



Application of central composite design for the optimization of electrode surface composition for glucose biosensor fabrication

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Abstract

The use of a central composite design (CCD) for the optimization of electrode surface composition and its application to develop an amperometric glucose biosensor as a model system are described. A five-level three-factorial CCD was applied to determine the optimum electrode surface composition for three critical variables: amounts of carboxylated multiwall carbon nanotubes (c-MWCNT), titanium dioxide nanoparticles (TiO₂NP), and glucose oxidase (GOx). The statistical significance of the model and factors were evaluated using the variance analysis (ANOVA) at 95% of confidence level. The optimized electrode surface composition was used for the fabrication of the glucose biosensor. The resulting biosensor showed linear response to glucose from 2.0×10^{-5} to 1.9×10^{-3} M with a detection limit of 2.1×10^{-6} M and sensitivity of $168.5 \mu\text{A mM}^{-1} \text{cm}^{-2}$ under optimal experimental conditions. Analytical performance parameters of the biosensor were also compared with those obtained with the glucose biosensors fabricated using the electrode compositions optimized by conventional one factor-at-a-time method and 2² CCD (for c-MWCNT and TiO₂NP amounts). The optimization of the critical variables, achieved by CDD, leads us to fabricate the glucose biosensor in the best electrode surface composition which was promoted by the improved analytical performance. The proposed biosensor was applied to the analysis of glucose in serum samples and the obtained results were well correlated with the results of reference method.

Keywords Glucose biosensor · Titanium dioxide nanoparticles · Carbon nanotube · Central composite design

Introduction

Electrochemical enzyme electrodes are one of the most important types of biosensors due to their high specificity, short time of analyses, and good selectivity [1–3]. Currently improving the sensing performance of electrochemical biosensors continues to be the primary focus of biosensor research [4]. Recent developments in nanomaterials have greatly enhanced the sensitivity and selectivity of electrochemical biosensors [4,

5]. Carbon-based nanomaterials, especially carbon nanotubes (CNTs), are extremely attractive for biosensor design as they can combine properties of the large surface area, excellent electron conductance, acceptable biocompatibility, chemical and electrochemical stability, and high mechanical resistance [6]. Since metal oxide nanoparticles (MONPs) possess unique features such as large surface-to-volume ratio, high surface reaction activity, and high catalytic efficiency, so far increasing number of studies have been reported on the use of novel CNTs–MONPs nanocomposites for biosensor applications [7–10]. Various MONPs such as SnO₂, Fe₃O₄, Co₃O₄, ZnO, Bi₂O₃, and TiO₂ have been used to prepare CNTs–MONPs nanocomposites [10–15]. These nanocomposites were reported to improve the analytical performance of the biosensors. TiO₂ is a very attractive semiconductor material which has found application in different areas including solar cells, photocatalysts, cosmetics, batteries, and biomaterials [16]. On the other hand, TiO₂ nanoparticles have gained increasing attention in the field of biosensors due to their special properties such as porous structure, chemical stability, large specific surface area, excellent biocompatibility, photocatalytic

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activity, and photosensitivity [17, 18]. Various biosensors based on TiO_2 nanomaterials have been reported [19–24].

The optimization of electrode surface composition is a crucial step in the fabrication of modified enzyme based- biosensors. Therefore, the effects of the modification materials and their synergistic interactions must be evaluated. Experimental designs can be used to investigate and optimize the influence of the important variables in a method to enhance the performance and decrease the number of experiments [25]. Among different experimental designs, central composite design (CCD) which is a combination of mathematical and statistical method is widely applied for the determination of the significant variables and optimum conditions [26–29]. In comparison with the laborious and time-consuming conventional one factor-at-a-time method, optimization by CCD approach can be useful for the rapid gathering of experimental research results [30]. In biosensor research, CCD is mainly used for the optimization of experimental variables such as temperature, pH and applied potential [31–35]. To the best of our knowledge, the use of CCD for the optimization of electrode surface composition is not a common approach in biosensor fabrication and a limited number of studies have been reported [27, 36–38]. The use of CCD approach in the construction and characterization of an amperometric biosensor has the following advantages: (i) more information can be obtained with minimum number of experiments with consequent savings in the time and costs that are usually involved in optimization procedures; (ii) optimum experimental conditions or electrode composition can be determined resulting in improved response and sensitivity; (iii) this approach allows to determine individual, interactive, and quadratic effects of optimization parameters on the biosensor response.

Electrochemical biosensors have been successfully used for the quantification of blood glucose which is a clinically important parameter for diabetic health care, diagnosis, and treatment [39, 40]. The purpose of this study is to determine optimum amounts of c-MWCNT, TiO_2NP and GOx in the chitosan (CT) matrix by 2^3 factorial CCD and fabricate an amperometric glucose biosensor using this composition. GOx was selected as a model enzyme due to its biochemical stability, low cost, and practical use [41]. We believe that this is the first work that shows the use of CCD for the optimization of electrode surface composition to fabricate an amperometric glucose biosensor based on carbon nanotubes and titanium dioxide nanoparticles. Thus, this strategy could open new opportunities in the design and development of enzyme-based biosensors. After the optimization of electrode surface composition by CCD, the experimental variables and the analytical characteristics of the biosensor were determined and the results were compared with those obtained with the glucose biosensor constructed using the electrode composition optimized by

conventional one factor-at-a-time method. The analytical applicability of the resulted biosensor for glucose analysis in serum samples was also presented.

Materials and methods

Reagents

GOx (159 units/mg solid), TiO_2NP (< 100 nm particle size), $\text{K}_3\text{Fe}(\text{CN})_6$, $\text{K}_4\text{Fe}(\text{CN})_6 \cdot 3\text{H}_2\text{O}$, urea, sodium chloride, sodium monohydrogenphosphate, sodium dihydrogenphosphate, ascorbic acid, chitosan, Nafion® (5 wt% in lower aliphatic alcohols), and uric acid were obtained from Sigma-Aldrich (St. Louis, MO, USA). c-MWCNT (O.D. < 8 nm and length 10–30 μm) were purchased from Cheap Tubes Inc. (Brattleboro, USA). Glucose was bought from Fluka (Buchs, Switzerland).

Instrumentation

Electrochemical studies were conducted on an Iviumstat electrochemical analyzer (Ivium Technologies, Netherlands) with a three-electrode system consisting GOx/ TiO_2 -c-MWCNT-CT modified glassy carbon electrode (GCE) (3.0 mm diameter) utilized as working, Ag/AgCl (BAS MF 2052) as reference and Pt wire (BAS MW 1034) as auxiliary electrode. The amperometric experiments were performed at +0.70 V vs. Ag/AgCl in stirred phosphate buffer solution (PBS) (0.025 M, pH 8.0). The morphology of modified electrodes was investigated with a FEI, Quanta 450 FEG model scanning electron microscope. The energy-dispersive X-ray (EDX) spectroscopy study was performed with a Bruker detector. Electrochemical impedance spectroscopy (EIS) and cyclic voltammetry (CV) experiments were performed in 0.1 M KCl containing 5.0 mM $\text{K}_3[\text{Fe}(\text{CN})_6]/\text{K}_4[\text{Fe}(\text{CN})_6]$ (1:1) to investigate the electrochemical characteristics of the modified electrodes. Cyclic voltammograms were obtained within the potential range from –0.40 to +0.80 V at a scan rate of 50 mV s^{-1} . In EIS experiments, the alternating voltage was 10 mV and the frequency range was from 10^5 to 0.05 Hz.

Central composite design for the optimization of electrode surface composition

CCD was used to optimize the surface composition of GOx/ TiO_2 -c-MWCNT-CT/GCE. Three independent variables (c-MWCNT, TiO_2NP , and GOx) were used as an experimental design. Considering that the biosensor response is directly related to the c-MWCNT, TiO_2NP , and GOx amounts on the electrode surface and that synergistic effects between these variables can occur, surface composition was optimized by a 2^3 CCD. As a result, c-

MWCNT and TiO₂NP amounts (low 10 mg mL⁻¹ and high 30 mg mL⁻¹) and GOx amount (low 2 U μL⁻¹ and high 4 U μL⁻¹) have been considered. In this design, a total of 22 experiments were performed, including 8 factorial points, 6 axial points and 8 central points. α value was used as 1.68 for orthogonal and rotatable design. The design allowed each variable to range in five levels which are shown in Table 1. The design matrix is presented in Table 2. c-MWCNT and TiO₂NP were dispersed in CT and 6 μL of this mixture was dropped on a GCE and then 10 μL GOx was immobilized on the electrodes to fabricate the 22 modified glucose biosensors. The amperometric response currents of these biosensors, recorded for a 8.0×10^{-5} M glucose solution, was taken as response to analyze the experimental design (Table 2).

The three independent variables have mathematical relationship that can be approximated by the second order polynomial model:

$$Y = \beta_0 + \beta_1[\text{c-MWCNT}] + \beta_2[\text{TiO}_2\text{NP}] + \beta_3[\text{GOx}] \\ + \beta_{11}[\text{c-MWCNT}]^2 + \beta_{22}[\text{TiO}_2\text{NP}]^2 + \beta_{33}[\text{GOx}]^2 \\ + \beta_{12}[\text{c-MWCNT}][\text{TiO}_2\text{NP}] \\ + \beta_{13}[\text{c-MWCNT}][\text{GOx}] + \beta_{23}[\text{TiO}_2\text{NP}][\text{GOx}]$$

where Y is the predicted amperometric current response; β_0 is the model constant; $\beta_1, \beta_2, \beta_3, \beta_{11}, \beta_{22}, \beta_{33}, \beta_{12}, \beta_{13},$ and β_{23} are the coefficients found by the model, which represented the linear, quadratic and interactive effects of [c-MWCNT], [TiO₂NP] and [GOx] on the current response, respectively.

CCD was applied with the assistance of Design-Expert software package (Version 10.0.3, Stat – Ease Inc., Minneapolis, USA). The statistical significance of the model and factors were evaluated using the variance analysis (ANOVA) at 95% of confidence level ($p = 0.05$). A regression analysis and the plotting of response surface were also performed to establish an optimum surface composition for biosensor preparation.

Table 1 Experimental factors and levels in the 2³ CCD for the optimization of c-MWCNT, TiO₂NP, and GOx amounts

Factor	Units	Level				
		-1.68	-1	0	1	+1.68
A: c-MWCNT	mg mL ⁻¹	3.18	10	20	30	36.82
B: TiO ₂ NP	mg mL ⁻¹	3.18	10	20	30	36.82
C: GOx	unit/10 μL	13.18	20	30	40	46.82

Table 2 2³ CCD, experimental and predicted amperometric response currents obtained with GOx/TiO₂-c-MWCNT-CT/GCE in 8.0×10^{-5} M glucose solution (0.025 M PBS, pH 8)

Electrode	A	B	C	Amperometric current response, nA		
				Experimental	Predicted	Residual
1	-1	-1	-1	395	470.3	-75.3
2	1	-1	-1	700	663.2	36.8
3	-1	1	-1	594	508.8	85.2
4	1	1	-1	1105	1018.8	86.2
5	-1	-1	1	626	711.8	-85.8
6	1	-1	1	811	895.8	-84.8
7	-1	1	1	555	591.4	-36.4
8	1	1	1	1168	1092.3	75.7
9	-1.68	0	0	268	201.0	67.0
10	1.68	0	0	717	784.5	-67.5
11	0	-1.68	0	802	667.4	134.6
12	0	1.68	0	750	875.1	-125.1
13	0	0	-1.68	820	898.8	-78.8
14	0	0	1.68	1242	1163.7	78.3
15	0	0	0	1145	1141.2	3.8
16	0	0	0	1175	1141.2	33.8
17	0	0	0	1168	1141.2	26.8
18	0	0	0	935	1141.2	-206.2
19	0	0	0	1171	1141.2	29.8
20	0	0	0	1180	1141.2	38.8
21	0	0	0	1202	1141.2	60.8
22	0	0	0	1154	1141.2	12.8

Biosensor preparation

After the optimization of electrode surface composition by CCD, the biosensor was prepared according to the following procedure: The bare GCE was polished with 1.0, 0.3, and 0.05 μm alumina slurry, respectively, and ultrasonically cleaned in distilled water and ethanol before the modification step. 5.0 g of chitosan was dissolved in 50.0 mL of acetate buffer by magnetic stirring and sonicated for 2 h to get a clear solution. TiO₂NP (22.2 mg) and c-MWCNT (24.1 mg) were dispersed into 1 mL of aqueous chitosan solution and this mixture was kept under mechanical stirring for 1 h and sonicated for 2 h. Six microliters of this solution was coated onto GCE surface and allowed to dry. Ten microliters of GOx solution (3.89 U μL⁻¹) was further dropped onto the modified sensing interface (TiO₂-c-MWCNT-CT/GCE) and allowed to dry at +4 °C to fabricate the glucose biosensor. Finally, Nafion (0.25%) was pipetted on the top of the GOx/TiO₂-c-MWCNT-CT/GCE to enhance the anti-interferent ability of the biosensor and minimize the loss of the enzyme. The resulting biosensor was washed with 0.025 M PBS (pH 8.0), dried and finally stored at +4 °C until use. The fabrication

procedure of the glucose biosensor based on GOx/TiO₂-c-MWCNT-CT modified GCE is summarized in Scheme 1.

Results and discussion

Optimization of TiO₂NP, c-MWCNT, and GOx amounts using CCD

The analytical performance of a biosensor is highly dependent on the surface composition of the modified electrode. Therefore, the amounts of the components used in surface modification need to be carefully optimized. In our study, c-MWCNT, TiO₂NP, and GOx amounts can be considered as experimental variables that directly affect the performance characteristics of the biosensor fabricated for the determination of glucose. Therefore, the individual and cumulative effects of these variables were evaluated by using a statistical and mathematical technique known as CCD [28].

Table 3 presents the results obtained for the experimental design given in Table 2, which have been analyzed in terms of variance analysis (ANOVA) at 95% of confidence. $p < 0.05$ indicates if the random explanation is rejected there is less than 5% probability that this would be in error. The significance of the model was verified by Fisher's F test; the obtained F value of 15.13 at a low probability ($p < 0.0001$) shows significance of the model. Moreover, A ($p < 0.0001$), C ($p = 0.0218$), A^2 ($p < 0.0001$), and B^2 ($p = 0.0006$) are significant model terms. By eliminating the non-significant parameters ($p < 0.05$), the mathematical model representing the actual relationship between the amperometric current response (nA) and the independent variables is expressed by the following second-order model:

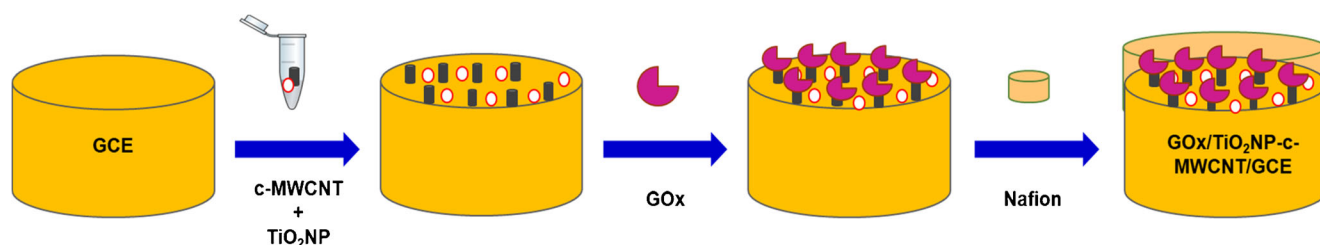
$$Y = 1141.24 + 173.48[\text{c-MWCNT}] + 78.77[\text{GOx}] - 229.27[\text{c-MWCNT}]^2 - 129.03[\text{TiO}_2\text{NP}]^2$$

The lack-of-fit test is designed to evaluate whether this developed model is suitable to represent the experimental data, or whether another model should be used. The p value for lack-of-fit in Table 3 is 0.1182 ($p > 0.05$), indicating that the

proposed model is suitable for the experimental data at the 95.0% confidence level. The obtained R^2 (0.9190) is satisfactory, showing that the electrode response is adequately fitted by the proposed model. A good correlation between experimental and predicted values was verified (Table 2).

Figure 1 shows the response surface plots of the amperometric currents as functions of c-MWCNT - TiO₂NP, c-MWCNT-GOx, and TiO₂NP-GOx. As can be seen from ANOVA, the quadratic terms of c-MWCNT and TiO₂NP were noticed to be significant, because β value in case of quadratic term was higher than the linear terms of c-MWCNT and TiO₂NP. In contrast, β value of the quadratic term was found to be lower than that of the linear term indicating that the linear term of GOx was significant. This showed that there was a curve relationship between the c-MWCNT or TiO₂NP amount and amperometric response current. Thus, initially, the amperometric current will increase with the increase in c-MWCNT or TiO₂NP amount and after reaching the maximum, the amperometric current decreases with the further increase of c-MWCNT or TiO₂NP amount (Fig. 1). However, amperometric response was almost linearly proportional to GOx amount (Fig. 1b, c). As a result, the obtained convex response surface depicted that the highest amperometric response was obtained when 24.1 mg mL⁻¹ c-MWCNT, 22.2 mg mL⁻¹ TiO₂NP, and 3.89 U μ L⁻¹ GOx were used for the modification of electrode surface. Decreasing the amounts of c-MWCNT, TiO₂NP, and GOx reduced the amperometric response, confirming that these three variables had significant influence on the electrode response. These conditions maximize the glucose response at the modified electrode and were therefore considered as the optimum ones for the electrode surface composition.

As generally commercially available enzymes are expensive and available in small quantities, a CCD with two factors (c-MWCNT and TiO₂NP) was performed taking the current registered for a 2.0×10^{-4} M solution of H₂O₂ as response and the results obtained from this design were compared with those obtained from 2³ CCD. In 2² CCD, a total of 13 experiments were performed, including 4 factorial points, 4 axial points, and 5 central points. α value was used as 1.414 for orthogonal and rotatable design. Experimental factors and levels for this design are given in Electronic Supplementary Material (ESM) Table S1. ESM Tables S2 and S3 summarize



Scheme 1 The stepwise fabrication of the GOx/TiO₂-c-MWCNT-CT/GCE biosensor

Table 3 ANOVA with the data of the 2³ CCD for the optimization of c-MWCNT, TiO₂NP and GOx amounts

Source	β	SS	df	MS	<i>F</i> value	<i>P</i> value	
Model	1141.24	1.66×10^6	9	1.85×10^5	15.13	< 0.0001	Significant
A	173.48	4.11×10^5	1	4.11×10^5	33.66	< 0.0001	Significant
B	58.77	4.72×10^4	1	4.72×10^4	3.86	0.0729	
C	78.77	8.47×10^4	1	8.47×10^4	6.94	0.0218	Significant
AB	79.25	5.02×10^4	1	5.02×10^4	4.12	0.0653	
AC	-2.25	4.05×10^1	1	4.05×10^1	0.00	0.9550	
BC	-39.75	1.26×10^4	1	1.26×10^4	1.04	0.3290	
A ²	-229.27	8.14×10^5	1	8.14×10^5	66.70	< 0.0001	Significant
B ²	-129.03	2.58×10^5	1	2.58×10^5	21.13	0.0006	Significant
C ²	-38.88	2.34×10^4	1	2.34×10^4	1.92	0.1913	
Residual		1.47×10^5	12	1.22×10^4			
Lack of fit		9.59×10^4	5	1.92×10^4	2.65	0.1182	Not significant
Pure error		5.06×10^4	7	7.24×10^3			
Cor total		1.81×10^6	21				
$R^2 = 0.9190$							

SS, sum of squares; *df*, degrees of freedom; *MS*, mean squares; $F_{\text{value}} = MS_{\text{factor}}/MS_{\text{error}}$; P_{value} : probability level

the experimental and predicted amperometric response currents and the analysis of variance (ANOVA) for the regression model. In this design, analysis of the results showed that the quadratic terms of c-MWCNT and TiO₂NP and the linear term of c-MWCNT were significant factors at the 95.0% confidence level within the concentration ranges used in this application. These factors were also found to be significant in 2³ CCD. ESM Fig. S1 shows the response surface plots of the amperometric current as a function of c-MWCNT and TiO₂NP amounts. It can be observed that a well-defined maximum is reached. From this optimization process, the following optimum values were obtained: 23.6 mg mL⁻¹ c-MWCNT and 19.9 mg mL⁻¹ TiO₂NP. These values were very close to the values obtained with 2³ CCD. After the optimization of c-MWCNT and TiO₂NP amounts by 2² CCD design, the amount of GOx was optimized by varying the enzyme amount from 10 to 40 U. ESM Fig. S2 shows the effect of GOx loading on the biosensor response. The response current increased with increasing enzyme units, reaching a maximum between 30 and 40 U and afterward decreased. This enzyme unit was very close to the value (38.9 U) obtained from 2³ CCD design. Considering the high cost of biological material, optimization of the other component amounts on an electrode surface by CCD and using conventional method for enzyme amount optimization can be an alternative approach for biosensor design.

To evaluate the effectiveness of CCD in the optimization of electrode surface composition, TiO₂NP and c-MWCNT amounts were also optimized by conventional one-factor-at-a-time method [42]. This method is applied by changing one factor at a time and keeping others

fixed. First, c-MWCNT amount was varied between 0.5 and 3.0 mg mL⁻¹ in 0.5 mg mL⁻¹ increments and the best response was obtained with the electrode prepared with 1.5 mg mL⁻¹ c-MWCNT (ESM Fig. S3). c-MWCNT amount was then fixed at this level. Next, the other factor TiO₂NP amount was changed between 1.0 and 3.0 mg mL⁻¹ in 0.5 mg mL⁻¹ increments until its best amount was found. The best current response was obtained with the electrode prepared with 1.0 mg mL⁻¹ TiO₂NP and its amount was held constant at this value (ESM Fig. S4). In this study, the decrease in response currents after 1.5 mg mL⁻¹ c-MWCNT and 1.0 mg mL⁻¹ TiO₂NP limited the testing of higher amounts by the one-factor-at-a-time method. On the other hand, testing the same concentration range used in CCD approach by one-factor-at-a-time method involves many independent runs. Moreover, one-factor-at-a-time approach has some disadvantages such as impossibility in estimation of interactions among the factors and probability of optimum values missing [43, 44]. The MWCNT and TiO₂NP amounts obtained with one-factor-at-a-time method show that it is difficult to achieve the optimum amounts using this method for the optimization of electrode surface composition.

Surface morphology of modified electrodes

Scanning electron microscopy technique was used to investigate the effects of modification materials on the surface morphology of the electrodes. Figure 2 depicts the SEM images of (a) c-MWCNT-CT, (b) TiO₂-CT, (c) TiO₂-c-MWCNT-CT, and (d) GOx/TiO₂-c-MWCNT-CT modified GCE surfaces.

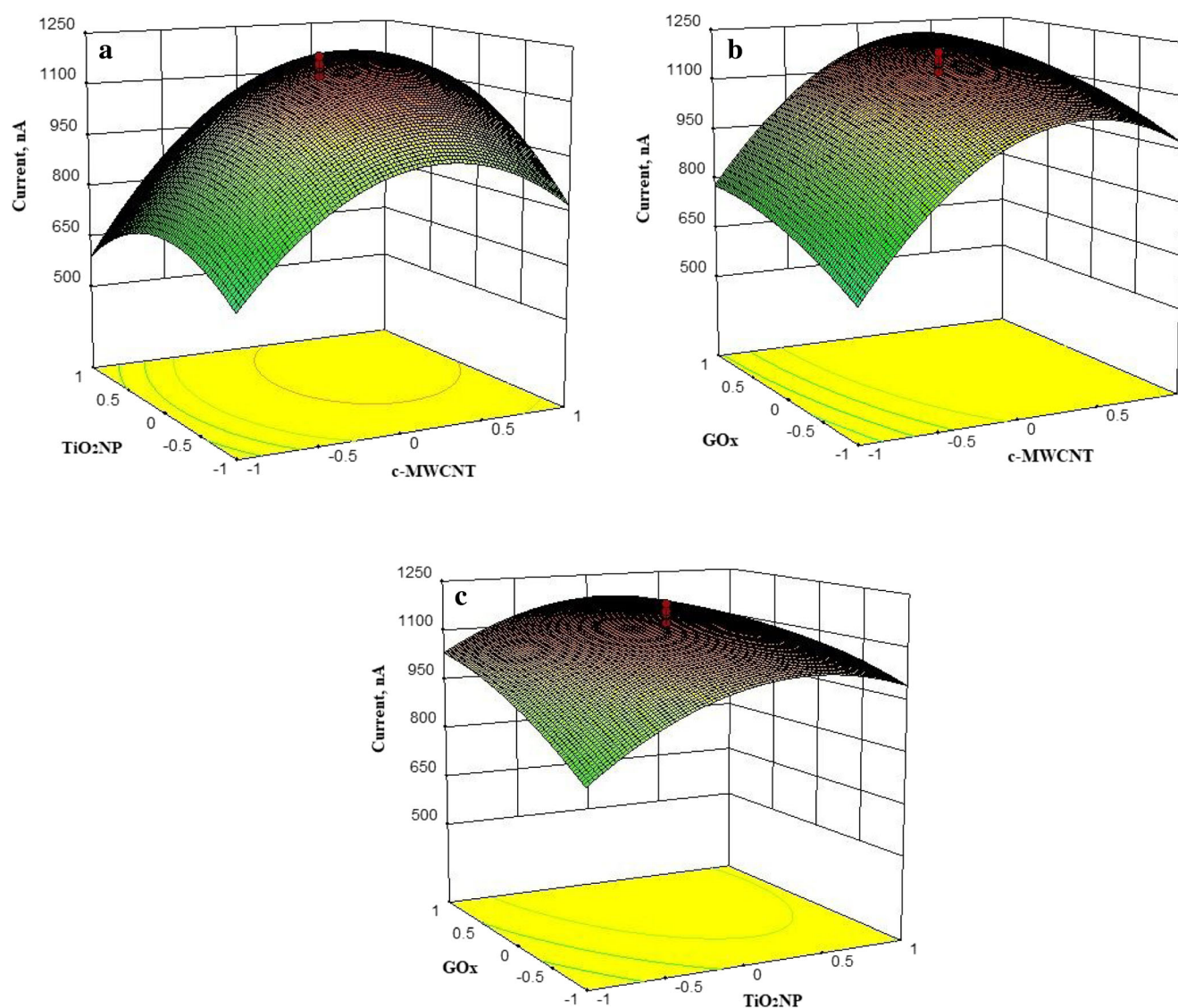


Fig. 1 Response surface plots of the amperometric current as a function of **a** c-MWCNT and TiO₂NP amounts, **b** c-MWCNT and GOx amounts, and **c** GOx and TiO₂NP amounts in the mixture used for the modification of GCE surface (in 0.025 M PBS containing 8.0×10^{-5} M glucose, at +0.70 V)

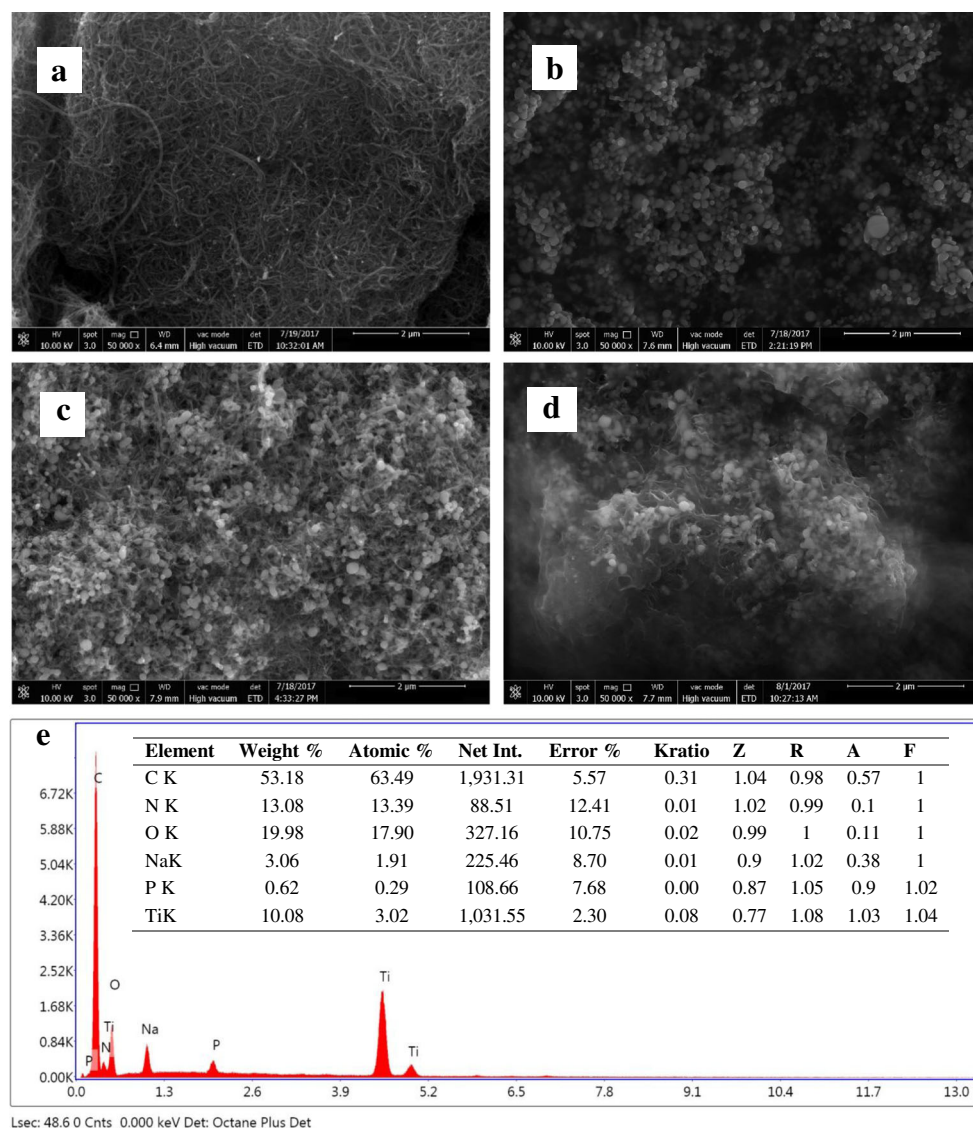
Figure 2a, b indicates that both c-MWCNT and TiO₂NP were homogeneously dispersed in chitosan. Figure 2c confirms the co-existence of TiO₂NP and c-MWCNT and shows that these materials are well dispersed in chitosan. Moreover, TiO₂-c-MWCNT-CT modified GCE provides a porous and suitable platform for GOx immobilization. The change in the surface morphology of the GOx/TiO₂-c-MWCNT-CT/GCE (Fig. 2d) indicates that GOx enzyme was immobilized onto the TiO₂-c-MWCNT-CT/GCE. Elemental composition of the GOx/TiO₂-c-MWCNT-CT composite was studied by energy-dispersive X-ray test (EDX) (Fig. 2e). The Ti, P, Na, O, N, and C peaks in the spectra and the data given in the inset Table proved that the composite contained these elements. Taking into account the properties of c-MWCNT and TiO₂NP such as large surface area, nontoxicity,

biocompatibility, and good chemical stability, it is expected that the TiO₂-c-MWCNT-CT matrix prepared in this study is desirable for biosensor applications.

CV and EIS characterization

The cyclic voltammograms of (a) TiO₂-CT/GCE and (b) TiO₂-c-MWCNT-CT/GCE are shown in Fig. 3a. The TiO₂-c-MWCNT-CT/GCE exhibits higher currents than TiO₂-CT/GCE implying the superior electron transfer properties associated with the carbon nanotubes [45]. EIS is an efficient method to study the interface features of surface modified electrodes. The diameter of the semicircle portion at higher frequencies of the Nyquist plot corresponds to the charge transfer resistance (R_{ct}), and this controls the electron transfer

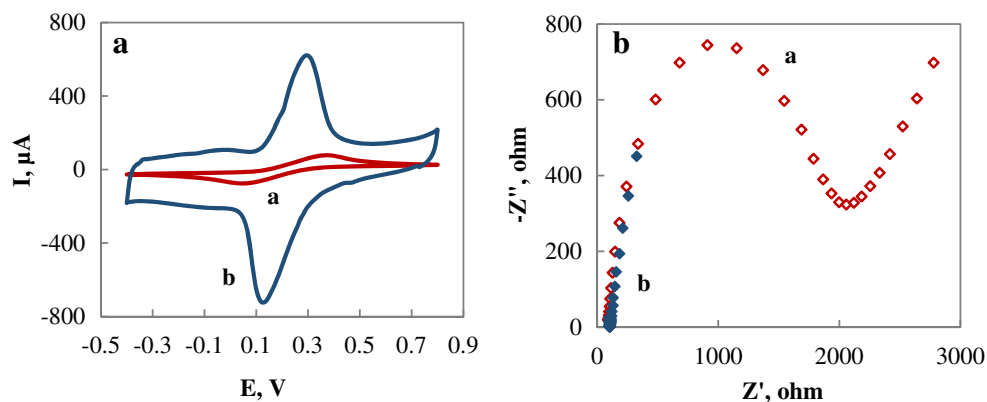
Fig. 2 SEM images of **a** c-MWCNT-CT/GCE, **b** TiO₂-CT/GCE, **c** TiO₂-c-MWCNT-CT/GCE, and **d** GOx/TiO₂-c-MWCNT-CT/GCE. (e) EDX spectra for the elements Ti, P, Na, O, N, and C (GOx/TiO₂-c-MWCNT-CT/GCE)



kinetics of the redox probe at the electrode interface. On the other hand, the linear part of the plot at lower frequencies corresponds to the diffusion process [46]. Figure 3b shows EIS of (a) TiO₂-CT/GCE and (b) TiO₂-c-MWCNT-

CT/GCE in 0.1 M KCl containing 5.0 mM K₃[Fe(CN)₆]/K₄[Fe(CN)₆] (1:1). It was observed that the R_{ct} of TiO₂-c-MWCNT-CT/GCE is lower than TiO₂-CT/GCE indicating that the TiO₂-c-MWCNT/CT composite decreases the

Fig. 3 **a** Cyclic voltammograms and **b** EIS of (a) TiO₂-CT/GCE and (b) TiO₂-c-MWCNT-CT/GCE in 0.1 M KCl containing 5.0 mM K₃[Fe(CN)₆]/K₄[Fe(CN)₆]



resistance of the electrode and possess higher electron transfer efficiency.

Optimization of experimental variables

The effects of experimental conditions on the response of the glucose biosensor constructed using the electrode composition optimized by means of 2^3 CCD were investigated.

The analytical performance of a biosensor is sensitive to the variation of buffer concentration in the test solution [47]. Therefore, the influence of buffer concentration on the response of the biosensor was studied by exposing it to 0.20 mM glucose in various phosphate buffer concentrations (0.025–0.10 M) at pH 8.0. The highest response was observed at 0.025 M and this concentration was chosen for further measurements. It can be suggested that high concentrations of phosphate may cause an inhibitory effect on the enzyme activity. Similar observation was reported in the literature [48].

The pH dependence of the biosensor response was tested at 0.20 mM glucose solution in the pH range 6.0–9.5 using 0.025 M PBS (Fig. 4). The biosensor displayed an optimum response at pH 8.0. The optimum pH for the free GOx in solution is around 5.5 [49]. The shift in optimum pH may be due to a change in enzyme conformation when immobilized at the electrode surface [50].

Enzymes are susceptible to thermal denaturation [51, 52]. Thus, thermal stability is an important parameter in practical use of the biosensors. The thermal stability of the GOx/TiO₂-c-MWCNT-CT/GCE biosensor was investigated between 25 and 50 °C in the presence of 0.20 mM glucose. The response of the biosensor increased with the increase in the working temperatures from 25 to 40 °C (data not shown). The response decreased at temperatures higher than 40 °C which probably was due to the partial denaturation of the enzyme [51]. Although best current response was obtained at 40 °C, glucose measurements were performed at room temperature in order to simplify the experimental procedures.

Performance parameters

The electrode surface compositions optimized by one-factor-at-a-time method, 2^2 CCD and 2^3 CCD were used in the fabrication of glucose biosensors and the analytical characteristics of these biosensors were compared in terms of detection limit, linear working range and sensitivity. Figure 5a, b, c depicts the calibration curves and current–time plots (inset) for the GOx/TiO₂-c-MWCNT-CT/GCE biosensors constructed using the electrode compositions optimized by means of one-factor-at-a-time method, 2^2 CCD and 2^3 CCD, respectively. The calibration curves were obtained under optimal experimental conditions with successive step changes of glucose concentration. The biosensor constructed using the optimum values obtained from one-factor-at-a-time method showed a

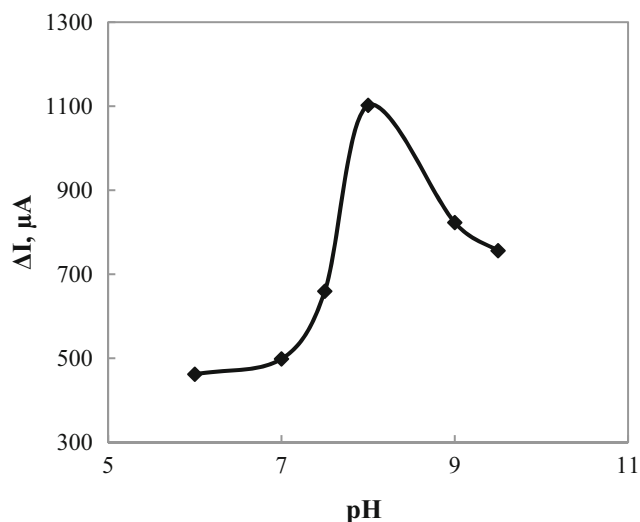
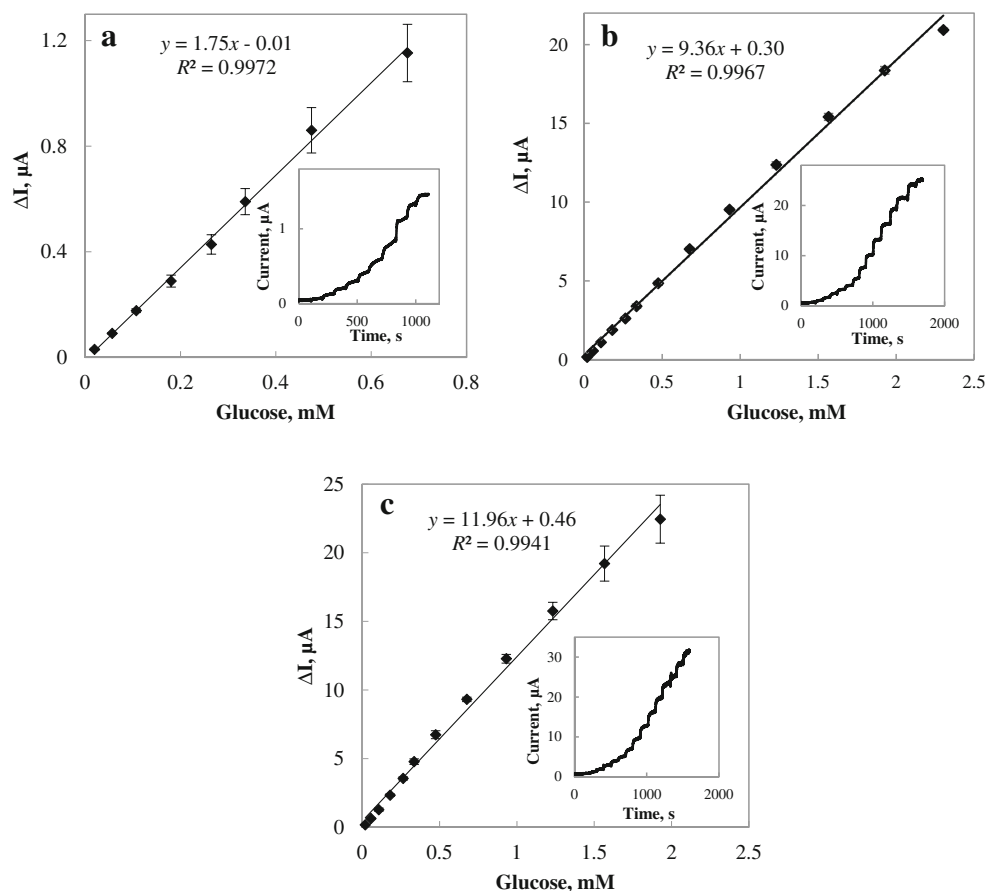


Fig. 4 Effect of pH on the response of GOx/TiO₂-c-MWCNT-CT/GCE (in 0.025 M PBS at +0.70 V)

linear relationship with the concentration of glucose from 2.0×10^{-5} to 6.8×10^{-4} M (Fig. 5a) with a sensitivity of $1.75 \mu\text{A mM}^{-1}$ and detection limit of 8.3×10^{-6} M. The low sensitivity obtained with this biosensor was probably due to the low amounts of c-MWCNT and TiO₂NP used for electrode modification. The linear working range of the glucose biosensor constructed using the optimum values obtained from 2^2 CCD was 2.0×10^{-5} to 2.3×10^{-3} M with a correlation coefficient of 0.9967 (Fig. 5b). The sensitivity and detection limit of this biosensor were found as $9.36 \mu\text{A mM}^{-1}$ and 3.2×10^{-6} M, respectively. On the other hand, GOx/TiO₂-c-MWCNT-CT/GCE constructed using the electrode composition optimized by means of 2^3 CCD exhibited a linear range between 2.0×10^{-5} and 1.9×10^{-3} M with a correlation coefficient of 0.9941 and a sensitivity of $11.96 \mu\text{A mM}^{-1}$ ($168.5 \mu\text{A mM}^{-1} \text{ cm}^{-2}$) (Fig. 5c). The detection limit of the biosensor was calculated as 2.1×10^{-6} M at a signal/noise ratio of 3. The sensitivity, detection limit, and linear range of the biosensors constructed using the optimum values obtained from 2^2 CCD and 2^3 CCD were similar. This result indicates that optimization of the TiO₂NP and c-MWCNT amounts by CCD and optimization of enzyme amount by the conventional method can also be used for biosensor design especially in case of expensive enzymes.

The results show that the glucose biosensor constructed using the optimum values obtained from 2^3 CCD showed the highest sensitivity and lowest detection limit. Therefore, other analytical performance characteristics such as substrate selectivity and operational stability were investigated only for this biosensor. The biosensor achieved 95% of steady current within 20 s which is lower than that reported for glucose biosensors based on AgNPs modified TiO₂ nanotube arrays [53] but comparable to TiO₂NP/Nafion modified contact lens [54]. The sensitivity of the biosensor ($168.5 \mu\text{A mM}^{-1} \text{ cm}^{-2}$)

Fig. 5 Calibration curves and current–time plots (inset) for the GOx/TiO₂-c-MWCNT-CT/GCE biosensors constructed using the electrode compositions optimized by means of **a** one-factor-at-a-time method, **b** 2² CCD, and **c** 2³ CCD (0.025 M PBS at +0.70 V error bars show the standard deviation of three measurements)



is higher than the sensitivities obtained with the glucose biosensors based on TiO₂ nanotube arrays modified with graphene and Pt nanoparticles [55], TiO₂ nanofibers modified Pt electrodes [56], Pt/carbon nanotubes/TiO₂NTs modified Ti electrodes [57], Pt-Au/TiO₂ nanotube arrays modified Ti electrodes [58], TiO₂NP and graphene modified GCE [59] and TiO₂NP/graphene/NiO modified GCE [60]. Moreover, the linear range of the biosensor is superior to that of the previously reported glucose biosensors based on TiO₂NP and graphene modified GCE [59] and TiO₂NP/graphene/NiO modified GCE [60]. This improved performance can be attributed to the increase of electroactive surface area and the synergistic effect of TiO₂NP and MWCNT. The apparent Michaelis–Menten constant (K_M^{app}) can be used to evaluate the enzymatic activity of the immobilized GOx. In our study, K_M^{app} value, calculated according to the Lineweaver–Burk equation [61] was found to be 5.9 mM for the glucose biosensor. The K_M^{app} values reported for GOx in multilayer films composed of MWCNT and gold nanoparticles [62] and GOx in titania sol–gel membrane [54] were 14.9 mM and 11 mM, respectively. The smaller K_M^{app} value indicates that the presented biosensor exhibits a higher affinity for glucose than the above biosensors.

High selectivity is very important for glucose biosensors since easily oxidized substances co-exist with glucose in

human serum. For the determination of substrate, selectivity of the glucose biosensor various substances such as urea, glucose, ascorbic acid, uric acid, and NaCl was examined at +0.70 V vs. Ag/AgCl in pH 8.0, 0.025 M PBS. The normal physiological level of glucose is 30–50 times higher than those of the interfering species such as ascorbic acid and uric acid [63]. Therefore, the effect of these substances was investigated at the following concentrations: urea (0.02 mM), glucose (1.0 mM), ascorbic acid (0.02 mM), uric acid, (0.02 mM) and NaCl (0.02 mM). Addition of urea and NaCl did not produce observable interference in the biosensor response. Compared with the response current change of biosensor to glucose, the relative response current change was approximately 6% for ascorbic acid and 7% for uric acid. These results indicate that the presented glucose biosensor has high selectivity.

Operational stability of the biosensor was studied by running sequential measurements in the presence of 0.20 mM glucose. Relative standard deviation (RSD%) of the biosensor response was lower than 5% for 50 successive measurements indicating the biosensor exhibits a good operation stability. The good operational stability of the biosensor can be attributed to the following aspect: The TiO₂-c-MWCNT-CT composite provided a biocompatible microenvironment for retaining the activity of GOx. Such good operational stability

Table 4 Characteristics of various TiO₂ nanomaterial based amperometric glucose biosensors reported in recent years

Electrode Modification	Working potential (V)	Sensitivity	Detection limit	Linear range	Response time (s)	Ref.
GOx/Ag/TiO ₂ NTAs/Pt electrode	+ 0.70	0.39 $\mu\text{A mM}^{-1} \text{cm}^{-2}$	0.1 mM	0.1–4 mM	40	[53]
GOD/titania sol–gel film/Nafion/ PET/contact lens	+ 0.40	240 $\mu\text{A mM}^{-1} \text{cm}^{-2}$	0.01 mM	0.1–0.6 mM	< 20	[54]
GOx/PtNPs/GR/TiO ₂ NTAs	+ 0.70	0.94 $\mu\text{A mM}^{-1} \text{cm}^{-2}$	0.1 mM	0.1–8 mM	–	[55]
Chit/GOx/TiO ₂ nanofibers/Pt electrode	+ 0.60	9.25 $\mu\text{A mM}^{-1} \text{cm}^{-2}$	0.01 μM	0.01–6.98 mM	10	[56]
GOx/ Pt nanoparticle-decorated CNT/TiO ₂ NT electrode	+ 0.40	0.24 $\mu\text{A mM}^{-1} \text{cm}^{-2}$	5.7 μM	0.006–1.5 mM	3	[57]
GOx/Pt-Au/TiO _x NT	– 0.20	0.08366 $\mu\text{A mM}^{-1}$	0.1 mM	0–1.8 mM	3	[58]
GOD/TiO ₂ NPs/GR/GCE	– 0.60	6.2 $\mu\text{A mM}^{-1} \text{cm}^{-2}$		0–8 mM		[59]
GOD/NiO/TiO ₂ -GR/GCE	– 0.30	4.129 $\mu\text{A mM}^{-1}$	1.2 μM	1–12 mM	3	[60]
GOD/PDDA-Au/PB/TiO ₂ -MWCNTs-Chit/GCE	– 0.10	–	0.1 μM	6 μM –1.2 mM		[19]
GOD/MAA/AuNPs/TiO ₂ NT/Ti electrode	– 0.25	–	0.31 mM	0.40–8.00 mM	10	[64]
TNT-GNP/([Demim]Br Nafion GOD GCE	–	5.1 mA mM ^{–1}		0.01–1.2 mM	–	[65]
Pt-DENs/TNTs/GOx/GCE	– 0.35	43.6 $\mu\text{A mM}^{-1} \text{cm}^{-2}$	1 μM	2 μM –12 mM	3	[66]
GOx/n-TiO ₂ / polyaniline/activecarbon/GCE	– 0.45	6.31 $\mu\text{A mM}^{-1} \text{cm}^{-2}$	18 μM	0.02–6.0 mM	10	[67]
PANI-TNTs/([Demim]Br Nafion GOD GCE	–	11.4 $\mu\text{A mM}^{-1}$	0.5 μM	10–2500 μM		[17]
GOx/TiO ₂ -c-MWCNT-CT/GCE	+ 0.70	11.9 $\mu\text{A mM}^{-1}$ (168.5 $\mu\text{A mM}^{-1} \text{cm}^{-2}$)	2.1 μM	0.02–1.9 mM	< 20	This work

Ag silver nanoparticles, *TiO₂NTAs* TiO₂ nanotube arrays, *GOD* glucose oxidase, *GR* graphene, *PtNPs* platinum nanoparticles, *PET* polyethylene terephthalate polymer, *Chit* chitosan, *CNT* carbon nanotube, *TiO₂NT* titanium nanotubes, *Pt-Au/TiO_x NT* gold–platinum nanoparticle-decorated titania nanotubular electrode, *NiO* nickel oxide nanoparticles, *PB* Prussian blue, *PDDA* poly (diallyldimethylammonium chloride), *Au* gold nanoparticles, *MAA* mercaptoacetic acid, *TNT* titanate nanotubes, *GNP* gold nanoparticles, *PANI* polyaniline, *TNTs* titanium nanotubes, *Pt-DENs* poly (amidoamine) dendrimers encapsulated platinum nanoparticles, *n-TiO₂* nanometer-sized TiO₂

is essential for any commercial biosensor device. The relative standard deviation (RSD, $n = 3$) of the biosensor response was 3.4%, with different electrodes prepared following the same procedure, verifying the good reproducibility of the biosensor.

The performance characteristics of the presented glucose biosensor were compared with other TiO₂ nanomaterial-based glucose biosensors in Table 4. It can be concluded that the presented biosensor possesses excellent performance in terms of high sensitivity, low detection limit, anti-interference ability to common electroactive species found in biological samples and good operational stability.

Real sample analysis

The influence of common interfering compounds on biosensor response should be evaluated prior to the analysis of real samples to ensure its applicability. In our study, the tested substances did not interfere significantly with the biosensor response. Therefore, the resulting biosensor was used for glucose assay for human serum samples and the results were compared with those obtained by the spectrophotometric method. Standard addition method was used for the determination of glucose in serum samples. After the current response was recorded in a 5.0 mL of 0.025 M PBS containing 10 μL of

serum sample, five 0.01 M glucose solutions of 10 μL were successively added to the electrochemical cell for standard addition determination. The results obtained with the biosensor showed a good correlation ($y = 0.9124x + 6.5445$, $R^2 = 0.9798$) with those obtained by the reference method (Table 5). The accuracy of the method was also checked by t test. The t value is 2.39 for the biosensor at 95% confidence level, for which t_{critic} is 2.57. It can be concluded that there is no difference between the results of two methods at a

Table 5 Results obtained from the analysis of the serum samples by the GOx/TiO₂-c-MWCNT-CT/GCE and spectrophotometric method (reference)

Sample	Glucose mg mL ^{–1}	
	Biosensor ^a method	Spectrophotometric method
1	77.8 ± 0.5	77
2	83.4 ± 0.2	83
3	94.0 ± 0.6	93
4	88.6 ± 0.7	88
5	98.2 ± 4.9	94
6	101.3 ± 0.5	100

^a Average of three measurements

confidence level of 95%. As a result, the developed glucose biosensor can be useful for the efficient determination of glucose present in serum samples and provides a good alternative for the reference method, especially in respect to sensitivity, selectivity, stability and rapid response. Moreover, the biosensor method presented in this study did not require pretreatment of the samples.

Conclusion

We have demonstrated the feasibility of using 2^3 CCD for the optimization of electrode surface composition (for c-MWCNT, TiO_2 and GOx amounts) to fabricate an amperometric glucose biosensor. The resulting biosensor showed high sensitivity and selectivity, good operational stability and successfully applied to the analysis of glucose in serum samples which confirmed the effectiveness of CCD in the optimization of electrode surface composition. The results obtained with the presented biosensor were compared with those obtained with the glucose biosensors constructed using the electrode compositions optimized by 2^2 CCD (for c-MWCNT and TiO_2NP amounts) and conventional one-at-a-time approach. The analytical performance of the biosensors constructed using the optimum values obtained from 2^2 CCD and 2^3 CCD were found to be similar. Considering the high cost of enzymes, optimization of the c-MWCNT and TiO_2NP amounts by 2^2 CCD and using conventional method for the optimization of enzyme amount might be a good alternative for biosensor design. On the other hand, the glucose biosensor optimized by means of a one-factor-at-a-time method showed the worst analytical performance. The tested range of c-MWCNT and TiO_2NP amounts in one-factor-at-a-time method was very narrow and the optimized amounts did not reflect the real optimum values. This result indicates that the range used for the optimization of the modification materials in one-factor-at-a-time method should be well defined. It can be concluded that CCD could be an effective tool to determine optimum electrode surface composition in biosensor fabrication. In comparison with the time-consuming one factor-at-a-time method, CCD gives the most information with the fewest experimental runs. Moreover, CDD facilitates an understanding of the influence of the factors tested and the interactions between these factors on biosensor response. Therefore, the approach is promising for the development of other biosensors. Works on this aspect are under way in our laboratory.

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Compliance with ethical standards

Human serum samples used in this study were collected from healthy volunteers. This work was performed with the written informed consent of the volunteers. The collected samples were anonymized before the study. The studies have been approved by Clinical Research Ethics Committee of the Faculty of Medicine, Ankara University and have been performed in accordance with ethical standards.

Conflict of interest The authors declare that they have no conflict of interest.

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