

Review

Combinatorial biosynthesis of medicinal plant secondary metabolites

Mattijs K. Julsing^a, Albert Koulman^b, Herman J. Woerdenbag^a,
Wim J. Quax^a, Oliver Kayser^{a,*}

^aDepartment of Pharmaceutical Biology, University of Groningen, Antonius Deusinglaan 1, 9713 AV Groningen, The Netherlands

^bAgResearch Limited, Grasslands Research Centre, Tennent Drive, Private Bag 11008, Palmerston North, New Zealand

Received 31 May 2006; received in revised form 10 August 2006; accepted 14 August 2006

Abstract

Combinatorial biosynthesis is a new tool in the generation of novel natural products and for the production of rare and expensive natural products. The basic concept is combining metabolic pathways in different organisms on a genetic level. As a consequence heterologous organisms provide precursors from their own primary and secondary metabolism that are metabolised to the desired secondary product due to the expression of foreign genes. In this review we discuss the possibilities and limitations of combining genes from different organisms and the expression of heterologous genes. Major focuses are fundamentals of the genetic work, used expression systems and latest progress in this field. Combinatorial biosynthesis is discussed for important classes of natural products, including alkaloids (vinblastine, vincristine), terpenoids (artemisinin, paclitaxel) and flavonoids. The role and importance of today's used host organisms is critically described, and the latest approaches discussed to give an outlook for future trends and possibilities.

© 2006 Elsevier B.V. All rights reserved.

Keywords: Combinatorial biosynthesis; Plant biotechnology; Bioconversion; Paclitaxel; Artemisinin; Carotenoids; Flavonoids; Herbal medicine; Herbals; Nutraceuticals; Biopharmaceuticals; Recombinant protein; Plant

Contents

1. Introduction	265
2. Definition of combinatorial biosynthesis	267
3. Bioconversion capacity of plant cells	267
4. Combinatorial biosynthesis of terpenoids	269
4.1. Artemisinin	269
4.2. Paclitaxel	270
4.3. Carotenoids	272
5. Combinatorial biosynthesis of alkaloids	273
5.1. Benzyloquinoline alkaloids	273
5.2. Vinca alkaloids	274
6. Combinatorial biosynthesis of phenolic natural products	274
6.1. Flavonoids	274
7. Conclusion	276
References	276

1. Introduction

The approach to combine genes from different micro-organisms for the production of new and interesting metabolites has become known as combinatorial biosynthesis. Recent achievements with the polyketide biosynthesis from

* Corresponding author at: Department of Pharmaceutical Biology, University of Groningen, Antonius Deusinglaan 1, 9713 AV Groningen, The Netherlands. Tel.: +31 50 363 3299; fax: +31 50 363 3000.

E-mail address: okayser@rug.nl (O. Kayser).

microorganisms, especially in *Streptomyces*, prove the potential of combinatorial biosynthesis (Hranueli et al., 2005; Moore et al., 2005; Weber et al., 2003; Pfeifer and Khosla, 2001). It also showed that this approach can be used to improve the biosynthesis capacity of known producing microorganisms like *Escherichia coli*, *Bacillus subtilis* or *Saccharomyces cerevisiae*. The heterologous expression of human genes in microorganisms is well known for more than 30 years now. Fundamental work on the expression of plant genes from biosynthetic pathways, performed since the 1980s, opens a way to similar research that may even be extended in the future by directed evolution. It is now possible to combine these genes and extend the realm of combinatorial biosynthesis far beyond the polyketide biosynthesis. The diversification of products will increase dramatically when genes of very different origins are used. However there is no need to concentrate on new compounds only; there are many interesting natural products, of which the application (e.g. as a drug or fine chemical) is hampered by its availability. This problem might be solved by using alternative production systems yet to be discovered, that are based on enzymes from other biosynthetic pathways.

Nature and its huge biodiversity harbours an endless source of compounds containing unique chemical structures. Even on a species level a given biosynthetic pathway adapts through the continuous selection pressure of its surrounding. Only those compounds that are highly favorable for the producing organism are accumulated, which is a delicate balance between energy cost and physiological/ecological benefit. There are many speculations about how evolution diverges biosynthetic pathways (Pichersky and Gang, 2000). Often the result is that specific compounds are produced by specific organisms. There are certainly products that will not be produced because they cost too much energy to synthesize, their activity is not beneficial enough or the organism lacks the enzyme machinery to perform a specific chemical reaction. In other words, the biodiversity is endless and there are still possibilities to enlarge the diversity from a chemical point of view, by combining genes and products from different sources that in nature would never meet. This strategy will deliver compounds that are not influenced by selection pressures, by a habitat, or the biochemical limitations of an organism (such as compartmentalization or storage). These compounds can be selected for a specific pharmaceutical mode of action or an activity can be adjusted to a more specific pharmaceutical demand.

There are several pharmaceuticals on the market that are highly expensive, due to the fact that these compounds are only found in rare plants and often in extreme low concentrations. Podophyllotoxin and paclitaxel (Fig. 1) are clear examples of pharmaceuticals that can only be produced through the isolation from plants. To achieve a sustainable source of such compounds scientists all over the world have been experimenting with biotechnological approaches aiming at the development of an alternative production system. With this aim in mind, combinatorial biosynthetic strategies are expected to yield interesting alternatives in the near future. With regard to the production of podophyllotoxin it has been shown that plant

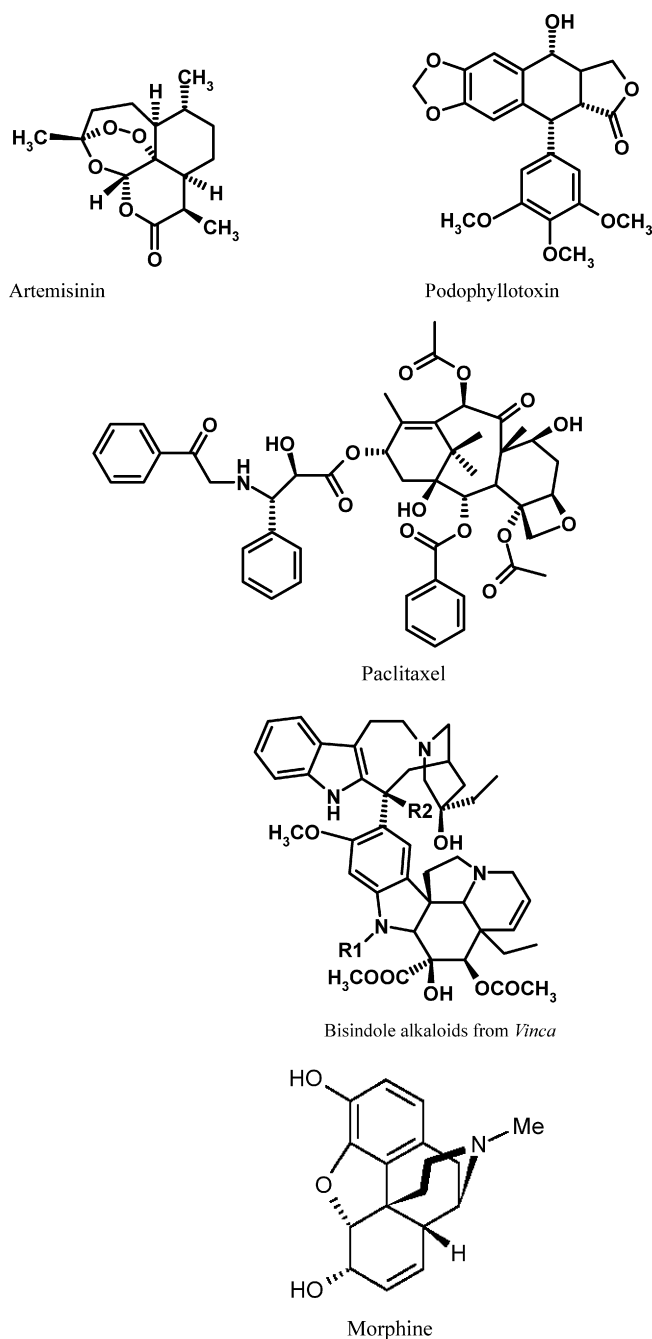


Fig. 1. Important natural plant products subject to combinatorial biosynthesis studies.

cell cultures of *Linum flavum* L. can be used to convert deoxypodophyllotoxin, a major lignan of *Anthriscus sylvestris* L. into 6-methoxypodophyllotoxin (Koulman et al., 2003; Van Uden et al., 1997). The combination of the product of one species and the enzymes of another species to yield a desired product is a good example of combinatorial biosynthesis. This topic will be extensively discussed in the following sub-chapters.

Not only can the expression of a single gene be of interest. The reconstruction of complete biosynthetic pathways by combining genes of the desired pathway in host organisms is the current aim of actual research projects. There are many

papers describing the functional heterologous expression of single genes from biosynthetic pathways. Still in contrast the coupling of more genes and the controlled expression of genes encoding biosynthetic enzymes for metabolising precursors is a challenging approach. Thus far, the biosynthesis of flavonoids in *E. coli* is the only total heterologous biosynthesis of a plant compound that has been described (Miyahisa et al., 2005a,b), but promising results have been reported already for the biosynthesis of artemisinin (Martin et al., 2003; Lindahl et al., 2006; Ro et al., 2006), paclitaxel (Dejong et al., 2006) and strigosidine (Whitmer, 1999). We will discuss the biosynthesis of specific natural products in detail, and we want to give insight in the basic understanding of the concept of combinatorial biosynthesis of other natural products, which is gaining more and more interest.

2. Definition of combinatorial biosynthesis

The definition of combinatorial biosynthesis has been changed and is still changing because of the rapid developments in molecular biological techniques and innovative strategies applied in this research area. From the past, combinatorial biosynthesis is defined on the metabolic level, using different precursors or further modification of a structural scaffold.

The concept of combinatorial biosynthesis has been introduced from the work with polyketides and oligopeptides. These natural products were model compounds showing that repeated use of the same type of reaction with different precursors like acetyl-CoA units or amino acids can lead to a combined biosynthetic product. The finished peptide or polyketide scaffold can be posttranslational structurally modified. Also this step has been accepted as part of combinatorial biosynthesis. An important example of combinatorial biosynthesis on the metabolic level is the development erythromycin analogues (Peiru et al., 2005; Rodriguez and McDaniel, 2001), which are impossibly obtained by synthetic organic chemistry. The scope of combinatorial biosynthesis and the number of structural variants, which can be generated by manipulation of biosynthetic modules, is limited by the specificity of different domains and modules for initiating, extending and terminating the growing chain of the polyketide or the nonribosomal peptide, or even by combinations thereof. To date, combinatorial biosynthesis of natural products has to be defined wider, not focussing the metabolic level only. With the current knowledge of molecular biology, it has become possible to combine genes (thus also the resulting enzymes) and products of different organisms. This can yield a further diversification of both chemical and natural product libraries. Because these strategies have also become known as combinatorial biosynthesis, we define combinatorial biosynthesis as the approach to combine genes from different organisms to produce bioactive compounds.

Current research in this field still focuses mainly on the polyketide biosynthesis in microorganisms. But a careful examination of the literature on plant biotechnology reveals that several studies have already been carried out in the past twenty years that can now be called combinatorial biosynthesis

as we use the new definition. Due to the strategy of combinatorial chemistry at the beginning of the eighties, which uses a random approach to synthesize novel polymeric or oligomeric chemical entities from uniform monomers (e.g. amino acids), the term combinatorial biosynthesis since the 1990s suggested a random approach and combination of genes in the polyketide or terpenoid biosynthetic pathways using also biosynthetic monomers (e.g. isoprenes, acetyl and propionyl units) from natural origin. Today, we would like to add to this definition the possibility to have directed and controlled combination of genes to produce a desired single compound. At the moment combinatorial biosynthesis of plant secondary metabolites focuses on the reconstruction of the basic pathways into microbial hosts. This review gives a survey of the use of genes and products from plants in combination with genes and products from other organisms. It emphasizes the potential of plant combinatorial biosynthesis for drug discovery and its future importance for pharmaceutical sciences.

3. Bioconversion capacity of plant cells

Bioconversion can be defined as the transformation of one chemical into another using a biocatalyst. The biocatalyst can be a cell (e.g. microorganism, plant or animal cell), a vital extract from such cells, or a (partly) purified enzyme. The biocatalyst may exist free, in solution, immobilized on a solid support or entrapped in a matrix. In bioconversions by whole cells or extracts one single enzyme or several enzymes may be involved.

In the past 20 years the use of enzymes as catalysts for the preparation of novel organic molecules has received increasing attention. Enzymes can catalyze a wide range of reactions; it is likely that nearly all existing compounds can react with an appropriate enzyme. Even persistent environmental pollutants such as pesticides, raw oil, and halogenated hydrocarbons can be degraded by certain bacterium species (Smidt and de Vos, 2004).

Each individual cell contains a plethora of enzymes that can display different catalytic properties depending on the conditions to which they are exposed. From genome studies on different organisms it is well known that approximately 30,000 up to 35,000 genes are present in a plant organism (Verpoorte et al., 2005). Not all genes are involved in the biosynthesis of secondary metabolites, but a number of proteins/enzymes is capable of catalyzing more than one reaction (Shao et al., 2005), which will compensate the above assumption. This means that in a higher plant around 30,000 low molecular weight products are biosynthesised and should be present. Today, from no plant species the metabolic profile is completely known, and because of the insufficient analytical techniques and the broad range of polarities and quantities of natural products it seems to be an unrealistic endeavour. Some of the best studied plants are *Arabidopsis thaliana* and *Nicotiana tabacum* (tobacco), but here the number of known constituents does not exceed 3000 (D'Auria and Gershenzon, 2005; Wahlberg and Enzell, 1987).

Since each enzyme has its own specific active site, enzymes usually show selectivity towards their precursor. However, a

number of enzymes with broad specificity are known. There are two specific properties of enzymes that most chemical catalysts do not possess, making them especially interesting for combinatorial biosynthesis: stereo- and regiospecificity. Stereospecificity: enzymes are chiral catalysts and often able to produce molecules of high optical purity, which characteristic can be of influence on the biological activity. This makes

the production of such compounds by enzymes especially interesting as pharmaceuticals. For example, the active stereoisomer of the antimalarial artemisinin is biosynthesized in *Artemisia annua* L. plants while 128 (27) stereoisomeric forms are theoretically possible (Fig. 2). Two areas of bioconversions that have great relevance for organic synthesis involve the use of hydrolase enzymes on the one hand and

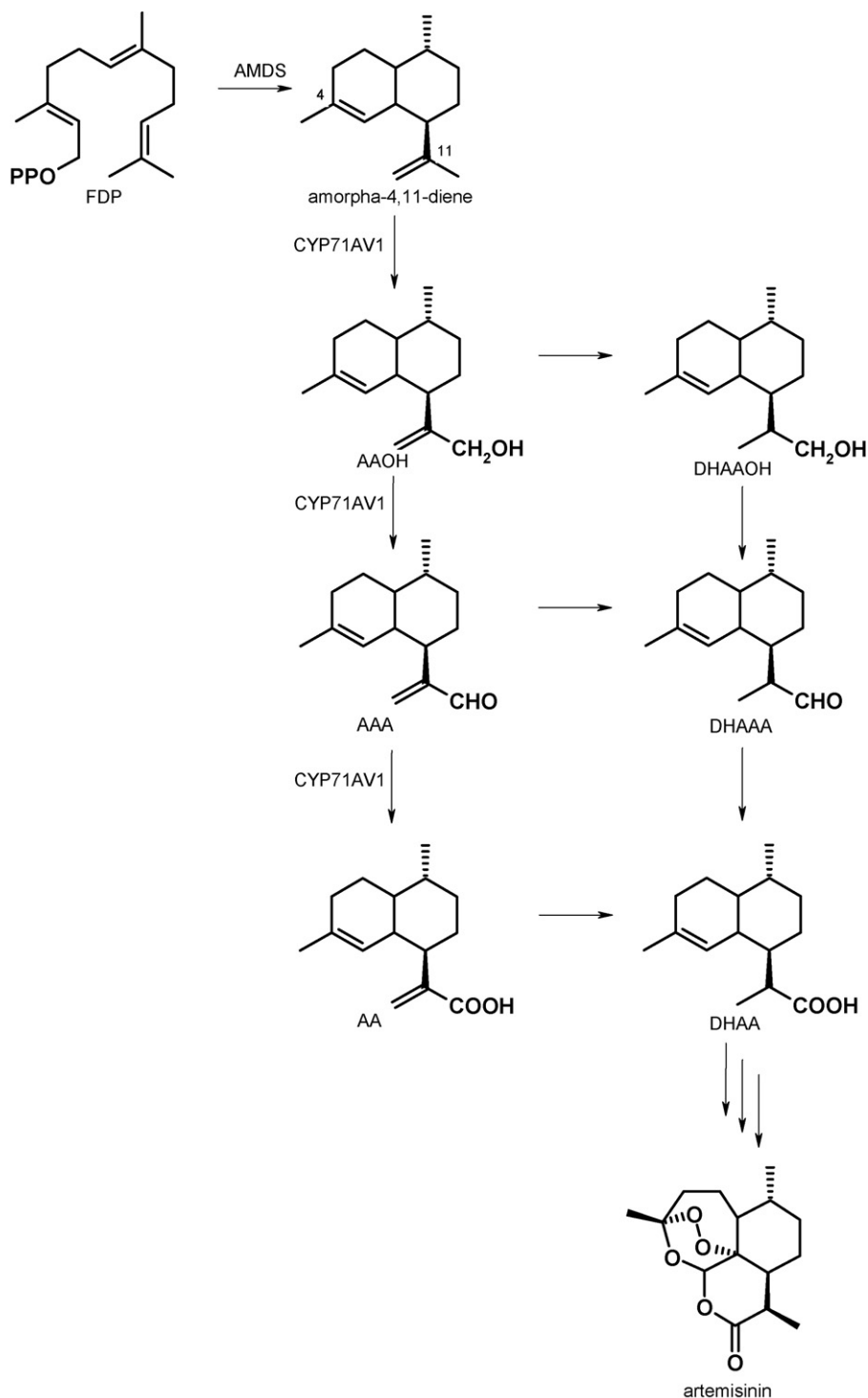


Fig. 2. Proposed biosynthetic pathway to artemisinin starting from farnesyl diphosphate (FDP) via the intermediates amorpha-4,11-diene, artemisinic alcohol (AAOH), artemisinic aldehyde (AAA), dihydroartemisinic alcohol (DHAAOH), dihydroartemisinic aldehyde (DHAAA), artemisinic acid (AA), and dihydroartemisinic acid (DHAA) (Bertea et al., 2005; Teoh et al., 2006).

oxidoreductase enzymes on the other, e.g. in cells of *Papaver somniferum* (Gerardy and Zenk, 1993b; Lenz and Zenk, 1995b). The stereocontrolled formation of carbon–carbon bonds is the heart of organic synthesis and this reaction is performed by aldolase enzymes. The search for and the employment of lipases, esterases and amidases for the preparation of chiral compounds of high optical purity will also be continued in the future.

General reaction types catalyzed by enzymes like oxidation, reduction, hydroxylation, methylation, demethylation, acetylation, isomerization, glycosylation, esterification, epoxidation and saponification can all be used in the diversification of compounds and are therefore relevant in combinatorial biosynthesis (Pras, 1992).

The yield of a plant biosynthetic pathway leading to important or expensive products can be improved by feeding precursors or intermediates. This may be an economically interesting strategy when the precursors are cheap and easily obtainable. The enzyme-catalyzed modification of added precursors, into more valuable products has been performed with plant cells, either freely suspended or in an entrapped state, or with enzyme preparations, sometimes from a heterologous host organism. These biocatalytic systems are mostly able to perform stereo- and regiospecific reactions on a sometimes surprisingly broad precursor range, even including cell-foreign, chemically prepared compounds. From a pharmaceutical point of view, hydroxylations and glycosylations (Knaeblein, 2004; Ma et al., 2005) are considered to be particularly useful bioconversions. They can yield new drugs and existing drugs can be improved as to increased activity and decreased toxicity. The biological availability, meaning the overall blood concentration a drug reaches after administration and resulting in a therapeutic action, can be enhanced by the introduction of hydrophilic moieties in the pharmacological active molecule. The therapeutic action can either be prolonged by the introduction of protecting groups resulting in so-called prodrugs, or be increased when the new moieties enhance the affinity for target cells or receptors involved. Furthermore, side-effects can be reduced and the stability increased by modification of the parent drug. In the following sections of this chapter we concentrate on the role of plant cells and their enzymes as biocatalysts for the production of plant secondary metabolites and related compounds with special attention to (potential) pharmaceuticals. The sections are ordered by their biosynthetic pathways.

4. Combinatorial biosynthesis of terpenoids

Terpenoids represent a large and important class of natural products with more than 30,000 different structures. Terpenoids (consisting of C₅ (isoprene) “building blocks”) are known for their wide commercial applications, such as flavour and fragrance additives. Essential oil constituents are predominantly monoterpenoids (C₁₀) and sesquiterpenoids (C₁₅). From a pharmaceutical point of view the sesquiterpenoids are of high relevance. In this group artemisinin (Fig. 1), gossypol, and zingiberene are of high medicinal and economic interest.

Furthermore diterpenoids (C₂₀) are of high interest and paclitaxel as a major representative of this group is a blockbuster drug. Carotenoids with a C₄₀ backbone show important functions in photosynthesis, pigmentation and as antioxidants. From a pharmaceutical point of view the most important class of terpenoids is without doubt formed by the sterols, which are derived from a C₃₀ backbone and are used as starting material in the organic synthesis of synthetic drugs like steroidhormones and contraceptives.

Terpenoids are biosynthesised via the mevalonate (MVA) pathway or the deoxyxylulose phosphate (DOXP) pathway. Both pathways are described elsewhere in an excellent way (Lange et al., 2000; Eisenreich et al., 2004; Rohdich et al., 2001). It is important to mention that the upstream biosynthetic steps are genetically well mapped out. In contrast to other pathways, such as alkaloids or phenolics, the current knowledge allows transfer of the steps from the terpenoid pathways into microbial hosts and to hook on with extended pathways for higher terpenoids. The MVA pathway has recently been established in *E. coli*, harbouring the DOXP pathway itself, and an efficient production was shown for the terpenoids amorphadiene (Martin et al., 2003) and taxadiene (Huang et al., 2001).

For the production of artemisinin or paclitaxel the presence of a terpene cyclase is a prerequisite. The conversion of a linear isoprenoid precursor (e.g. farnesyl diphosphate or geranylgeranyl diphosphate) to a cyclic terpene such as amorphadiene or taxadiene for artemisinin or paclitaxel, respectively, is still considered as a rate limiting step in the overall biosynthesis (McGarvey and Croteau, 1995). Terpene cyclisation involves the generation of a reactive carbocation and moving of the ions over the isoprene backbone and correct dimensional coupling to the desired cyclic form (Liang et al., 2002). Terpene cyclases have been described for microorganisms and plants, which often contain multiple cyclase genes as has been shown for *Arabidopsis thaliana* with 40 different genes (Aubourg et al., 2002).

4.1. Artemisinin

Artemisinin (Fig. 1) is an antimalarial drug isolated from *A. annua*, Asteraceae. The drug is especially used in those areas where resistance of *Plasmodium falciparum* against the commonly used antimalarials is often found. Until now the costs for artemisinin treatment are much too high for most people in low income countries suffering from (life threatening) malaria. Several initiatives have been undertaken to lower the costs for this treatment. The selection of plants yielded varieties containing 0.5–0.8% of artemisinin in the aerial parts based on dry weight (Laughlin, 1994; Wallaart et al., 2000; Abidin et al., 2003). Alternatives could be the production via transgenic plants or engineering the biosynthetic pathway into less complex host cells. This implies that the full elucidation of the biosynthetic pathway is required. Although several biosynthetic pathways have been postulated, until now only the genes encoding the enzymes for the synthesis of the first specific intermediate amorphadiene by amorphadiene synthase

(Wallaart et al., 2001; Mercke et al., 2000) and for artemisinic acid by the cytochrome P450 enzyme, CYP71AV1 (Teoh et al., 2006) have been isolated and identified. The cDNA encoding amorphaadiene synthase has been expressed in *E. coli* and characterized (Picaud et al., 2005). The recently discovered enzyme, CYP71AV1, has been shown to be able to catalyse the regioselective oxidation of amorphadiene into artemisinic alcohol. Besides this metabolic action the enzyme has been shown to be able to oxidize the precursors artemisinic alcohol and artemisinic aldehyde yielding artemisinic acid (Teoh et al., 2006). Nevertheless, more effort should be invested in the elucidation of the subsequent steps of the pathway leading to artemisinin (Fig. 2).

Despite the lack of knowledge of the entire biosynthetic pathway, research already achieved some progress in the metabolic engineering of host cells for the production of amorphadiene. An artificial fusion of the proteins farnesyl diphosphate synthase from *A. annua* and 5-epi-aristolochene synthase from *N. tabacum* yielded a bifunctional enzyme producing the sesquiterpenoid structure from isopentenyl diphosphate (IDP) and geranyl diphosphate (GDP) (Brodellus et al., 2002). The same technique could be applicable for amorphaadiene synthase.

The concept of *E. coli* as a host cell producing sesquiterpenoids out of the endogenous pool of farnesyl diphosphate (FDP) has been investigated (Martin et al., 2001). This work resulted in the production of 10.3 µg of (+)- δ -cadinene, 0.24 µg of 5-epi-aristolochene, or 6.4 µg vetispiradiene per liter of bacterial culture. Furthermore the authors concluded that the poor expression of the plant terpene cyclases was limiting for the synthesis of sesquiterpenes and not the endogenous supply of FDP. This has been confirmed in their further work by coexpressing the *E. coli* *dxs* gene, which did not result in an increase of sesquiterpenoids produced where it did result in an increase of lycopene production in *E. coli* (Harker and Bramley, 1999; Kim and Keasling, 2001).

To overcome the low enzyme levels, the expression of amorphaadiene synthase has been optimized by constructing a synthetic amorphaadiene synthase gene completely optimized for the expression in the bacterial host. This strategy has been combined with engineering of genes from the mevalonate dependent isoprenoid pathway, which resulted in an *E. coli* strain producing 24 µg/ml amorphadiene (calculated as caryophyllene equivalent) from acetyl-CoA after supplementation of 0.8% glycerol (Martin et al., 2003). Recently, attempts to use *S. cerevisiae* for the production of artemisinin precursors have been described. The expression of the amorphaadiene synthase gene in yeast using plasmids and chromosomal integration led to the production of respectively 600 and 100 µg/ml amorphadiene after 16 days batch cultivation (Lindahl et al., 2006). Using a *S. cerevisiae* strain containing an engineered MVA pathway coupled with the genes encoding amorphaadiene synthase and CYP71AV1 the production of artemisinic acid up to 100 mg/l has been reported (Ro et al., 2006). This strain transported the artemisinin precursor outside the yeast cell, which makes purification of the product less complex. Artemisinic acid can be used for the semi-synthesis

of artemisinin, but to lower the costs for production of the drug bioprocessing must be optimized (Liu et al., 1998).

4.2. Paclitaxel

Paclitaxel (Fig. 1), mostly described by the tradename Taxol[®], is a diterpenoid that can be found in the bark and needles of different *Taxus* trees. Paclitaxel was first isolated from *Taxus brevifolia* (pacific yew tree) Taxaceae in the sixties from last century (Wani et al., 1971), and its derivative Taxotere[®] was clinically introduced 30 years later for the treatment of mainly ovarian and breast cancers. Isolation from the *T. brevifolia* bark is a problem, because of the low yield (500 mg kg⁻¹). Facing the high demand, various *Taxus* species are endangered in China and India. Paclitaxel has a complex chemical structure. Its total synthesis has been established (Nicolaou et al., 1994), but the complexity and low yield of this alternative for natural sources made it commercially inapplicable. Semisynthetic approaches have been more successful (Wuts, 1998), since the more easily available intermediate taxoids, like 10-deacetylbaccatin III, can be isolated from the green needles of various *Taxus* species and used as starting material. Nevertheless, the production of paclitaxel still relies on the yew species or on cell culture systems derived from these plants. *Taxus* cultures elicited by methyl jasmonate showed an increased biosynthesis of paclitaxel (Ketchum et al., 2003).

The biosynthesis of paclitaxel starts with the cyclisation step from geranylgeranyldiphosphate (GGDP) to taxadiene (Fig. 3). Most of the 19 known enzymatic steps in the biosynthesis are related to hydroxylation and other oxygenation reaction of the taxadiene skeleton (Jennewein and Croteau, 2001; Walker and Croteau, 2001). Croteau and coworkers isolated and identified several genes from different *Taxus* species that are responsible for steps in the biosynthesis and built a basis for today's combinatorial biosynthesis in a heterologous microorganism. Today, all genes have been cloned into *E. coli* and activity screening confirmed the function of isolated enzymes (Jennewein and Croteau, 2001; Walker and Croteau, 2000a,b, 2001; Long and Croteau, 2005; Jennewein et al., 2001, 2003, 2005, 2004a,b; Walker et al., 2000, 2002a,b, 2004; Chau and Croteau, 2004; Ketchum et al., 2003). The first intermediate, taxadiene can now be produced in *E. coli*. Co-expression of the taxadiene synthase from *T. brevifolia* (Wildung and Croteau, 1996) with a geranylgeranyl diphosphate synthase isolated from *Erwinia herbicola* (Math et al., 1992), isopentenyl diphosphate synthase from *Schizosaccharomyces pombe* (Hahn and Poulter, 1995), and the endogenous deoxyxylulose 5-phosphate synthase from *E. coli* resulted in a production of 1.3 mg taxadiene per liter of cell culture (Huang et al., 2001). This non-optimized system proved the principle of genetically engineering *E. coli* for the heterologous production of taxanes by combining enzymatic biosynthetic steps derived from several different organisms.

Recently, Dejong described the genetic engineering of *S. cerevisiae* for the production of taxadien-5 α -acetoxy-10 β -ol and the implementation of 8 of the 19 genes in two plasmids (Dejong et al., 2006). Fig. 3 provides an overview of the biosynthetic pathway of paclitaxel, including the genes that

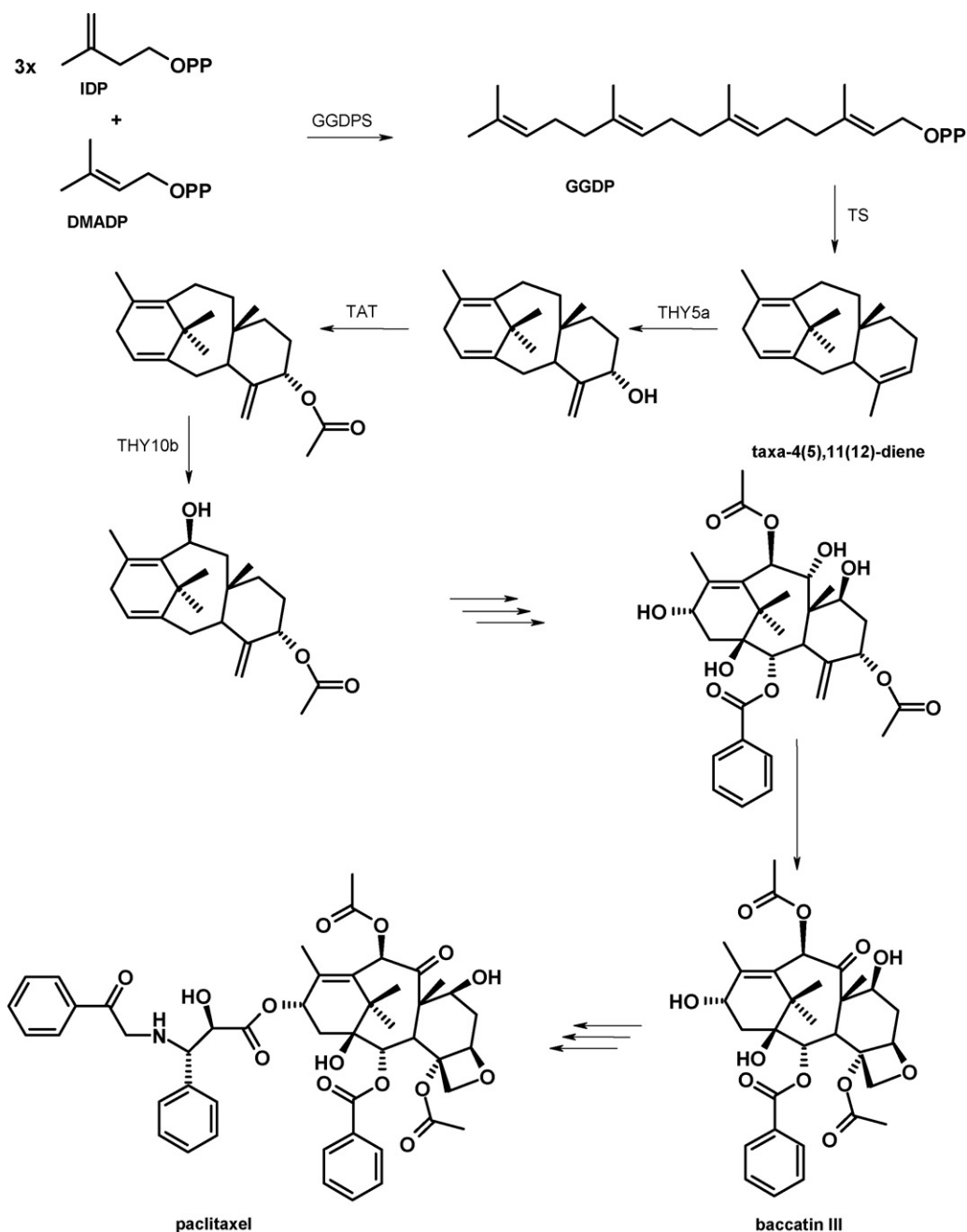


Fig. 3. Biosynthetic pathway of paclitaxel starting with the formation of geranylgeranyl diphosphate (GGDP) from isopentenyl diphosphate (IDP) and dimethylallyl diphosphate (DMADP) catalysed by geranylgeranyl diphosphate synthase (GGDPS), followed by several biosynthetic steps catalysed by taxadiene synthase (TS), cytochrome P450 taxadiene 5α-hydroxylase (THY5a), taxadiene-5α-O-acetyltransferase (TAT) and cytochrome P450 taxane 10β-hydroxylase (THY10b) (Walker and Croteau, 2001).

have been transferred to *S. cerevisiae* by Dejong. The use of *S. cerevisiae* seems to tackle a physiological problem in the combinatorial production. *E. coli* does not have an efficient isoprenoid biosynthetic pathway. This is the main reason to clone this pathway into *E. coli* as discussed before for artemisinin. A second problem with *E. coli* is the limited supply of complementary NADPH:cytochrome P450 reductase that is also essential for the correct function of reconstituted plant cytochrome P450 enzymes. Yeast does have endogenous microsomal cytochrome P450 enzymes and energy supporting systems, what is a major advantage for this host system.

The taxadiene synthase encoding gene has also been expressed in *A. thaliana* (Besumbes et al., 2004). Constitutive expression of the gene led to taxadiene accumulation, but the *A. thaliana* plants showed growth retardation and decreased levels of photosynthetic pigment. The negative effects may have been caused by the toxicity of taxadiene, but more likely they are a result of the disturbance of the endogenous geranylgeranyldiphosphate pool. The use of an inducible expression system resulted in an increase of taxadiene accumulation. These findings clearly show that only the expression of heterologous genes result in the production of

the desired compound, but the influence on the metabolic network has to be taken into account as well.

4.3. Carotenoids

Carotenoids are tetraterpenoids (C40 compounds) and produced in many plants and microorganisms. Their main biological function is the protection against oxidative damage and some are used as warning colours in plant defense system. The commercial interest for carotenoids can be explained mainly by their use as colorant, nutraceutical, or antioxidant in food and cosmetics. Next to that, it has been suggested that carotenoids could possibly play an important role as anticarcinogenic drug and in the prevention of chronic diseases (Mares-Perlman et al., 2002; Giovannucci et al., 2002; Smith, 1998; Rock, 1997). The carotenoid β -carotene is the primary source of Vitamin A in the human diet. The biosynthesis of carotenoids starts with the tail-to-tail coupling of two molecules of the general precursor GGDP by phytoene synthase (CrtB) resulting in the colorless carotenoid phytoene. Desaturation reactions inserting four additional double bonds in the molecule give eventually lycopene, the main carotenoid in tomato fruit, from which different cyclic and acyclic structures can be synthesized depending on the producing organism. Lycopene cyclase (CrtY) catalyses the cyclization at both ends of the lycopene molecule, resulting in two β -rings at the molecule β -carotene. Several other enzymes involved in the carotenoid biosyntheses have been identified, responsible not only for cyclization, but for glycosylation and diverse oxygenations as well.

More than 600 different naturally occurring carotenoids have been identified so far. The three main carotenoids β -carotene, asthaxanthin, and lycopene are produced by chemical synthesis (Ernst, 2002) and fermentation (Sandmann, 2002) for commercial purposes. However, for carotenoids combinatorial biosynthesis in microorganisms is also described (Sandmann, 2001). Several carotenoid producing plants have been genetically modified to increase the production of the desired compounds. This review does not describe this research topic in detail, but the use of transgenic medicinal plants of *Lycopersicon esculentum*, *Daucus carota*, *Solanum tuberosum*, and *Brassica napus* has been reported (reviewed by Fraser and Bramley, 2004). To overcome the problems with Vitamin A deficiencies in the third world, the biosynthetic pathway to β -carotene engineered in rice (*Oryza sativa*) has led to the production of Golden Rice providing β -carotene, also referred to as pro-Vitamin A (Ye et al., 2000; Al Babili and Beyer, 2005). Here we focus on the use of microorganisms for the production of carotenoids.

The production of carotenoids by fermentation of carotenoid producing microorganisms such as *Xanthophyllomyces dendrorhous*, *Haematococcus pluvialis*, and *Blakeslea trispora* has been investigated (Visser et al., 2003; Verdoes et al., 2003; Olaizola, 2000; Mehta et al., 2003). *X. dendrorhous* produces 200–400 $\mu\text{g g}^{-1}$ astaxanthin (85% of total carotenoid content). Engineering of *X. dendrorhous* by random mutagenesis led to an increase of 1.5–9 fold of the astaxanthin production in

mutant strains. As a disadvantage of this approach growth inhibition and a decrease of biomass have been observed. More sophisticated recombinant DNA techniques introducing multiple copies of genes encoding a bifunctional phytoene synthase/lycopene cyclase and a phytoene desaturase also showed an increase in carotenoid production, but unexpectedly mostly other carotenoid structures than the desired astaxanthin (reviewed by Visser et al., 2003). Apparently, the hydroxylating enzyme became limited by overexpressing the mentioned enzymes. Several groups used gene clusters of *Erwinia* sp. for the expression in other hosts. In the last years several non-carotenoid producing organisms have been explored for the production of carotenoids. This heterologous production is dependent on efficient expression systems for the carotenoid gene clusters, but increasing the supply of precursors in the host organisms is of importance as well. The yeasts *Candida utilis* and *S. cerevisiae* have been engineered for the production of lycopene, β -carotene, and astaxanthin (Barkovich and Liao, 2001; Miura et al., 1998b). The prokaryote *E. coli* is most elaborated as a heterologous host, because most of the genes were already expressed in the strain for functional analysis. An overview of the heterologous expression of carotenoid gene clusters in the three mentioned non-carotenogenic hosts is described by (Lee and Schmidt-Dannert, 2002).

The production of carotenoids in a host requires the biosynthesis of the intermediate GGDP. *E. coli* produces the C15 precursor FDP for endogenous terpenoid molecules. The extension of the prenyl chain to C20 has been performed by the expression of the CrtE gene encoding geranygeranyl diphosphate synthase from *Erwinia* sp. (Misawa et al., 1990). This prenyltransferase catalyses the production of GGDP from FDP. The GGDP synthase encoding gene *gps* from *Archaeoglobus fulgidis* has been expressed as well. Expression of this gene is more efficient, because the enzyme catalyses the three chain elongation reactions starting from the C5 precursors to the C20 molecule (Wang et al., 1999).

One way to increase the heterologous production is to increase the pool of precursors in the host. Overexpression of several genes upstream in the isoprenoid biosynthesis resulted in the identification and overcome of bottlenecks in this pathway. Where the expression of a carotenoid gene cluster in *C. utilis* resulted in a lycopene production of 1.1 mg g^{-1} (dry weight) of cells (Miura et al., 1998a), the overexpression of the catalytic domain of the HMG-CoA enzyme, involved in the isoprenoid biosynthesis via the mevalonate pathway, resulted in a 4-fold increase. Following disruption of the ergosterol biosynthetic gene *ERG9* encoding squalene synthase yielded even more lycopene (7.8 mg g^{-1} (dry weight) of cells) (Shimada et al., 1998).

To increase the isoprenoid flux in *E. coli* several genes of the DOXP pathway have been overexpressed. This resulted in a maximum increase of 10 times of the total carotenoid production. Overexpression of genes encoding enzymes involved in a biosynthetic pathway is not always the solution for higher production levels, because they often cause an imbalance in the metabolic system of a host cell. Regulation of the supply of precursors and expression levels can contribute to the

heterologous biosynthesis systems as well. The negative effects of overexpressing a rate limiting protein has been demonstrated for the deoxyxylulose phosphate synthase gene (*dxs*). The use of a multicopy plasmid containing a *tac* promoter resulted in a decrease of growth and lycopene production when expression was induced by IPTG where the *dxs* gene constructed on a low copy plasmid did not show these negative effects (Jones et al., 2000). Instead of plasmids the strong bacteriophage T5 promoter has been used to replace native promoters in *E. coli*. As a consequence the increased expression of isoprenoid genes led to improved production of lycopene (6 mg g⁻¹ of dry cell weight) in *E. coli* (Yuan et al., 2006). This production yield is comparable to the levels produced by carotenoid producing microorganisms. Another approach to regulate the metabolic flux towards specific carotenoids has been observed by using a construct containing mRNA stability control elements. Variation of the mRNA stability modulated the flux of carotenoid production 300 fold towards β -carotene relative to lycopene (Smolke et al., 2001).

The balance of the starting precursors of the DOXP pathway has been investigated by Farmer and Liao (2001). Overexpression of several central metabolic genes redirected the flux of pyruvate towards glyceraldehyde 3-phosphate, resulting in an increase of lycopene in the heterologous *E. coli* strain. The same group also tried to design a controlled expression system for limiting enzymatic steps using an artificial intracellular loop (Farmer and Liao, 2000).

Since most carotenoid genes of different origin can function together in a host, combining several enzymatic combinations led to the production of new carotenoid structures not isolated from nature before (Sandmann, 2002).

The use of host cells gives the opportunity to use directed evolution techniques for the modification of enzymes as well. Schmidt-Dannert et al. shuffled phytoene synthases of different bacterial species, which has resulted in a fully conjugated carotenoid containing six instead of four double bonds (Schmidt-Dannert et al., 2000). The combination with shuffled lycopene synthases has shown production of the monocyclic carotenoid torulene. Extension of these pathways with other carotenoid modifying enzymes led to the production of novel structures in *E. coli* (Mijts et al., 2005). Directed evolution has been used to create carotenoid-like molecules with different amounts of carbon atoms (C30, C35, C45 and C50) as well (Umeno and Arnold, 2004; Tobias and Arnold, 2006).

Out of the group of terpenoids, the carotenoids have been most investigated in the production by naturally non-producing microorganisms and the production of new structures by combinatorial biosynthesis strategies. In contrast to the commercial interest, the pharmaceutical relevance of these compounds seems not to be of high importance at the moment. However, the knowledge out of this work can be applied for the heterologous production of other valuable terpenoid drugs like the mentioned artemisinin or paclitaxel. Although the availability of carotenoid gene clusters and promiscuity of the enzymes involved in the carotenoid biosynthesis are not present for structures of other terpenoids, the progress made, especially in engineering the upstream pathway creating a higher flux of

general isoprenoid precursors, can be useful for all terpenoid structures as counts for the directed evolution techniques as well.

5. Combinatorial biosynthesis of alkaloids

By definition alkaloids contain nitrogen which is usually derived from amino acids. Because of the presence of a nitrogen atom, alkaloids react mostly alkaline and are able to form soluble salts in aqueous environments. In plants however they can occur in the free state, as a salt or as an N-oxide and they are accumulated in the plant vacuole as reservoir or often coupled to phenolic acids like chlorogenic acid or caffeic acid. Alkaloids can be classified in terms of their biological activity, their chemical structure, or more accepted according their biosynthetic pathway. In plants over 12,000 alkaloids are known and several are used medicinally with a world market volume of 4 billion US\$. Alkaloids are usually divided into five major groups dependent on the amino acid of origin in the biosynthesis (amino acid in brackets):

- I. tropane-, pyrrolidine- and pyrrolizide-alkaloids (ornithine),
- II. benzyloquinoline (tyrosine),
- III. indolequinoline (tryptophan),
- IV. pyridine (pyridine), and
- V. quinolizidine- and piperidine-alkaloids (lysine).

Combinatorial biosynthesis of alkaloids is known for a few examples like vincristine, vinblastine, ajmaline (Warzecha et al., 2000) and morphine from plants and rebeccamycin and staurosporine from *Streptomyces albus* (Sanchez et al., 2006; Sanchez et al., 2005). The compounds mentioned have in common that a rather long biosynthetic pathway (30 enzymes for monoterpenoid indole alkaloids like vincristine and more than 17 enzymes for morphine) has to be elucidated and transferred into a heterologous host. In this review we discuss in detail the combinatorial biosynthesis of morphine as benzyloquinoline alkaloid and *Vinca* alkaloids as monoterpenoid indole alkaloids as examples for recent research strategies.

5.1. Benzyloquinoline alkaloids

Morphine (Fig. 1) is the most important member of the group of benzyloquinoline alkaloids and is a natural product with high medicinal significance. Also other benzyloquinoline alkaloids are pharmaceutically important. Like morphine, codeine is used as an analgetic. Berberine and sanguinarine are used as antimicrobials and others as muscle relaxants like papaverine and (+)-tubocurarine.

The morphine biosynthesis consists of 17 steps in *P. somniferum*, Papaveraceae, and has almost completely been elucidated. In the biosynthesis a key intermediate is (S)-norcoclaurine, that is biosynthesised by condensation of dopamine and 4-hydroxyphenylacetaldehyde (4-HPAA). The catalysing enzyme (S)-norcoclaurine synthase has recently been identified from *Thalictrum flavum*, Ranunculaceae, and cloned in *E. coli* (Samanani et al., 2004; Samanani and Facchini, 2002).

Further key enzymatic steps towards (*S*)-reticulín include three NADPH oxidoreductases (Lenz and Zenk, 1995b; Gerardy and Zenk, 1993b) and cytochrome P450 (Gerardy and Zenk, 1993a; Huang and Kutchan, 2000) and an acetyl-CoA dependent acetyltransferase (Lenz and Zenk, 1995a; Grothe et al., 2001). Recently the last step reducing codeine to morphine by codeinone reductase has been elucidated and the gene expressed in insect cells and/or in *E. coli* (Zhang et al., 2005).

Berberine as a second representative for benzyloisoquinoline alkaloids is known from different plants, but is mostly associated with *Chelidonium majus*, Papaveraceae, and responsible for the colour and the antimicrobial activity of the yellow latex and the plant extract (Da Cunha et al., 2005). With the exception of the oxidase leading to the quaternary nitrogen all enzymes are known like the key step for bridging from (*S*)-reticulín to (*S*)-scoulerin (Dittrich and Kutchan, 1991), the introduction of a methyl group to give (*S*)-tetrahydrocolumbamin (Takeshita et al., 1995), and the building of a methylenedioxy ring (Ikezawa et al., 2003). Therefore we can expect that in the near future the successful combinatorial biosynthesis of berberine in a heterologous host will be tested.

5.2. *Vinca* alkaloids

Vinblastine (Fig. 1) and vincristine are monoterpenoid indole alkaloids from *Catharanthus roseus*, Apocyanaceae, and are used in medicine as antineoplastic drugs. Because of the high importance and the extreme low yield from plants (3 mg kg⁻¹) (Van der Heijden et al., 2004) they could be considered as trace compounds. For the production of 3 kg of *Vinca* alkaloids, which is the annual need worldwide around 300 tonnes of plant material has to be extracted (Verpoorte et al., 1993). Production of *Vinca* alkaloids in plant cell cultures did not lead to a significant improvement and today is accepted that biotechnological approaches in plant cell culturing may not provide an instant solution to this problem (Van der Heijden et al., 2004).

The biosynthesis of vincristine and vinblastine is complex and is shown in Fig. 4 for the early phase starting from geraniol to strictosidine (Van der Heijden et al., 2004). In the early phase tryptophan and secologanin as terpenoid precursors are condensed to form strictosidine as an important branching intermediate for also other alkaloids. In this short part of the entire route already seven enzymes and corresponding genes are involved. From these seven genes four of these have been cloned in *E. coli* (Van der Heijden et al., 2004; Kutchan et al., 1994). For the whole biosynthesis at least 30 biosynthetic and two known regulatory genes are involved, which encode around 35 intermediates. Furthermore, intracellular trafficking of intermediates between 7 compartments must also be considered, what can be considered as major challenge in combinatorial biosynthesis (Van der Heijden et al., 2004).

The tryptophan decarboxylase and strictosidine synthase (STR) (Fig. 4) were the first two genes from *C. roseus* cloned from the monoterpenoid indole pathway into *S. cerevisiae*. In the past single genes of the biosynthesis have been expressed in different heterologous organisms (Whitmer, 1999). The cDNA

coding for STR from *R. serpentina* has previously been expressed in *E. coli* and in insect cells and was found to convert secologanin and tryptamine into strictosidine (Kutchan et al., 1994). Recently, after feeding the precursors tryptamine and secologanin, strictosidine and its aglycon were biosynthesised in *S. cerevisiae* as a new heterologous host. When strictosidine glucosidase was additionally overexpressed in the recombinant host *S. cerevisiae* carrying the tryptophan decarboxylase and strictosidine synthase gene a sufficient amount of strictosidine was formed (Geerlings et al., 2001).

Besides in microbial hosts the mentioned genes of the early biosynthesis have also been cloned into *Nicotina tabacum*. The major drawback however is the disability to hydrolyse strictosidine glucoside because *N. tabacum* does not possess specific glucosidases (Hallard et al., 1997). Later, strictosidine glucosidase has also been successfully inserted and expressed in suspension cultured tobacco cells (Zarate et al., 2001). The strictosidine glucosidase protein in *N. tabacum* was present in the same high molecular weight complexes as known before in *C. roseus*.

The late biosynthesis of vindoline and related monoterpenoid indole alkaloids is only partly known and comprehensively summarised by Van der Heijden et al. (2004). Starting point in this phase is the strictosidine aglycon (Fig. 4) and its transformation via an unknown route to cathamine and tabersonine. From this precursor vindoline is biosynthesised in at least six enzyme reactions and in multiple cellular compartments. All enzymes have been cloned and expressed in *E. coli* (Kutchan et al., 1988; Schroder et al., 1999; St Pierre et al., 1998; Vazquez-Flota et al., 1997) and in part in *S. cerevisiae* (Geerlings et al., 2001).

6. Combinatorial biosynthesis of phenolic natural products

6.1. Flavonoids

Flavonoids represent a very important group of plant natural products. They are considered as health promoting substances in the human diet for their antioxidant, antiasthmatic, anti-blood-clotting, and anticancer activities. Flavonoids are exclusively produced in plants and found in almost all studied species in the plant kingdom. Flavonoids are produced via the so-called phenylpropanoid pathway, in which phenylalanine ammonia lyase (PAL) deaminates phenylalanine or tyrosine yielding cinnamic acid (Fig. 5). The biosynthetic route on the enzymatic and genetic level has been elucidated in the past (Winkel-Shirley, 2001; Harborne and Williams, 2000) and can be reconstructed in detail. The biosynthesis starts with L-phenylalanine that is metabolised to cinnamic acid derivatives, which condensates with malonyl-CoA to a chalcone. In the biosynthesis cinnamic acid is hydroxylated by cinnamic-4-hydroxylases (C4H) to *para*-4-hydroxy-cinnamic acid, activated by 4-coumarate/cinnamate coenzyme A, coupled with 3 malonyl-CoA units and converted by chalcone synthase (CHS) to a chalcone derivative as first committed precursor for the flavonoid biosynthesis. Chalcones are converted to flavonoids

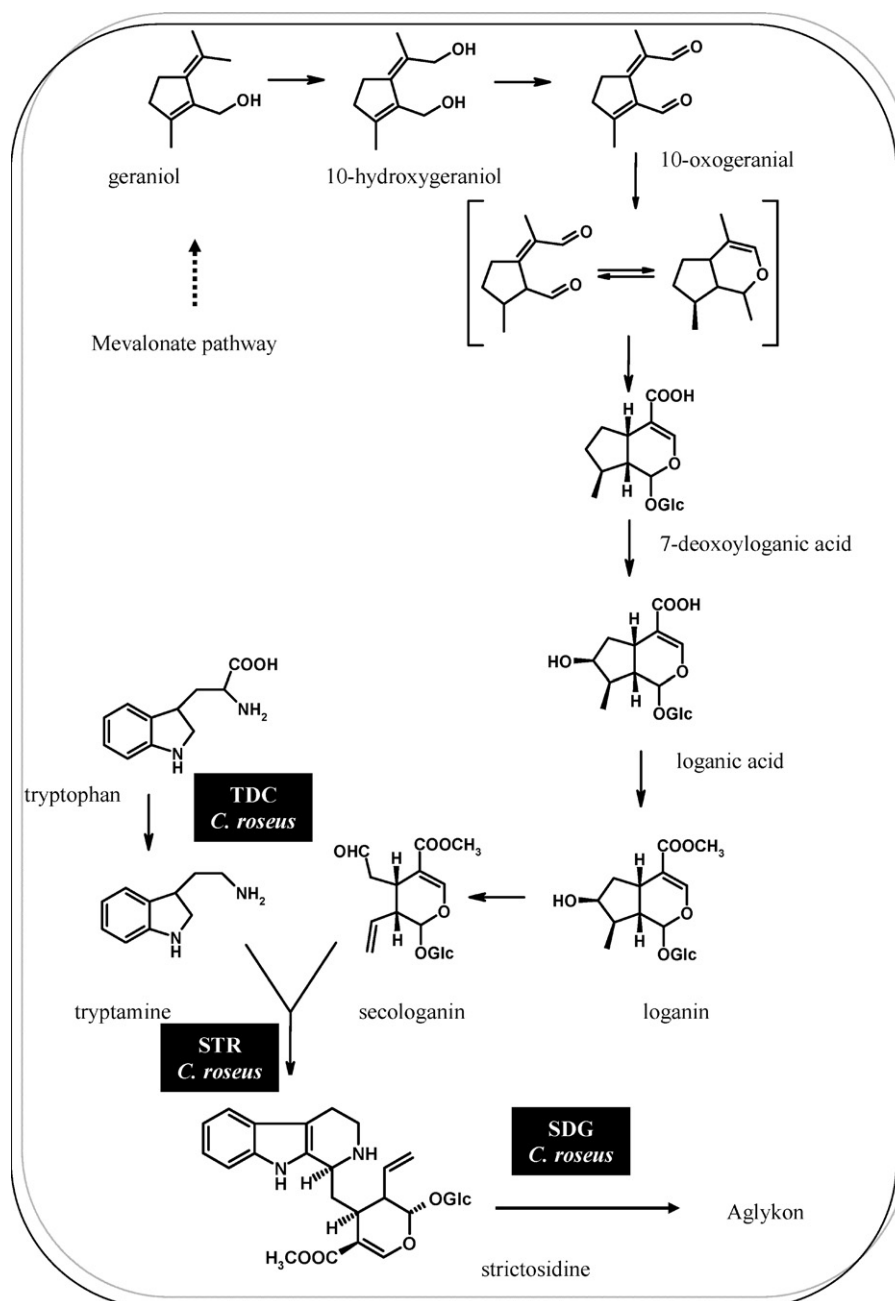


Fig. 4. Early biosynthesis of *Vinca* alkaloids in *S. cerevisiae* (Van der Heijden et al., 2004; Geerlings et al., 2001). Abbreviations in the text.

by a ring closing step forming the heterocyclic C ring by chalcone isomerases. Naringenin is a chalcone and key intermediate leading to isoflavones, to condensed tannin precursors and, via different hydroxylation, glycosylation, prenylation and alkylation steps, to more than 600 known flavonoids (Harborne and Williams, 2000).

Recent publications have documented the production of pinocembrin, naringenin and chrysin, apigenin, galangin, kaempferol and dihydrokaempferol in recombinant *E. coli* BL21 (DE3). Because the main genes for flavonoids are missing in *E. coli*, recombinant plasmids (pUC, pET) containing the genes of interest have been constructed (Hwang et al., 2003; Kaneko et al., 2003). These artificial gene clusters contain up to three genes from microorganisms or plant origin

(*Glycyrrhiza echinata*, *Petroselinum crispum* and *Citrus sinensis*). Expression of all genes encoding the flavonoid biosynthesis up to the level of naringenin was successful, but only limited amounts of flavonoids were detected. To overcome this problem, the production of the essential precursor malonyl-CoA was increased by overexpression of the acetyl-CoA carboxylase from *Corynebacterium glutamicum*.

In recent publications from Miyahisa et al. (2005a,b), further biosynthetic genes have been introduced to modify the oxygenation pattern of flavonoids leading to kaempferol and apigenin. The published work is of high interest, because for the first time a nearly complete biosynthetic pathway from plants was established in a heterologous microorganism. In the future it would be of interest to investigate whether further enzymes

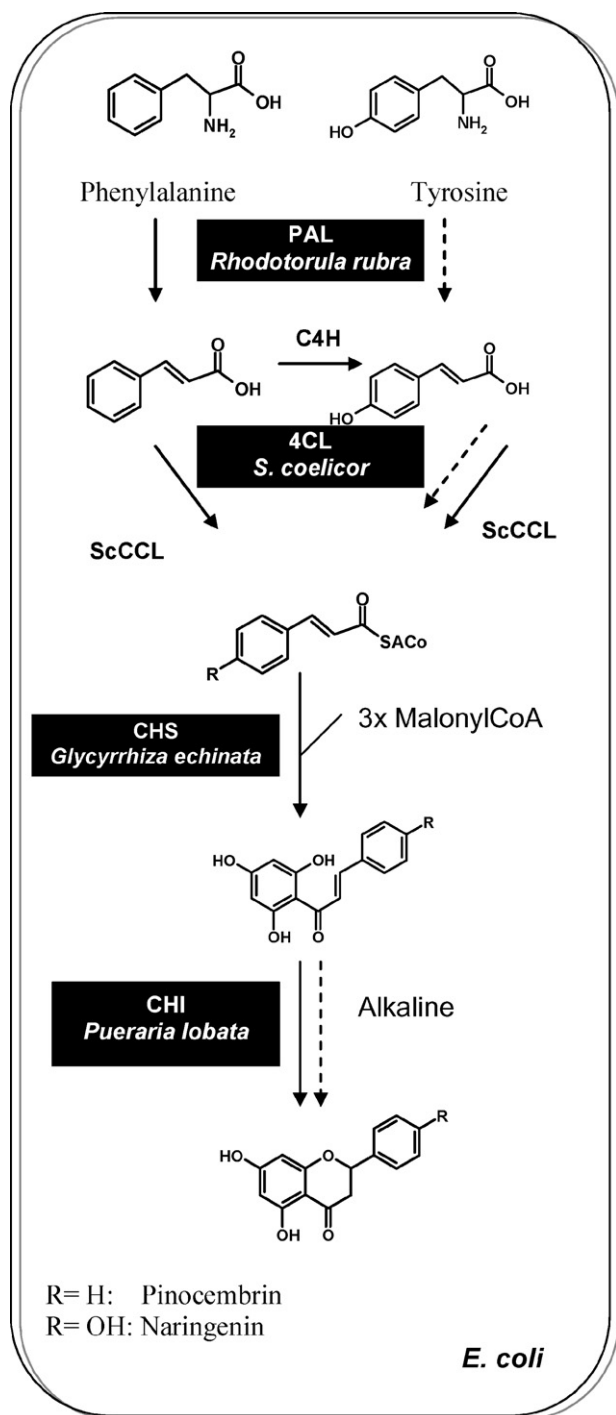


Fig. 5. Combinatorial biosynthesis of flavonoids and in *E. coli* (Miyahisa et al., 2005a,b) (ScCCL: 4-coumarate/cinnamate coenzyme A; CHI: chalcone isomerase, other abbreviations in the text).

modifying flavones and flavonols like glycosylation, prenylation or *O*-methylation, can be integrated.

7. Conclusion

The concept of expressing genes from biosynthetic pathways in heterologous organisms has dramatically extended the possibilities for combinatorial biosynthesis. The purpose of this review is to highlight these recent developments in genetic

engineering of heterologous microorganisms to reconstitute biosynthetic pathways from plants. At the start of this development only single genes were expressed for single enzyme characterisation. By the development of genetic techniques multi gene expression systems in hosts organisms, like *E. coli*, *B. subtilis* or *S. cerevisiae*, became realistic to engineer whole pathways.

Today the flavonoid pathway has been fully transferred to *E. coli* as a host, and the early isoprenoid pathway up to farnesyl diphosphate has been fully reconstructed up to level of linear precursors for the cyclisation by different terpene cyclases. The example of heterologous biosynthesis of flavonoids and taxadien-5 α -acetoxy-10 β -ol documents clearly the development to construct multigene vectors and to express more than one gene.

The strategy for the future will be to identify a microbial host in which basic primary pathways can be exploited for the production of biosynthetic precursors for further secondary pathways. An advantage is that no transfer of genes and promoter sequences for a primary pathway is necessary – as known for the MVA and DOXP pathway – and that genes and expressed enzymes for the desired secondary pathway can just hook on. These systems can then be used for the production of valuable compounds or for further engineering strategies.

A major problem is still the gap of knowledge about genes and their regulation in plants of interest. Only a minority of plants has been genetically sequenced, and most of them are crops with a high economic value. Only a few specific medicinal plants like *A. annua* and *Taxus baccata* are currently under investigation, for others the elucidation of pathways is more or less a prediction and enzymes and intermediates have to be confirmed by genomics and proteomics. However, the number of genes that has been identified from biosynthetic pathways is steadily increasing and, as shown, combinations from different genes of different organisms can be a viable approach. This makes the realm of combinatorial biosynthesis probably the most exciting new area for plant biotechnology.

References

- Abdin, M.Z., Israr, M., Rehman, R.U., Jain, S.K., 2003. Artemisinin, a novel antimalarial drug: biochemical and molecular approaches for enhanced production. *Planta Med.* 69, 289–299.
- Al Babili, S., Beyer, P., 2005. Golden rice – five years on the road – five years to go? *Trends Plant Sci.* 10, 565–573.
- Aubourg, S., Lecharny, A., Bohlmann, J., 2002. Genomic analysis of the terpenoid synthase (ArTPS) gene family of *Arabidopsis thaliana*. *Mol. Genet. Genomics* 267, 730–745.
- Barkovich, R., Liao, J.C., 2001. Metabolic engineering of isoprenoids. *Metab. Eng.* 3, 27–39.
- Bertea, C.M., Freije, J.R., Van der Woude, H., Verstappen, F.W., Perk, L., Marquez, V., De Kraker, J.W., Posthumus, M.A., Jansen, B.J., de Groot, A., Franssen, M.C., Bouwmeester, H.J., 2005. Identification of intermediates and enzymes involved in the early steps of artemisinin biosynthesis in *Artemisia annua*. *Planta Med.* 71, 40–47.
- Besumbes, O., Sauret-Gueto, S., Phillips, M.A., Imperial, S., Rodriguez-Concepcion, M., Boronat, A., 2004. Metabolic engineering of isoprenoid biosynthesis in *Arabidopsis* for the production of taxadiene, the first committed precursor of Taxol. *Biotechnol. Bioeng.* 88, 168–175.

- Brodelius, M., Lundgren, A., Mercke, P., Brodelius, P.E., 2002. Fusion of farnesyl diphosphate synthase and epi-aristolochene synthase, a sesquiterpene cyclase involved in capsidiol biosynthesis in *Nicotiana tabacum*. *Eur. J. Biochem.* 269, 3570–3577.
- Chau, M., Croteau, R., 2004. Molecular cloning and characterization of a cytochrome P450 taxoid 2 α -hydroxylase involved in Taxol biosynthesis. *Arch. Biochem. Biophys.* 427, 48–57.
- D'Auria, J.C., Gershenzon, J., 2005. The secondary metabolism of *Arabidopsis thaliana*: growing like a weed. *Curr. Opin. Plant Biol.* 8, 308–316.
- Da Cunha, E.V., Fecine, I.M., Guedes, D.N., Barbosa-Filho, J.M., Da Silva, M.S., 2005. Protoberberine alkaloids. *Alkaloids Chem. Biol.* 62, 1–75.
- Dejong, J.M., Liu, Y., Bollon, A.P., Long, R.M., Jennewein, S., Williams, D., Croteau, R.B., 2006. Genetic engineering of taxol biosynthetic genes in *Saccharomyces cerevisiae*. *Biotechnol. Bioeng.* 93, 212–224.
- Dittrich, H., Kutchan, T.M., 1991. Molecular cloning, expression, and induction of berberine bridge enzyme, an enzyme essential to the formation of benzophenanthridine alkaloids in the response of plants to pathogenic attack. *Proc. Natl. Acad. Sci. U.S.A.* 88, 9969–9973.
- Eisenreich, W., Bacher, A., Arigoni, D., Rohdich, F., 2004. Biosynthesis of isoprenoids via the non-mevalonate pathway. *Cell Mol. Life Sci.* 61, 1401–1426.
- Ernst, H., 2002. Recent advances in industrial carotenoid synthesis. *Pure Appl. Chem.* 74, 1369–1382.
- Farmer, W.R., Liao, J.C., 2000. Improving lycopene production in *Escherichia coli* by engineering metabolic control. *Nat. Biotechnol.* 18, 533–537.
- Farmer, W.R., Liao, J.C., 2001. Precursor balancing for metabolic engineering of lycopene production in *Escherichia coli*. *Biotechnol. Prog.* 17, 57–61.
- Fraser, P.D., Bramley, P.M., 2004. The biosynthesis and nutritional uses of carotenoids. *Prog. Lipid Res.* 43, 228–265.
- Geerlings, A., Redondo, F.J., Contín, A., Memelink, J., van der, H.R., Verpoorte, R., 2001. Biotransformation of tryptamine and secologanin into plant terpenoid indole alkaloids by transgenic yeast. *Appl. Microbiol. Biotechnol.* 56, 420–424.
- Gerardy, R., Zenk, M.H., 1993a. Formation of salutaridine from (R)-reticuline by a membrane bound cytochrome P450 enzyme from *Papaver somniferum*. *Phytochemistry* 32, 79–86.
- Gerardy, R., Zenk, M.H., 1993b. Purification and characterization of salutaridine NADPH 7-oxidoreductase from *Papaver somniferum*. *Phytochemistry* 34, 125–132.
- Giovannucci, E., Rimm, E.B., Liu, Y., Stampfer, M.J., Willett, W.C., 2002. A prospective study of tomato products, lycopene, and prostate cancer risk. *J. Natl. Cancer Inst.* 94, 391–398.
- Grothe, T., Lenz, R., Kutchan, T.M., 2001. Molecular characterization of the salutaridinol 7-O-acetyltransferase involved in morphine biosynthesis in opium poppy *Papaver somniferum*. *J. Biol. Chem.* 276, 30717–30723.
- Hahn, F.M., Poulter, C.D., 1995. Isolation of *Schizosaccharomyces pombe* isopentenyl diphosphate isomerase cDNA clones by complementation and synthesis of the enzyme in *Escherichia coli*. *J. Biol. Chem.* 270, 11298–11303.
- Hallard, D., Van der Heijden, R., Verpoorte, R., Cardoso, M.I.L., Pasquali, G., Memelink, J., Hoge, J.H.C., 1997. Suspension cultured transgenic cells of *Nicotiana tabacum* expressing tryptophan decarboxylase and strictosidine synthase cDNAs from *Catharanthus roseus* produce strictosidine upon secologanin feeding. *Plant Cell Rep.* 17, 50–54.
- Harborne, J.B., Williams, C.A., 2000. Advances in flavonoid research since. *Phytochemistry* 55, 481–504.
- Harker, M., Bramley, P.M., 1999. Expression of prokaryotic 1-deoxy-D-xylulose-5-phosphatases in *Escherichia coli* increases carotenoid and ubiquinone biosynthesis. *FEBS Lett.* 448, 115–119.
- Hranueli, D., Cullum, J., Basrak, B., Goldstein, P., Long, P.F., 2005. Plasticity of the *Streptomyces* genome—evolution and engineering of new antibiotics. *Curr. Med. Chem.* 12, 1697–1704.
- Huang, F.C., Kutchan, T.M., 2000. Distribution of morphinan and benzo[c]-phenanthridine alkaloid gene transcript accumulation in *Papaver somniferum*. *Phytochemistry* 53, 555–564.
- Huang, Q., Roessner, C.A., Croteau, R., Scott, A.I., 2001. Engineering *Escherichia coli* for the synthesis of taxadiene, a key intermediate in the biosynthesis of taxol. *Bioorg. Med. Chem.* 9, 2237–2242.
- Hwang, E.I., Kaneko, M., Ohnishi, Y., Horinouchi, S., 2003. Production of plant-specific flavanones by *Escherichia coli* containing an artificial gene cluster. *Appl. Environ. Microbiol.* 69, 2699–2706.
- Ikezawa, N., Tanaka, M., Nagayoshi, M., Shinkyo, R., Sakaki, T., Inouye, K., Sato, F., 2003. Molecular cloning and characterization of CYP719, a methylenedioxy bridge-forming enzyme that belongs to a novel P450 family, from cultured *Coptis japonica* cells. *J. Biol. Chem.* 278, 38557–38565.
- Jennewein, S., Croteau, R., 2001. Taxol: biosynthesis, molecular genetics, and biotechnological applications. *Appl. Microbiol. Biotechnol.* 57, 13–19.
- Jennewein, S., Long, R.M., Williams, R.M., Croteau, R., 2004a. Cytochrome p450 taxadiene 5 α -hydroxylase, a mechanistically unusual monooxygenase catalyzing the first oxygenation step of taxol biosynthesis. *Chem. Biol.* 11, 379–387.
- Jennewein, S., Park, H., Dejong, J.M., Long, R.M., Bollon, A.P., Croteau, R.B., 2005. Coexpression in yeast of *Taxus* cytochrome P450 reductase with cytochrome P450 oxygenases involved in Taxol biosynthesis. *Biotechnol. Bioeng.* 89, 588–598.
- Jennewein, S., Rithner, C.D., Williams, R.M., Croteau, R., 2003. Taxoid metabolism: taxoid 14 β -hydroxylase is a cytochrome P450-dependent monooxygenase. *Arch. Biochem. Biophys.* 413, 262–270.
- Jennewein, S., Rithner, C.D., Williams, R.M., Croteau, R.B., 2001. Taxol biosynthesis: taxane 13 α -hydroxylase is a cytochrome P450-dependent monooxygenase. *Proc. Natl. Acad. Sci. U.S.A.* 98, 13595–13600.
- Jennewein, S., Wildung, M.R., Chau, M., Walker, K., Croteau, R., 2004b. Random sequencing of an induced *Taxus* cell cDNA library for identification of clones involved in Taxol biosynthesis. *Proc. Natl. Acad. Sci. U.S.A.* 101, 9149–9154.
- Jones, K.L., Kim, S.W., Keasling, J.D., 2000. Low-copy plasmids can perform as well as or better than high-copy plasmids for metabolic engineering of bacteria. *Metab. Eng.* 2, 328–338.
- Kaneko, M., Hwang, E.I., Ohnishi, Y., Horinouchi, S., 2003. Heterologous production of flavanones in *Escherichia coli*: potential for combinatorial biosynthesis of flavonoids in bacteria. *J. Ind. Microbiol. Biotechnol.* 30, 456–461.
- Ketchum, R.E., Rithner, C.D., Qiu, D., Kim, Y.S., Williams, R.M., Croteau, R.B., 2003. *Taxus* metabolomics: methyl jasmonate preferentially induces production of taxoids oxygenated at C-13 in *Taxus* $\times$ media cell cultures. *Phytochemistry* 62, 901–909.
- Kim, S., Keasling, J., 2001. Metabolic engineering of the nonmevalonate isopentenyl diphosphate synthesis pathway in *Escherichia coli* enhances lycopene production. *Biotechnol. Bioeng.* 72, 408–415.
- Knaeblein, J., 2004. Biopharmaceuticals expressed in plants. In: Kayser, O., Müller, R.H. (Eds.), *Pharmaceutical Biotechnology—Drug Discovery and Clinical Applications*. Wiley-VCH, Weinheim, pp. 34–56.
- Koulman, A., Beekman, A.C., Pras, N., Quax, W.J., 2003. The bioconversion process of deoxypodophyllotoxin with *Linum flavum* cell cultures. *Planta Med.* 69, 739–744.
- Kutchan, T.M., Bock, A., Dittrich, H., 1994. Heterologous expression of the plant proteins strictosidine synthase and berberine bridge enzyme in insect cell culture. *Phytochemistry* 35, 353–360.
- Kutchan, T.M., Hamp, N., Lottspeich, F., Beyreuther, K., Zenk, M.H., 1988. The cDNA clone for strictosidine synthase from *Rauvolfia serpentina*. DNA sequence determination and expression in *Escherichia coli*. *FEBS Lett.* 237, 40–44.
- Lange, B.M., Rujan, T., Martin, W., Croteau, R., 2000. Isoprenoid biosynthesis: the evolution of two ancient and distinct pathways across genomes. *Proc. Natl. Acad. Sci. U.S.A.* 97, 13172–13177.
- Laughlin, J.C., 1994. Agricultural production of artemisinin—a review. *Trans. R. Soc. Trop. Med. Hyg.* 88 (Suppl. 1), S21–S22.
- Lee, P.C., Schmidt-Dannert, C., 2002. Metabolic engineering towards biotechnological production of carotenoids in microorganisms. *Appl. Microbiol. Biotechnol.* 60, 1–11.
- Lenz, R., Zenk, M.H., 1995a. Acetyl coenzyme A: salutaridinol-7-O-acetyltransferase from *Papaver somniferum* plant cell cultures. The enzyme catalyzing the formation of thebaine in morphine biosynthesis. *J. Biol. Chem.* 270, 31091–31096.

- Lenz, R., Zenk, M.H., 1995b. Purification and properties of codeinone reductase (NADPH) from *Papaver somniferum* cell cultures and differentiated plants. *Eur. J. Biochem.* 233, 132–139.
- Liang, P.H., Ko, T.P., Wang, A.H., 2002. Structure, mechanism and function of prenyltransferases. *Eur. J. Biochem.* 269, 3339–3354.
- Lindahl, A.L., Olsson, M.E., Mercke, P., Tollbom, O., Schelin, J., Brodelius, M., Brodelius, P.E., 2006. Production of the artemisinin precursor amorpha-4,11-diene by engineered *Saccharomyces cerevisiae*. *Biotechnol. Lett.* 28, 571–580.
- Liu, C.Z., Wang, Y.C., Ouyang, F., Ye, H.C., Li, G.F., 1998. Production of artemisinin by hairy root cultures of *Artemisia annua* L. in bioreactor. *Biotechnol. Lett.* 20, 265–268.
- Long, R.M., Croteau, R., 2005. Preliminary assessment of the C13-side chain 2'-hydroxylase involved in taxol biosynthesis. *Biochem. Biophys. Res. Commun.* 338, 410–417.
- Ma, J.K., Barros, E., Bock, R., Christou, P., Dale, P.J., Dix, P.J., Fischer, R., Irwin, J., Mahoney, R., Pezzotti, M., Schillberg, S., Sparrow, P., Stoger, E., Twyman, R.M., 2005. Molecular farming for new drugs and vaccines. Current perspectives on the production of pharmaceuticals in transgenic plants. *EMBO Rep.* 6, 593–599.
- Mares-Perlman, J.A., Millen, A.E., Ficek, T.L., Hankinson, S.E., 2002. The body of evidence to support a protective role for lutein and zeaxanthin in delaying chronic disease. *J. Nutr.* 132, 518S–524S.
- Martin, V.J., Pitera, D.J., Withers, S.T., Newman, J.D., Keasling, J.D., 2003. Engineering a mevalonate pathway in *Escherichia coli* for production of terpenoids. *Nat. Biotechnol.* 21, 796–802.
- Martin, V.J., Yoshikuni, Y., Keasling, J.D., 2001. The in vivo synthesis of plant sesquiterpenes by *Escherichia coli*. *Biotechnol. Bioeng.* 75, 497–503.
- Math, S.K., Hearst, J.E., Poulter, C.D., 1992. The *crtE* gene in *Erwinia herbicola* encodes geranylgeranyl diphosphate synthase. *Proc. Natl. Acad. Sci. U.S.A.* 89, 6761–6764.
- McGarvey, D.J., Croteau, R., 1995. Terpenoid metabolism. *Plant Cell* 7, 1015–1026.
- Mehta, B.J., Obratsova, I.N., Cerda-Olmedo, E., 2003. Mutants and intersexual heterokaryons of *Blakeslea trispora* for production of β -carotene and lycopene. *Appl. Environ. Microbiol.* 69, 4043–4048.
- Mercke, P., Bengtsson, M., Bouwmeester, H.J., Posthumus, M.A., Brodelius, P.E., 2000. Molecular cloning, expression, and characterization of amorpha-4,11-diene synthase, a key enzyme of artemisinin biosynthesis in *Artemisia annua* L. *Arch. Biochem. Biophys.* 381, 173–180.
- Mijts, B.N., Lee, P.C., Schmidt-Dannert, C., 2005. Identification of a carotenoid oxygenase synthesizing acyclic xanthophylls: combinatorial biosynthesis and directed evolution. *Chem. Biol.* 12, 453–460.
- Misawa, N., Nakagawa, M., Kobayashi, K., Yamano, S., Izawa, Y., Nakamura, K., Harashima, K., 1990. Elucidation of the *Erwinia uredovora* carotenoid biosynthetic pathway by functional analysis of gene products expressed in *Escherichia coli*. *J. Bacteriol.* 172, 6704–6712.
- Miura, Y., Kondo, K., Saito, T., Shimada, H., Fraser, P.D., Misawa, N., 1998a. Production of the carotenoids lycopene, β -carotene, and astaxanthin in the food yeast *Candida utilis*. *Appl. Environ. Microbiol.* 64, 1226–1229.
- Miura, Y., Kondo, K., Shimada, H., Saito, T., Nakamura, K., Misawa, N., 1998b. Production of lycopene by the food yeast, *Candida utilis* that does not naturally synthesize carotenoid. *Biotechnol. Bioeng.* 58, 306–308.
- Miyahisa, I., Funa, N., Ohnishi, Y., Martens, S., Moriguchi, T., Horinouchi, S., 2005a. Combinatorial biosynthesis of flavones and flavonols in *Escherichia coli*. *Appl. Microbiol. Biotechnol.* 1–6.
- Miyahisa, I., Kaneko, M., Funa, N., Kawasaki, H., Kojima, H., Ohnishi, Y., Horinouchi, S., 2005b. Efficient production of (2S)-flavanones by *Escherichia coli* containing an artificial biosynthetic gene cluster. *Appl. Microbiol. Biotechnol.* 68, 498–504.
- Moore, B.S., Kalaitzis, J.A., Xiang, L., 2005. Exploiting marine actinomycete biosynthetic pathways for drug discovery. *Antonie Van Leeuwenhoek* 87, 49–57.
- Nicolaou, K.C., Yang, Z., Liu, J.J., Ueno, H., Nantermet, P.G., Guy, R.K., Claiborne, C.F., Renaud, J., Couladouros, E.A., Paulvannan, K., 1994. Total synthesis of taxol. *Nature* 367, 630–634.
- Olaizola, M., 2000. Commercial production of astaxanthin from *Haematococcus pluvialis* using 25,000-liter outdoor photobioreactors. *J. Appl. Phycol.* 12, 499–506.
- Peiru, S., Menzella, H.G., Rodriguez, E., Carney, J., Gramajo, H., 2005. Production of the potent antibacterial polyketide erythromycin C in *Escherichia coli*. *Appl. Environ. Microbiol.* 71, 2539–2547.
- Pfeifer, B.A., Khosla, C., 2001. Biosynthesis of polyketides in heterologous hosts. *Microbiol. Mol. Biol. Rev.* 65, 106–118.
- Picaud, S., Olofsson, L., Brodelius, M., Brodelius, P.E., 2005. Expression, purification, and characterization of recombinant amorpha-4,11-diene synthase from *Artemisia annua* L. *Arch. Biochem. Biophys.* 436, 215–226.
- Pichersky, E., Gang, D.R., 2000. Genetics and biochemistry of secondary metabolites in plants: an evolutionary perspective. *Trends Plant Sci.* 5, 439–445.
- Pras, N., 1992. Bioconversion of naturally occurring precursors and related synthetic compounds using plant cell cultures. *J. Biotechnol.* 26, 29–62.
- Ro, D.K., Paradise, E.M., Ouellet, M., Fisher, K.J., Newman, K.L., Ndungu, J.M., Ho, K.A., Eachus, R.A., Ham, T.S., Kirby, J., Chang, M.C., Withers, S.T., Shiba, Y., Sarpong, R., Keasling, J.D., 2006. Production of the antimalarial drug precursor artemisinic acid in engineered yeast. *Nature* 440, 940–943.
- Rock, C.L., 1997. Carotenoids: biology and treatment. *Pharmacol. Ther.* 75, 185–197.
- Rodriguez, E., McDaniel, R., 2001. Combinatorial biosynthesis of antimicrobials and other natural products. *Curr. Opin. Microbiol.* 4, 526–534.
- Rohdich, F., Kis, K., Bacher, A., Eisenreich, W., 2001. The non-mevalonate pathway of isoprenoids: genes, enzymes and intermediates. *Curr. Opin. Chem. Biol.* 5, 535–540.
- Samanani, N., Facchini, P.J., 2002. Purification and characterization of norcoclaurine synthase. The first committed enzyme in benzyloquinoline alkaloid biosynthesis in plants. *J. Biol. Chem.* 277, 33878–33883.
- Samanani, N., Liscombe, D.K., Facchini, P.J., 2004. Molecular cloning and characterization of norcoclaurine synthase, an enzyme catalyzing the first committed step in benzyloquinoline alkaloid biosynthesis. *Plant J.* 40, 302–313.
- Sanchez, C., Mendez, C., Salas, J.A., 2006. Engineering biosynthetic pathways to generate antitumor indolocarbazole derivatives. *J. Ind. Microbiol. Biotechnol.*
- Sanchez, C., Zhu, L., Brana, A.F., Salas, A.P., Rohr, J., Mendez, C., Salas, J.A., 2005. Combinatorial biosynthesis of antitumor indolocarbazole compounds. *Proc. Natl. Acad. Sci. U.S.A.* 102, 461–466.
- Sandmann, G., 2001. Genetic manipulation of carotenoid biosynthesis: strategies, problems and achievements. *Trends Plant Sci.* 6, 14–17.
- Sandmann, G., 2002. Combinatorial biosynthesis of carotenoids in a heterologous host: a powerful approach for the biosynthesis of novel structures. *Chem. Biochem.* 3, 629–635.
- Schmidt-Dannert, C., Umeno, D., Arnold, F.H., 2000. Molecular breeding of carotenoid biosynthetic pathways. *Nat. Biotechnol.* 18, 750–753.
- Schroder, G., Unterbusch, E., Kaltenbach, M., Schmidt, J., Strack, D., De, L.V., Schroder, J., 1999. Light-induced cytochrome P450-dependent enzyme in indole alkaloid biosynthesis: tabersonine 16-hydroxylase. *FEBS Lett.* 458, 97–102.
- Shao, H., He, X., Achnine, L., Blount, J.W., Dixon, R.A., Wang, X., 2005. Crystal structures of a multifunctional triterpene/flavonoid glycosyltransferase from *Medicago truncatula*. *Plant Cell* 17, 3141–3154.
- Shimada, H., Kondo, K., Fraser, P.D., Miura, Y., Saito, T., Misawa, N., 1998. Increased carotenoid production by the food yeast *Candida utilis* through metabolic engineering of the isoprenoid pathway. *Appl. Environ. Microbiol.* 64, 2676–2680.
- Smidt, H., de Vos, W.M., 2004. Anaerobic microbial dehalogenation. *Annu. Rev. Microbiol.* 58, 43–73.
- Smith, T.A., 1998. Carotenoids and cancer: prevention and potential therapy. *Br. J. Biomed. Sci.* 55, 268–275.
- Smolke, C.D., Martin, V.J., Keasling, J.D., 2001. Controlling the metabolic flux through the carotenoid pathway using directed mRNA processing and stabilization. *Metab. Eng.* 3, 313–321.
- St Pierre, B., Laflamme, P., Alarco, A.M., De, L.V., 1998. The terminal O-acetyltransferase involved in vindoline biosynthesis defines a new class of proteins responsible for coenzyme A-dependent acyl transfer. *Plant J.* 14, 703–713.

- Takeshita, N., Fujiwara, H., Mimura, H., Fitchen, J.H., Yamada, Y., Sato, F., 1995. Molecular cloning and characterization of S-adenosyl-L-methionine:scoulerine-9-O-methyltransferase from cultured cells of *Coptis japonica*. *Plant Cell Physiol.* 36, 29–36.
- Teoh, K.H., Polichuk, D.R., Reed, D.W., Nowak, G., Covello, P.S., 2006. *Artemisia annua* L. Asteraceae) trichome-specific cDNAs reveal CYP71AV1, a cytochrome P450 with a key role in the biosynthesis of the antimalarial sesquiterpene lactone artemisinin. *FEBS Lett.* 580, 1411–1416.
- Tobias, A.V., Arnold, F.H., 2006. Biosynthesis of novel carotenoid families based on unnatural carbon backbones: a model for diversification of natural product pathways. *Biochim. Biophys. Acta* 1761, 235–246.
- Umeno, D., Arnold, F.H., 2004. Evolution of a pathway to novel long-chain carotenoids. *J. Bacteriol.* 186, 1531–1536.
- Van der Heijden, R., Jacobs, D.I., Snoeijs, W., Hallared, D., Verpoorte, R., 2004. The *Catharanthus* alkaloids: pharmacognosy and biotechnology. *Curr. Med. Chem.* 11, 607–628.
- Van Uden, W., Bos, J.A., Boeke, G.M., Woerdenbag, H.J., Pras, N., 1997. The large scale isolation of deoxypodophyllotoxin from rhizomes of *Anthriscus sylvestris* followed by its bioconversion into 5-methoxypodophyllotoxin b-D-glucoside by cell cultures of *Linum flavum*. *J. Nat. Prod.* 60, 401–403.
- Vazquez-Flota, F., De Carolis, E., Alarco, A.M., De Luca, V., 1997. Molecular cloning and characterization of desacetoxylvindoline-4-hydroxylase. A 2-oxoglutarate dependent dioxygenase involved in the biosynthesis of vindoline in *Catharanthus roseus* (L.) G Don. *Plant Mol. Biol.* 34, 935–948.
- Verdoes, J.C., Sandmann, G., Visser, H., Diaz, M., van Mossel, M., van Ooyen, A.J., 2003. Metabolic engineering of the carotenoid biosynthetic pathway in the yeast *Xanthophyllomyces dendrorhous* (*Phaffia rhodozyma*). *Appl. Environ. Microbiol.* 69, 3728–3738.
- Verpoorte, R., Choi, Y.H., Kim, H.K., 2005. Ethnopharmacology and systems biology: a perfect holistic match. *J. Ethnopharmacol.* 100, 53–56.
- Verpoorte, R., Van der Heijden, R., Schripsema, J., Hoge, J.H.C., ten Hoopen, H.J.G., 1993. Plant–cell biotechnology for the production of alkaloids—present status and prospects. *J. Nat. Prod.* 56, 186–207.
- Visser, H., van Ooyen, A.J., Verdoes, J.C., 2003. Metabolic engineering of the astaxanthin-biosynthetic pathway of *Xanthophyllomyces dendrorhous*. *FEMS Yeast Res.* 4, 221–231.
- Wahlberg, I., Enzell, C.R., 1987. Tobacco isoprenoids. *Nat. Prod. Rep.* 4, 237–276.
- Walker, K., Croteau, R., 2000a. Molecular cloning of a 10-deacetylbaicatin III-10-O-acetyl transferase cDNA from *Taxus* and functional expression in *Escherichia coli*. *Proc. Natl. Acad. Sci. U.S.A.* 97, 583–587.
- Walker, K., Croteau, R., 2000b. Taxol biosynthesis: molecular cloning of a benzoyl-CoA:taxane 2 α -O-benzoyltransferase cDNA from *Taxus* and functional expression in *Escherichia coli*. *Proc. Natl. Acad. Sci. U.S.A.* 97, 13591–13596.
- Walker, K., Croteau, R., 2001. Taxol biosynthetic genes. *Phytochemistry* 58, 1–7.
- Walker, K., Fujisaki, S., Long, R., Croteau, R., 2002a. Molecular cloning and heterologous expression of the C-13 phenylpropanoid side chain-CoA acyltransferase that functions in Taxol biosynthesis. *Proc. Natl. Acad. Sci. U.S.A.* 99, 12715–12720.
- Walker, K., Long, R., Croteau, R., 2002b. The final acylation step in taxol biosynthesis: cloning of the taxoid C13-side-chain N-benzoyltransferase from *Taxus*. *Proc. Natl. Acad. Sci. U.S.A.* 99, 9166–9171.
- Walker, K., Schoendorf, A., Croteau, R., 2000. Molecular cloning of a taxadiene-4(20),11(12)-dien-5 α -ol-O-acetyl transferase cDNA from *Taxus* and functional expression in *Escherichia coli*. *Arch. Biochem. Biophys.* 374, 371–380.
- Walker, K.D., Klettke, K., Akiyama, T., Croteau, R., 2004. Cloning, heterologous expression, and characterization of a phenylalanine aminomutase involved in Taxol biosynthesis. *J. Biol. Chem.* 279, 53947–53954.
- Wallaart, T.E., Bouwmeester, H.J., Hille, J., Poppinga, L., Majers, N.C., 2001. Amorpho-4,11-diene synthase: cloning and functional expression of a key enzyme in the biosynthetic pathway of the novel antimalarial drug artemisinin. *Planta* 212, 460–465.
- Wallaart, T.E., Pras, N., Beekman, A.C., Quax, W.J., 2000. Seasonal variation of artemisinin and its biosynthetic precursors in plants of *Artemisia annua* of different geographical origin: proof for the existence of chemotypes. *Planta Med.* 66, 57–62.
- Wang, C.W., Oh, M.K., Liao, J.C., 1999. Engineered isoprenoid pathway enhances astaxanthin production in *Escherichia coli*. *Biotechnol. Bioeng.* 62, 235–241.
- Wani, M.C., Taylor, H.L., Wall, M.E., Coggon, P., McPhail, A.T., 1971. Plant antitumor agents. VI. The isolation and structure of taxol, a novel antileukemic and antitumor agent from *Taxus brevifolia*. *J. Am. Chem. Soc.* 93, 2325–2327.
- Warzecha, H., Gerasimenko, I., Kutchan, T.M., Stockigt, J., 2000. Molecular cloning and functional bacterial expression of a plant glucosidase specifically involved in alkaloid biosynthesis. *Phytochemistry* 54, 657–666.
- Weber, T., Welzel, K., Pelzer, S., Vente, A., Wohlleben, W., 2003. Exploiting the genetic potential of polyketide producing streptomycetes. *J. Biotechnol.* 106, 221–232.
- Whitmer S., 1999. Aspects of terpenoid indole alkaloid formation by transgenic cell lines of *Catharanthus roseus* overexpressing tryptophan decarboxylase and strictosidine synthase. Thesis. LACDR, Leiden University, Leiden, The Netherlands.
- Wildung, M.R., Croteau, R., 1996. A cDNA clone for taxadiene synthase, the diterpene cyclase that catalyzes the committed step of taxol biosynthesis. *J. Biol. Chem.* 271, 9201–9204.
- Winkel-Shirley, B., 2001. Flavonoid biosynthesis. A colorful model for genetics, biochemistry, cell biology, and biotechnology. *Plant Physiol.* 126, 485–493.
- Wuts, P.G.M., 1998. Semisynthesis of taxol. *Curr. Opin. Drug Disc. Dev.* 1, 329–337.
- Ye, X., Al Babili, S., Kloti, A., Zhang, J., Lucca, P., Beyer, P., Potrykus, I., 2000. Engineering the provitamin A (β -carotene) biosynthetic pathway into (carotenoid-free) rice endosperm. *Science* 287, 303–305.
- Yuan, L.Z., Rouviere, P.E., Larossa, R.A., Suh, W., 2006. Chromosomal promoter replacement of the isoprenoid pathway for enhancing carotenoid production in *E. coli*. *Metab. Eng.* 8, 79–90.
- Zarate, R., Dirks, C., van der, H.R., Verpoorte, R., 2001. Terpenoid indole alkaloid profile changes in *Catharanthus pusillus* during development. *Plant Sci.* 160, 971–977.
- Zhang, Q., Rich, J.O., Cotterill, I.C., Pantaleone, D.P., Michels, P.C., 2005. 14-Hydroxylation of opiates: catalytic direct autoxidation of codeine to 14-hydroxycodeine. *J. Am. Chem. Soc.* 127, 7286–7287.