metabolism reacts in a more gradual fashion

than envisioned by the model, possibly caused by changes in the biomass concentration.

In Fig. 3 the measured and predicted ethanol fractions of the consumed substrate have been plotted against the supplied ethanol fraction in the feed. All ethanol is consumed until the supplied ethanol fraction reaches the switching point. For higher ethanol fractions in the feed, the model predicts a constant consumed ethanol fraction. For the *fbp1* Δ mutant the measurements and predictions do not compare very well. The measured data for the *pck1* Δ and *icl1* Δ /*mls1* Δ mutants show some scatter. The average ethanol fraction of the consumed substrate is in both cases somewhat higher than predicted by the model.

Both the delayed onset of the ethanol accumulation as well as the slightly higher consumed ethanol fraction as observed in all cultures compared to the predicted value might be simply due to a shift in the biomass composition of the model. The yeast cell has the ability to adapt its composition according to its substrate source as

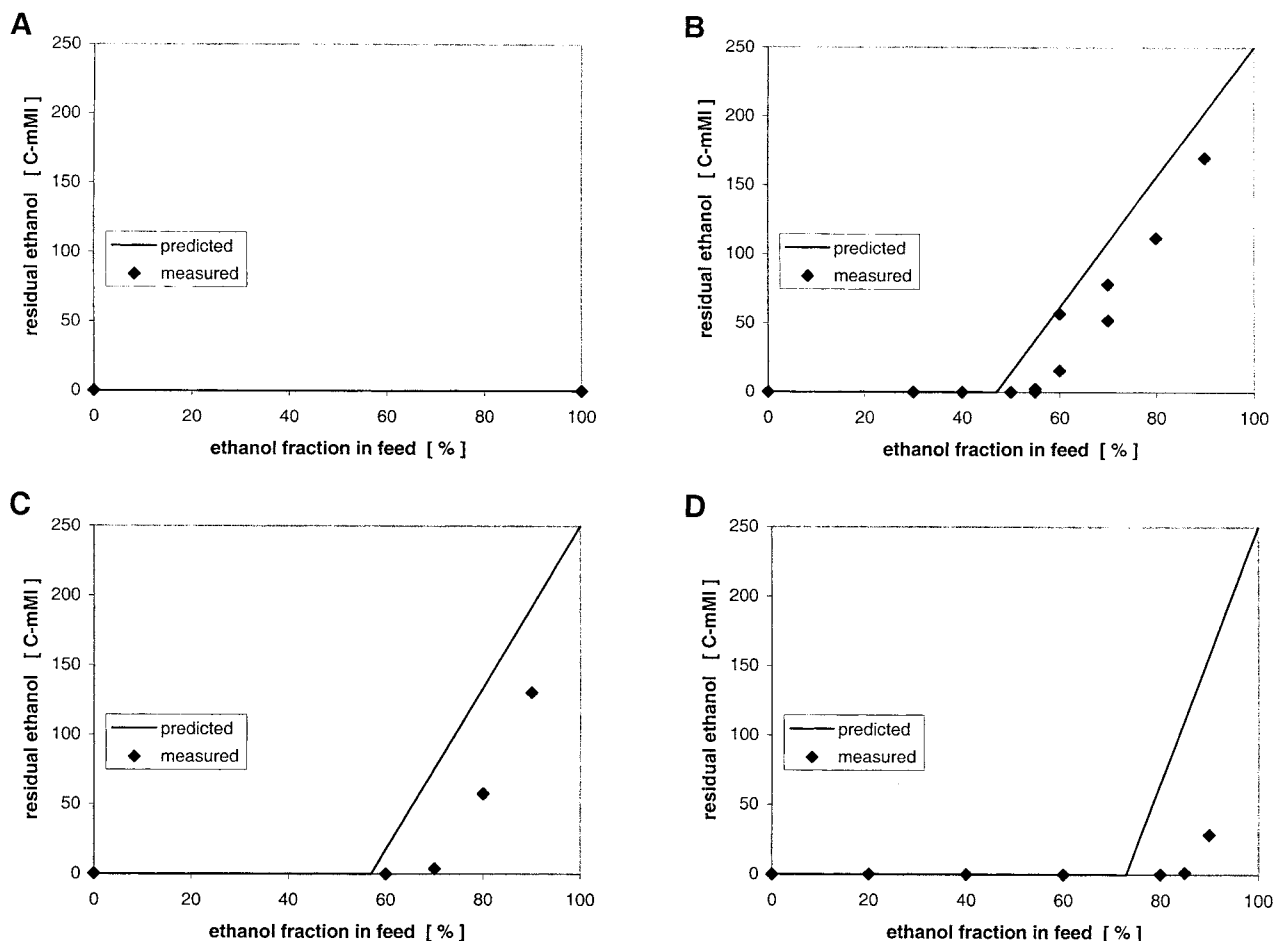


Figure 2. Predicted and measured residual ethanol for *S. cerevisiae* grown in carbon-limited chemostat over the ratio of ethanol to glucose in the feed. (A) CEN.PK113-7D (wild type); (B) CEN.PK 233-1C (*mls1* Δ) and CEN.PK 229-4D (*icl1* Δ); (C) CEN.PK 46-1A (*pck1* Δ); (D) CEN.PK 255-1D (*fbp1* Δ).

could be seen from the different biomass composition for glucose, ethanol, and acetate. It is therefore easily conceivable that a mutant unable to provide the required precursors for the anabolism of carbohydrates will instead have a relative higher abundance in other storage polymerase, e.g., lipids, and will thus be able to utilize a larger ethanol fraction.

CONCLUSIONS

A metabolic model based on four distinct networks was able to predict the quantitative growth of the *icl1* Δ , the *mls1* Δ , and the *pck1* Δ mutants on mixtures of glucose and ethanol correctly. The model was based solely on the known pathways in yeast and the energetic parameters obtained in chemostat cultivations of the corresponding wild-type strain of *S. cerevisiae* CEN.PK113-7D. Quantitative agreement was less accurate for the

fbp1 Δ mutant but was correct in its tendency. This demonstrates the capacity of metabolic flux analysis to correctly predict proposed genetical changes *in silico* before these are realized *in vivo*.

The experiments show the specific glucose-ethanol concentration from which the activity of the single enzyme is needed to metabolize both glucose and ethanol completely. These results also verify the statement from former publications (de Jong-Gubbels et al., 1995) that the activity of the four enzymes is needed one after the other beginning with isocitrate lyase and malate synthase over phosphoenolpyruvate carboxykinase to fructose-bisphosphatase with rising ethanol content in mixed media.

Regulation of the enzymatic activity *in vivo* seems mainly to be caused by post-translational regulatory mechanisms such as allosteric effects and phosphorylation of the proteins since western blot experiments with the mentioned proteins (data not shown) reveals comparable protein concentrations of all four genes over the

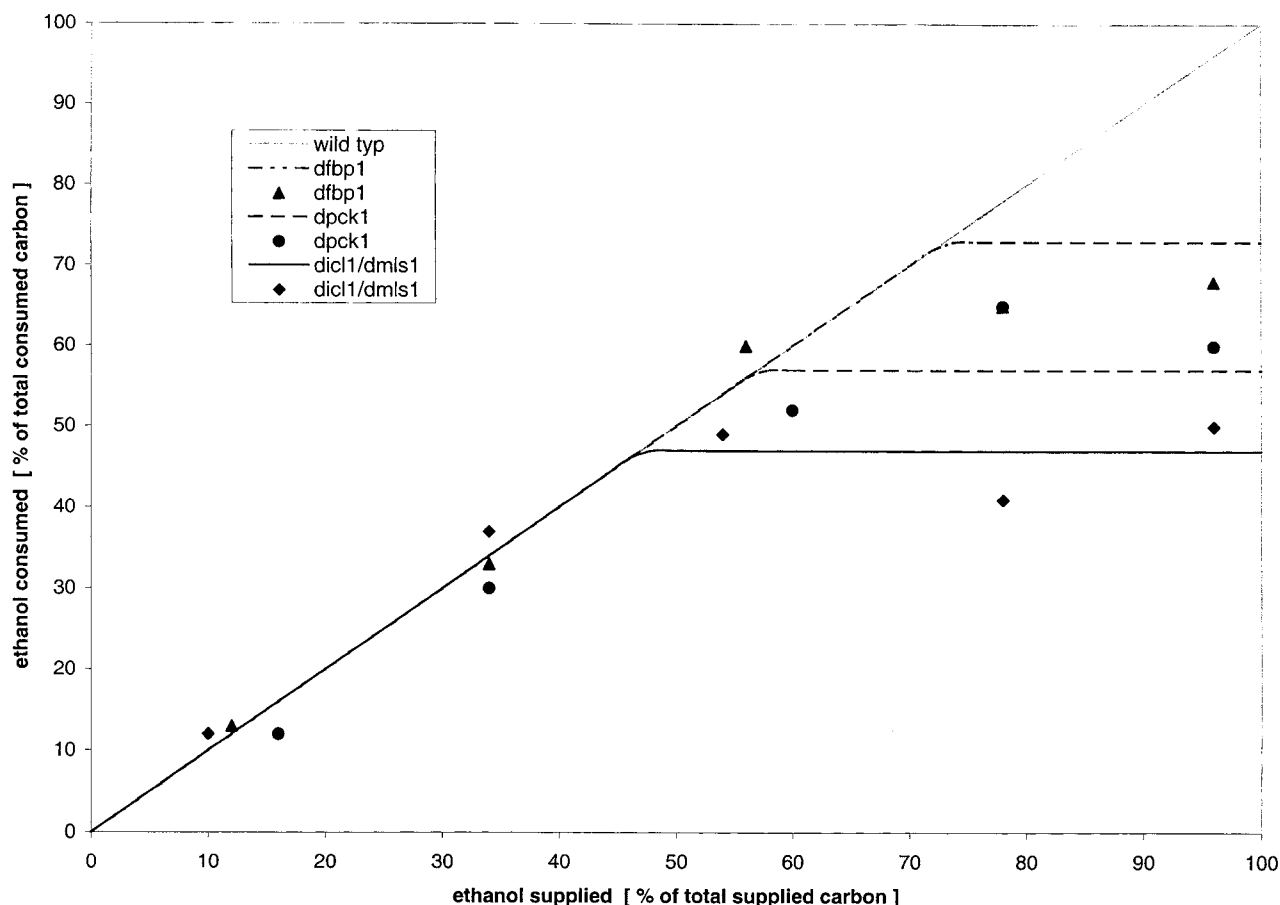


Figure 3. Consumed versus provided ethanol in the feed for *S. cerevisiae* in carbon-limited chemostat: (*) CEN.PK113-7D (wild type); (♦) CEN.PK 233-1C (*mls1* Δ) and CEN.PK 229-4D (*icl1* Δ); (●) CEN.PK 46-1A (*pk1* Δ); (▲) CEN.PK 255-1D (*fbp1* Δ).

experiments. Experiments with a deletion strain in the gene for Cat8p, an activator for the gluconeogenic genes (Hedges et al., 1995), shows behavior like the deletion strains for isocitrate lyase and malate synthase (data not shown). This result gives evidence that gene regulation is the same on the transcriptional level for all four genes. This conclusion is further supported by the fact, that the promotor sections of the four genes have the same regulatory elements (Caspary et al., 1997; Hedges et al., 1995; Proft et al., 1995; Schüller, 1994).

The results point to a tight post-translational regulation of the gluconeogenic enzymes which are expressed during growth on a glucose-ethanol mixture. The regulation of their *in vivo* activity is such as to prevent futile cycling. The control seem to rest solely with the available glucose and is independent of the external ethanol concentration.

NOMENCLATURE

D	dilution rate	(h ⁻¹)
f_i	mass fraction of component i in biomass	(%)
k'	combined maintenance coefficient	(mol ATP/C-mol biomass)
k_m	growth related maintenance	(mol ATP/C-mol biomass)
m_{ATP}	maintenance expressed in mol ATP	(mol ATP/C-mol biomass/h)
P/O	yield of ATP per oxygen atom	—
q_i	specific flow rate of component i	(mol/C-mol biomass/h)
r_i	specific reaction rate i	(mol/C-mol biomass/h)
μ	growth rate	(h ⁻¹)
v_{ij}	stoichiometric coefficient of component j in reaction i	—
Superscripts		
net	related to the metabolic network	
cat	related to catabolism	
O	oxygen	

APPENDIX A

List of Metabolic Reactions

Amino Acid Synthesis

ALA N-trans	PYR + GLM OGL + ALA
ARG syn	ORN + CARP + ATP + ASP AMP + ARG + FUM + 3 H + P _i + P _{pi}
ASN syn	H ₂ O + GLN + ATP + ASP ADP + ASN + GLM + H + P _i
ASP N-trans	OXACT + GLM OGL + ASP
ASP kin	2 NADPH + 2 H + ATP + ASP ADP + HSER + 2 NADP + P _i
CARP syn	2H ₂ O + GLN + CO ₂ + 2 ATP 2 ADP + CARP + GLM + 3 H + P _i
CYS syn	HCYS + SER + 2 H CYS + NH ₄ + OBU
GLM deh	NH ₄ + NADPH + H + OGL GLM + H ₂ O + NADP
GLM N-lig	NH ₄ + GLM + ATP ADP + GLN + H + P _i
GLY transf	THF + SER GLY + H ₂ O + METHF
HCYS syn	H ₂ S + HSER + ACCoA ACT + CoA + 2 H + HCYS
HIS syn	PRPP + 2 NAD + 3 H ₂ O + GLN + ATP OGL + 6 H + HIS + 2 NADH + P _i + 2 P _{pi} + AICAR
ILE N-trans	OBU + PYR + NADPH + H + GLM OGL + CO ₂ + H ₂ O + ILE + NADP
LEU N-trans	NAD + H ₂ O + GLM + OIV + ACCoA OGL + CO ₂ + CoA + H + LEU + NADH
LYS syn	2 NADPH + 2 NAD + H ₂ O + 2 GLM + ATP + ACCoA OGL + AMP + CO ₂ + CoA + H + LYS + 2 NADH + 2 NADP + P _{pi}
MET syn	HCYS + MYTHF + H MET + THF
OIV syn	2 PYR + NADPH + 2H OIV + CO ₂ + H ₂ O + NADP
ORN syn	NADPH + H ₂ O + 2 GLM + ATP + ACCoA ACT + ADP + OGL + CoA + NADP + P _i + ORN
PHE syn	H + GLM + CHO OGL + CO ₂ + H ₂ O + PHE
PRO deh	2 NADPH + 2 H + GLM + ATP ADP + H ₂ O + 2 NADP + P _i + PRO
SER syn	3 PG + NAD + H ₂ O + GLM OGL + H + NADH + P _i + SER
SHI path	2 PEP + NADPH + E ₄ P + ATP ADP + CHO + NADP + 4 P _i
THR ald	THR ACTAL + GLY
THR deh	THR + H NH ₄ + OBU
THR syn	HSER + H ₂ O + ATP ADP + H + P _i + THR
TRP syn	SER + PRPP + GLN + CHO CO ₂ + GAP + GLM + H + H ₂ O + 2 P _i + PYR + TRP
TYR syn	NADP + GLM + CHO OGL + CO ₂ + NADPH + TYR
VAL N-trans	GLM + OIV OGL + VAL

Biomass Formation

biom-A1	.01716 metal + .00385 DNA + .13456 LIPID + .00188 SO ₄ + .05185 RNA + .29537 CARBHYD + .51428 PROT + .00163 P _i + .06329 H ₂ O biom-Al _e
biom-E1	.01799 metal + .00375 DNA + .15073 LIPID + .00186 SO ₄ + .04611 RNA + .32015 CARBHYD + .47917 PROT + .00196 P _i + .05674 H ₂ O biom-E1 _e
biom-G1	.01812 metal + .00354 DNA + .12682 LIPID + .00114 SO ₄ + .03005 RNA + .43765 CARBHYD + .40186 PROT + .00376 P _i + .05998 H ₂ O biom-G1 _e
biom-G2	.01759 metal + .0035 DNA + .12144 LIPID + .00101 SO ₄ + .03521 RNA + .39508 CARBHYD + .44469 PROT + .0032 P _i + .05661 H ₂ O biom-G2 _e
biom-G3	.01825 metal + .00353 DNA + .09754 LIPID + .00153 SO ₄ + .04175 RNA + .39545 CARBHYD + .46165 PROT + .00295 P _i + .0545 H ₂ O biom-G3 _e
biom-G4	.01797 metal + .00362 DNA + .10086 LIPID + .00094 SO ₄ + .04701 RNA + .39766 CARBHYD + .45077 PROT + .00245 P _i + .05611 H ₂ O biom-G4 _e
biom-G5	.01813 metal + .00404 DNA + .10711 LIPID + .00186 SO ₄ + .04806 RNA + .38846 CARBHYD + .45225 PROT + .00227 P _i + .0595 H ₂ O biom-G5 _e
biom-G6	.01771 metal + .00352 DNA + .09751 LIPID + .00092 SO ₄ + .05334 RNA + .3772 CARBHYD + .46835 PROT + .05874 H ₂ O 00197 P _i + biom-G6 _e
biom-G7	.01775 metal + .00355 DNA + .09786 LIPID + .00097 SO ₄ + .04855 RNA + .4046 CARBHYD + .44537 PROT + .00243 P _i + .06556 H ₂ O biom-G7 _e
biom-G8	.01744 metal + .00291 DNA + .09669 LIPID + .00087 SO ₄ + .0514 RNA + .37653 CARBHYD + .47239 PROT + .0021 P _i + .05991 H ₂ O biom-G8 _e
biom-G9	.01825 metal + .00376 DNA + .09084 LIPID + .00094 SO ₄ + .05429 RNA + .38999 CARBHYD + .46104 PROT + .00198 P _i + .06367 H ₂ O biom-G9 _e
biom-G10	.0172 metal + .00351 DNA + .1092 LIPID + .00065 SO ₄ + .04448 RNA + .377 CARBHYD + .46573 PROT + .00262 P _i + .06395 H ₂ O biom-G10 _e
biom-G11	.01764 metal + .00352 DNA + .11022 LIPID + .0015 SO ₄ + .0461 RNA + .3492 CARBHYD + .49088 PROT + .00258 P _i + .06973 H ₂ O biom-G11 _e
biom-G12	.01748 metal + .00351 DNA + .10468 LIPID + .00179 SO ₄ + .05141 RNA + .33304 CARBHYD + .50728 PROT + .00203 P _i + .0637 H ₂ O biom-G12 _e

C-1 Metabolism

DHF red	DHF + NADPH + H NADP + THF
METHF deh	NADPH + H + FTHF H ₂ O + METHF + NADP
METHF red	NADPH + METHF + H MYTHF + NADP

Catabolism

SO₄ ass SO₄ + 4 NADPH + 3 H + 2 ATP ADP + AMP + 2 H₂O + 4 NADP + P_i + PPi + H₂S

Gluconeogenesis

F16P phos F16P + H₂O F6P + P_i
 ICIT lya ICIT GLYO + SUC
 MAL syn H₂O + GLYO + ACCoA CoA + H + MAL
 PEP ck OXACT + ATP ADP + CO₂ + PEP

Glycolysis, Lower

Enol 2PG H₂O + PEP
 GAP deh P_i + NAD + GAP H + NADH + 13PG
 13PG kin 13PG + ADP ATP + 3PG
 3PG mut 3PG 2PG
 PYR kin PEP + H + ADP ATP + PYR

Glycolysis, Upper

F16P ald F16P GAP + DHAP
 G6P iso G6P F6P
 HX kin GLUC + ATP ADP + G6P + H
 PF kin F6P + ATP ADP + H + F16P
 TP iso DHAP GAP

Lipid Synthesis

ACCoA carb H₂O + CO₂ + ATP + ACCoA ADP + 2H + P_i + MACoA
 avFA form 4.4 PLLM-CoA + 1.4 PLM-CoA + 1.7 OLE-CoA + STE-CoA 8.5 avFA-CoA
 avPL form 4 PHD-ETA + 11PHD-CHO + 3 PHD-SER 18 avPL
 FAT form AvFA-CoA + PHD + H₂O CoA + P_i + FAT
 GOH₃P trans 2 avFA-CoA + GOH₃P 2 CoA + PHD
 GOH deh DHAP + NADH + H NAD + GOH₃P
 MET Atrans MET + 2 H₂O + ATP H + 3 P_i + SAM
 PLM desat PLM-CoA + O₂ + NADPH + H 2 H₂O + NADP + PLLM-CoA
 PLM lig PLM + H₂O + CoA + ATP AMP + H + 2 P_i + PLM-CoA
 PLM syn 7MACoA + 14 NADPH + 20 H + ACCoA 7 CO₂ + 8 CoA + 6H₂O + 14 NADP + PLM
 PHD-C trans PHD + H₂O + CTP 2 P_i + CMP-DGOH
 PHD-EA meth 3 SAM + PHD-ETA 3 H + PHD-CHO + 3 SAH
 PHD-SER dec PHD-SER CO₂ + PHD-ETA
 PHD-SER syn CMP-DGOH + SER CMP + PHD-SER
 SAH hyd SAH + H₂O H + HCYS + A
 STE desat STE-CoA + O₂ + NADPH + H 2 H₂O + NADP + OLE-CoA
 STE ligase STE + H₂O + CoA + ATP AMP + H + 2 P_i + STE-CoA
 STE syn 8 MACoA + 16 NADPH + 23 H + ACCoA 8 CO₂ + 9 CoA + 7 H₂O + 16 NADP + STE

Macromolecule Synthesis

avAA form .02382 ORN + .73257 VAL + .19598 TYR + .06492 TRP + .55657 THR + .5328 SER + .42243 PRO + .37583 PHE
 + .11378 MET + .65699 LYS + .8008 LEU + .58939 ILE + .19258 HIS + .88918 GLY + 1.0214 GLM + .52618 GLN
 + .01387 CYS + .5199 ASP + .40849 ASN + .38557 ARG + .97695 ALA CARBHYD syn + H₂O + G6P + ATP
 ADP + H + 2 P_i + 6 CARBHYD
 DNA poly .2 GTP + .3 UTP + NADPH + .3 METHF + H + .2 CTP + .3 ATP H₂O + NADP + 9.8 DNA + PPi + .3 DHF
 LIPID form .45 avPL + .55 FAT 47.22 LIPID
 PROT poly 2 H₂O + 3 ATP + avAA 2 ADP + AMP + 4 H + 2 P_i + 4.810233 PROT + Ppi
 RNA syn .2 GTP + .3 UTP + .2 CTP + .3 ATP 9.5 RNA + PPi

Nucleotide Synthesis

A kin H + AMP + ADP ATP + A
 AMP kin ATP + AMP 2 ADP
 AMP syn IMP + ATP + ASP ADP + AMP + FUM + 2 H + P_i
 CTP syn UTP + H₂O + GLN + ATP ADP + CTP + GLM + 2 H + P_i
 CMP kin CMP + ATP ADP + CDP
 GMP syn NAD + IMP + 2 H₂O + GLN + ATP AMP + GLM + GMP + 4 H + NADH + Ppi
 GMP kin GMP + ATP ADP + GDP
 IMP syn AICAR + FTHF H₂O + IMP + THF
 GDP kin GDP + ATP ADP + GTP
 UDP kin UDP + ATP ADP + UTP
 CDP kin CDP + ATP ADP + CTP
 PRPP syn RIBU5P + ATP AMP + H + PRPP
 AICAR syn PRPP + 2 H₂O + GLY + 2 GLN + FTHF + CO₂ + 4 ATP + ASP 4 ADP + FUM + 2
 GLM + 8 H + 4 P_i + THF + PPi + AICAR
 PPi ase PPi + H₂O 2 P_i
 UMP syn PRPP + .5 O₂ + CARP + ASP CO₂ + 2 H₂O + P_i + UMP + Ppi
 UMP kin UMP + ATP ADP + UDP

Oxidative Phosphorylation

FAD reg .5 O₂ + FADH₂ FAD + H₂O
 NAD reg .5 O₂ + NADH + H H₂O + NAD

OX_NADH	1.46 P _i + .5 O ₂ + NADH + 2.46 H + 1.46 ADP 1.46 ATP + 2.46 H ₂ O + NAD
OX_FADH ₂	1.46 P _i + .5 O ₂ + 1.46 H + FADH ₂ + 1.46 ADP 1.46 ATP + FAD + 2.46 H ₂ O
maintenance	H ₂ O + ATP ADP + H + P _i
<i>Pentose Phosphate Pathway</i>	
G6P deh	2 NADP + H ₂ O + G6P CO ₂ + 2 H + 2 NADPH + RIBU5P
RIBU iso	RIBU5P RIB5P
RIBUP epi	RIBU5P XYL5P
TA1	SED7P + GAP E4P + F6P
TK1	XYL5P + RIB5P GAP + SED7P
TK2	XYL5P + E4P F6P + GAP
<i>Pyruvate Branchpoint</i>	
ACTAL deh_NAD	NAD + H ₂ O + ACTAL ACT + 2H + NADH
ACTAL deh_NADP	NADP + H ₂ O + ACTAL ACT + 2 H + NADPH
ACCoA syn	H ₂ O + CoA + ATP + ACT ACCoA + AMP + H + 2 P _i
ETOH deh	NADH + H + ACTAL ETOH + NAD
LAC deh	NAD + LAC H + NADH + PYR
PYR carb	PYR + H ₂ O + CO ₂ + ATP ADP + 2 H + P _i + OXACT
PYR dec	PYR + H ACTAL + CO ₂
PYR deh	PYR + NAD + CoA ACCoA + CO ₂ + NADH
<i>TCA Cycle</i>	
ACON 1	CIT H ₂ O + ACO
ACON 2	ACO + H ₂ O ICIT
CIT syn	OXACT + H ₂ O _e + ACCoA CIT + CoA + H
FUM hy	H ₂ O + FUM MAL
ICIT deh_NAD	NAD + ICIT OGL + CO ₂ + NADH
ICIT deh_NADP	NADP + ICIT OGL + CO ₂ + NADPH
MAL deh	NAD + MAL H + NADH + OXACT
OGL deh	NAD + CoA + OGL CO ₂ + NADH + SUCCoA
SUC deh	SUC + FAD FADH ₂ + FUM
SUCCoA syn	SUCCoA + P _i + ADP ATP + CoA + SUC
<i>Transport</i>	
ACT trans	2 H _e + ACT _e ACT + 2 H
ATPase	H ₂ O + ATP ADP + H _e + P _i
ETOH trans	ETOH ETOH _e
CO ₂ diff	CO ₂ CO _{2e}
GLUC fdiff	GLUC _e GLUC
GOH trans	H + GOH GOH _e + H _e
H ₂ O diff	H ₂ O H ₂ O _e
LAC trans	LAC _e + H _e H + LAC
MET imp	metal _e metal
NH ₄ trans	NH _{4e} + H _e H + NH ₄
O ₂ diff	O _{2e} O ₂
P _i trans	P _{ie} + 2 H _e 2 H + P _i
PYR trans	PYR _e 4- H _e H + PYR
SO ₄ trans	SO _{4e} + 3 H _e 3 H + SO ₄

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