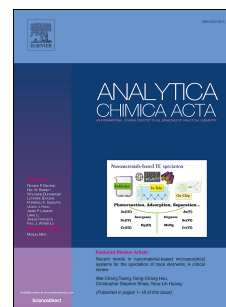


Accepted Manuscript

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PII: S0003-2670(17)31074-7

DOI: [10.1016/j.aca.2017.09.025](https://doi.org/10.1016/j.aca.2017.09.025)

Reference: ACA 235450

To appear in: *Analytica Chimica Acta*

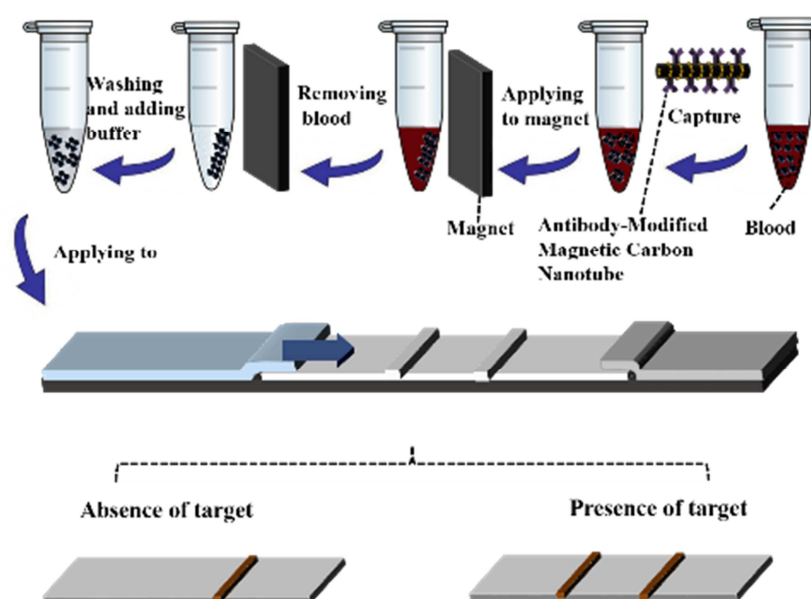
Received Date: 18 May 2017

Revised Date: 11 September 2017

Accepted Date: 12 September 2017

Please cite this article as: Y. Huang, Y. Wen, K. Baryeh, S. Takalkar, M. Lund, X. Zhang, G. Liu, Magnetized carbon nanotubes for visual detection of proteins directly in whole blood, *Analytica Chimica Acta* (2017), doi: 10.1016/j.aca.2017.09.025.

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Combining the superpara-magnetism of Fe_3O_4 nanoparticles and the outstanding mechanical properties of carbon nanotubes, magnetized carbon nanotube-based lateral flow strip biosensor was first used for visual detection of proteins directly in whole blood avoiding complex purification and sample pretreatment.

Magnetized Carbon Nanotubes for Visual Detection of Proteins Directly in Whole Blood

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Abstract

The authors describe a magnetized carbon nanotube (MCNT)-based lateral flow strip biosensor for visual detection of proteins directly in whole blood avoiding complex purification and sample pre-treatments. MCNT were synthesized by coating Fe₃O₄ nanoparticles on the shortened multiwalled carbon nanotube (CNT) surface via co-precipitation of ferric and ferrous ions within a dispersion of shorten multiwalled CNTs. The antibody-modified MCNTs were used to capture target protein in whole blood; the formed MCNT-antibody-target protein complexes were applied to the lateral flow strip biosensor, in which a capture antibody was immobilized on the test zone of the biosensor. The captured MCNTs on the test zone and control zone were producing characteristic brown/black bands, and this enabled target protein to be visually detected. Quantification was accomplished by reading the intensities of the bands with a portable strip reader. Rabbit IgG was used as a model target to demonstrate the proof-of-concept. After systematic optimizations of assay parameters, the detection limit of the assay in whole blood was determined to be 10 ng mL⁻¹ (S/N=3) with a linear dynamic range of 10 to 200 ng mL⁻¹. This study provides a rapid and low-cost approach for detecting proteins in blood, showing great promise for clinical application and biomedical diagnosis, particularly in limited resource settings.

Keywords: Magnetized carbon nanotube; lateral flow, biosensor; protein, blood

1. Introduction

Protein, involved in a variety of life events, plays critical roles in metabolism [1]. To sensitively detect proteins is of enormous interest for not only basic discovery research but also a broad range of applications, such as biology, disease diagnosis, food safety, and environmental analysis [2,3]. However, detecting proteins in physiological fluid samples, particularly in blood, is still a great challenge because of problems such as biofouling and nonspecific binding, and resulting need to use sample purification greatly reduces the clinical applications [4]. Traditional techniques to quantify the protein concentrations in blood include Radioimmunoassay [5,6], Western Blot [7,8], agarose and polyacrylamide gel electrophoresis [9], Enzyme-linked Immunosorbent Assay (ELISA) [10-13] and Mass Spectrometry (MS) [14-15]. However, these technologies are limited to laboratory use because they rely on sample purifications and sophisticated instruments, are time and labour intensive and expensive, and require highly trained personals. Numerous immunoassays and immunosensors in connection with different transducers (electrochemical, optical, acoustic, piezoelectric, etc.) have been reported to detect proteins in blood [16-23]. Although many of them have been applied at the laboratory research level, they have not been applied in-field or point-of-care detection because of the relatively long assay time or multiple washing and separation steps.

Lateral flow immunoassay (LFI), also known as immunochromatographic assay or lateral flow strip biosensor (LFSB), is a solid-phase immunoassay incorporating the technology of thin layer chromatography and immune recognition reaction. LFI is one of rapid, cost-effectiveness and portable detection techniques. LFI has been used for point-of-care or in-field screening of infectious diseases, drugs of abuse, and pregnancy [24-30]. Gold nanoparticles (GNPs), carbon nanoparticles, quantum dots (QDs) and Fe_3O_4 nanoparticles have been used as immunochromatographic labels among which GNPs are the most widely used due to their unique optical properties (plasma absorption) and easy surface modification [31-36]. However, GNP-based LFIs are not able to detect proteins with low concentrations in whole blood due to its low sensitivities and colour interference. Fluorescent and magnetic LFIs have

attracted considerable interest because of their high sensitivities and anti-interferences. Gerd et al. reported a lateral flow immunoassay using europium (III) chelate microparticles and time-resolved fluorescence for eosinophils and neutrophils in whole blood [37]. Owing to unique magnetic separation properties, magnetic microparticles and nanoparticles have been used as immunochromatographic labels for the detection of analytes in food matrixes [35, 38]. However, fluorescent and magnetic LFIs still require expensive or complex readers. Therefore, there is still a great challenge to develop inexpensive, rapid and easy-to-use technologies for protein detection in whole blood.

Since their discovery by Iijima, carbon nanotubes (CNTs) have been used to construct various chemical sensors and biosensors because of their unique physical, chemical and electrical properties [39,40]. Most of the CNT-based biosensors and bioassays still suffered from tedious assay time, multiple washing steps and the requirement of trained personnel [41-44]. Our group and others have reported CNT-based lateral flow nucleic acid biosensors for visual detection of DNA and Hg^{2+} [45, 46]. In this work, we synthesized a magnetized carbon nanotube (MCNT) by coating Fe_3O_4 nanoparticles on the shortened multiwall CNT surface via co-precipitation of ferric and ferrous ions within a dispersion of shortened multiwall CNTs [47, 48]. The MCNT was used as an immunochromatographic label for visual detection of proteins in whole blood. Rabbit IgG (Immunoglobulin G) was used as a model target to demonstrate the proof-of-concept. Rabbit IgG was first detected in buffer, the detection limit was 0.5 ng mL^{-1} under the optimized experimental condition, which is two times lower than that of the GNP-based LFSB and magnetic nanoparticle (MNP)-based LFSB, and forty times lower than that of the latex-based LFSB. In addition, MCNT-antibody conjugates were more stable compared with GNP-antibody conjugates because the latter was easy to aggregate during the preparation and test. The optimized MCNT-based LFSB was applied to detect rabbit IgG in whole blood with the detection limit of 10 ng mL^{-1} .

2. Experimental

2.1. Apparatus

Nucleic Acid Extraction MCB 1200 (Sigris Research, Inc, Brea, California) was used to separate magnetic nanoparticles from solutions. A Hitachi SU8010 field scanning-electron microscope (SEM; Tokyo, Japan) was used for images taking of the nanoparticles. Fourier transform infrared (FT-IR) spectroscopy was measured by using a Nicolet iS10 FT-IR Spectrometer (Thermo Scientific, Rockford, IL) with attenuated total reflection (ATR) attachment. UV-vis absorption spectra were measured with a UV-1800 Spectrophotometer (Shimadzu, Japan). The Biojet BJQ 3000 dispenser, Clamshell Laminator, and the Guillotine cutting module CM 4000 purchased from Biodot LTD (Irvine, CA) were used to prepare lateral flow strip biosensors. A portable strip reader DT1030 (Shanghai Goldbio Tech. Co.; Shanghai, China) was used for signal recording. Nikon COOLPIX S4200 camera (Nikon, Japan) was used to take the photo images of lateral flow strip biosensors.

2.2. Reagents

Multiwalled carbon nanotubes (MWCNTs, SN2302, purity>95%) were purchased from Nanomaterial Store (Fremont, CA), $\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$ (purity>99%) was purchased from Acros Organics BVBA (Geel, Belgium), MWCNTs (659258, purity>95%), carboxylated MWCNTs (755125, purity>95%), ammonia hydroxide, $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$, N-(3-Dimethylaminopropyl)-N'-ethylcarbodiimide hydrochloride (EDC), N-hydroxysulfosuccinimide (sulfo-NHS), 2-(4-Morpholino) ethanesulfonic acid (MES), streptavidin, sucrose, Tween 20, bovine serum albumin (BSA) and phosphate buffer saline (0.01 M PBS, pH 7.4) were purchased from Sigma-Aldrich (St. Louis, MO). Glass fibers (GF000800), cellulose fibers (CFSP001700), nitrocellulose membranes (HF090MC100, HFB18004 and HFB24004) and laminated cards (HF000MC100) were purchased from Millipore (Billerica, MA). Rabbit IgG, goat anti-rabbit IgG (Ab_1) and donkey anti-goat IgG (Ab_2) were purchased from ThermoFisher Scientific (Rockford, IL).

All the chemicals used in this study were analytical reagent grade. Solutions were prepared with ultrapure ($\text{Z}18 \text{ M}\Omega$) water from Millipore Milli-Q water purification

system (Billerica, MA).

2.3. Preparation of magnetized carbon nanotubes and magnetic nanoparticles

2.3.1. Preparation of magnetized carbon nanotubes (MCNTs)

Ten milligrams of MWCNTs were treated with 4.8 mL H_2SO_4 and 1.6 mL HNO_3 under vigorous ultra-sonication for 6 h. The shortened CNTs was centrifuged, washed with water several times until the solution was neutral and suspended in 10 mL water for further use. The synthesis of MCNTs were inspired by co-precipitation method [48]. Certain amount of shortened CNTs, 0.04054 g $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ and 0.01491 g $\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$ were dissolved and mixed in 10 mL of deionized water. The mixture was sonicated and stirred vigorously, and ammonia water was added dropwise under vigorous stirring till the pH value reached to 10, and kept stirring for 30 min. The brown MCNT were collected with an external magnet, washed with water for three times, and suspended in 10 mL water for further use.

2.3.2. Preparation of carboxylated magnetic nanoparticle (MNPs)

MNPs were synthesized according to the hydrothermal method with slight modification [50]. Briefly, 0.6 g $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ and 1.5 g NaAc was dissolved in 20 mL ethylene glycol. After vigorous stirring for 30 min, the mixture was reacted at 200 °C in a sealed autoclave tube for 16 h. The products were washed several times with ultrapure water, and suspended in 20 mL water for further use.

2.4. Preparation of MCNT- Ab_1 and MNP- Ab_1 conjugates

The conjugates were prepared according to the reported method with slight modifications [45]. Two hundred and fifty microliters of MCNTs or one hundred microliters of MNPs was mixed with 4.8 mg EDC and 2.7 mg sulfo-NHS in 0.5 mL MES buffer (0.1 M, pH 4.7). After shaking 15 min at room temperature, activated MCNTs or MNPs was separated by applying an external magnet. Supernatant was discarded and the pellet was re-suspended in PBS buffer. The above process was repeated three times to remove the extra reagents. Then certain amount of anti-rabbit

IgG (Ab₁) was added to the activated MCNTs or MNPs, and the mixture was incubated overnight at 4 °C. This mixture was washed three times with the procedure described in the activation process. Supernatant was discarded and the pellet collected in the final washing step was re-suspended in 0.5 mL eluent buffer (20 mM Na₃PO₄·12H₂O, 5% BSA, 10% sucrose, and 0.25% Tween-20). The conjugate solutions were stored at 4 °C.

2.5. Preparation of lateral flow strip biosensor (LFSB)

The LFSB was made up of three components: sample application pad, nitrocellulose membrane and absorbent pad. Untreated glass fibers (GFCP000800) (23 mm×30 cm) were used as the sample application pad. Capture antibody (Ab₁) and secondary antibody (Ab₂) solutions were dispensed onto nitrocellulose membrane at 1 cm s⁻¹ speed to form the test and control zones with the aid of Biojet BJQ 3000 dispenser. Distance between the test and control zones was about 5 mm. Then the membrane was dried at 37 °C for 1 h and kept it at 4 °C. Clamshell laminator was used to assemble all the three components on a plastic adhesive backing (60 mm × 30 cm) and each part overlapped 2 mm to ensure the solution migration along the strip. Finally, the strips with 3 mm width were cut by the Guillotin cutting module CM 4000 and stored them at 4 °C before further use.

2.6. Assay procedure

2.6.1 Detection of rabbit IgG in running buffer

Different concentrations of target IgG and the as-prepared conjugates were mixed in one hundred microliters of running buffer (PBS + 1% BSA + 0.03% Tween solution). After gentle vortex, the LFSB was dipped into the sample solution and the solution migrated toward absorption pad. Ten minutes later, another 60 µL of running buffer was added to wash the LFSB. The test and control zones were evaluated visually within 20 min. For quantitative measurements, the optical intensities of the test and control zones were recorded with a portable strip reader. The images of the LFSBs were obtained with Nikon COOLPIX S4200 camera (Nikon, Japan).

2.6.2 Detection of rabbit IgG in whole blood

Briefly, 20 μ L of human blood spiked with certain concentration of rabbit IgG was mixed with 80 μ L of PBS buffer and 5 μ L of MCNT-Ab₁ conjugates. The mixture was incubated 10 min under general shaking. After applying an external magnet 2 min, the MCNT-Ab₁-IgG complexes were separated from the whole blood, washed twice with PBS and re-suspended to the running buffer before applying to the sample pad of the LFSB. Ten minutes later, another 60 μ L of running buffer was added to wash the strip. The test and control zones were evaluated visually within 20 min.

3. Results and discussion

3.1. Preparation and Characterization of MCNT

Fig. 1A and 1B presents the typical SEM images of shortened CNTs and MCNTs. One can see the MCNTs have a length of 3 to 5 μ m (Fig. 1B). Magnetic particles were coated either on the surface or the ends of CNTs. **Fig. 1C** shows Fourier transform

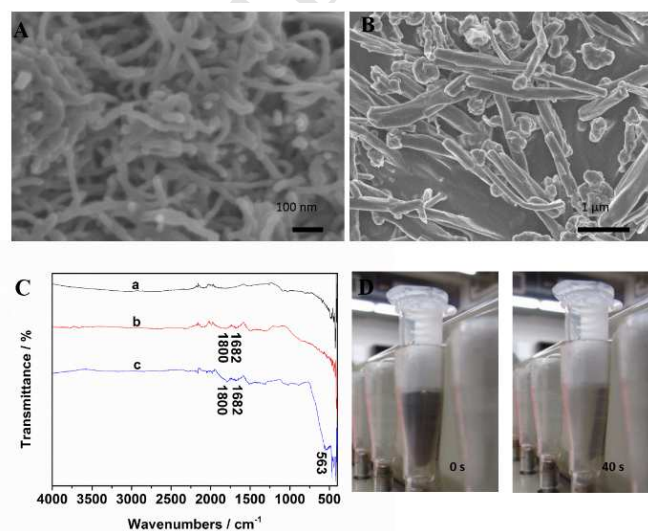


Fig. 1 (A) SEM image of shortened multiwalled CNTs; (B) SEM image of magnetized CNTs; (C) FTIR spectra of unshortened multiwalled CNTs (a), shortened multiwalled CNTs (b) and magnetized CNTs (c). (D) Photo images of magnetized CNT suspension after applying an external magnet at the time of 0 s (left) and 40 s (right).

infrared (FTIR) spectra of the unshortened CNTs (a), the shortened CNTs (b) and the MCNTs (c). The peaks of the shortened CNTs and MCNTs at 1800 and 1682 cm^{-1} indicated that the pretreatment in mixed acids generated carbonyl groups on the CNT surface, which can be utilized for co-precipitation of ferric and ferrous ions on CNT surface, and antibody immobilization. A peak observed around 563 cm^{-1} in MCNT is attributed to the Fe–O stretching mode of the tetrahedral and octahedral sites [49]. As expected, the magnetized CNTs exhibited superparamagnetic property at room temperature, which can be separated from its solution after applying an external magnet within 40 seconds (**Fig. 1D**). The extinction coefficient of MCNT at the wavelength of 633 nm was estimated to be 5.25 $\text{L g}^{-1} \text{cm}^{-1}$ (Fig. S1).

3.2. Principle of MCNT-based LFSB

The MCNTs were then functionalized with anti-IgG antibody (Ab_1) by carbodiimide crosslinker chemistry via diimide-activated amidation between the carboxylic acid groups on the CNT surface and amino groups of the antibody (**Fig. 2A**). The formed MCNT- Ab_1 conjugates were used as probes to capture target protein (rabbit IgG) in blood (**Fig. 2B**). After magnetic separation, the MCNT- Ab_1 -IgG complexes were suspended in a running buffer and applied to LFSB (**Fig. 2C**). In the presence of target IgG, the MCNT- Ab_1 -IgG complexes will be captured by the antibody pre-immobilized on the test zone. The accumulation of MCNT on the test zone produced a distinct brown band, whose intensity was proportional to the concentration of target IgG (**Fig. 2D**). The excess of MCNT- Ab_1 conjugates continued to migrate along the strip and were captured by the second antibodies on the control zone to form the second characteristic brown band. In the absence of target IgG, only one band on the control zone was obtained, indicating the LFSB worked properly. Qualitative analysis was realized by observing the colour change of the test zone with the unaided eye, and quantitative detection was obtained by reading the greyscale of the brown band on the test zone with the aid of a portable strip reader. It should be noted that the MCNTs did not move well on cellulose fiber. Therefore, glass fiber instead of cellulose fiber used in traditional LFSB fabrication was used as the sample

pad (Support Information).

The concept of using the MCNT as immunochromatographic label for visual detection of protein and the optimizations of experimental parameters were first studied with sample solutions prepared with pure buffer solution without blood. **Fig. 3A** presents the typical photo images of LFSBs after measuring the sample solutions containing 0 and 10 ng mL⁻¹ target IgG. There was no test band observed in the absence

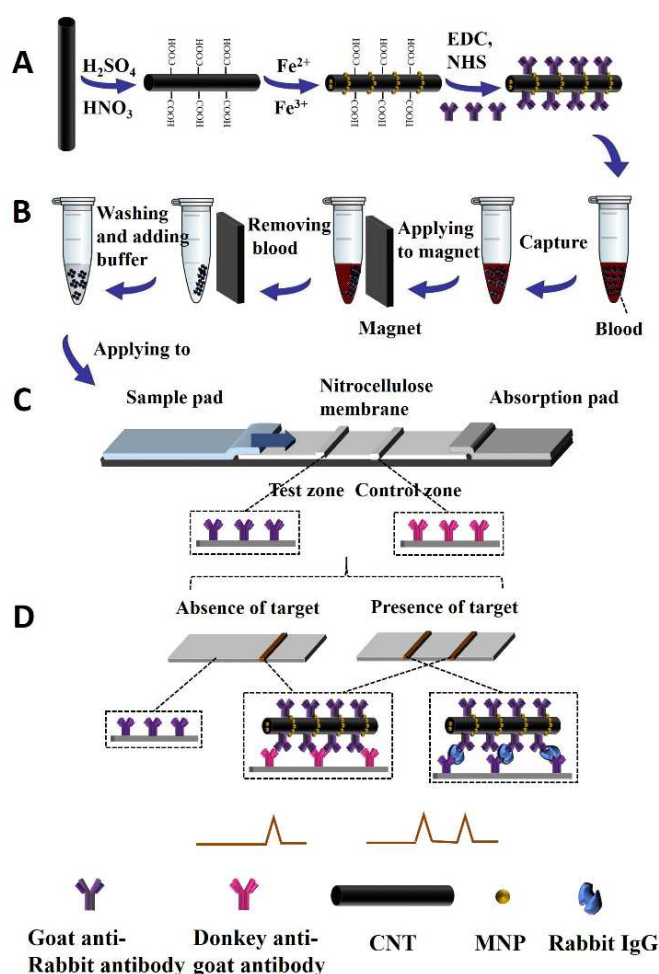


Fig. 2 (A) schematic representation of preparation of MCNT-Ab₁ conjugates; (B) schematic representation of steps to capture rabbit IgG in blood; (C) schematic representation of the configuration of the lateral flow strip biosensor; (D) measurement principle of the MCNT-based lateral flow strip biosensor.

of target IgG while a distinct, brown band appeared in the presence of 10 ng mL⁻¹ IgG. To compare the analytical performances of the MCNT-based LFSB and the reported magnetic nanoparticle (MNP)-based LFSB, the responses of the sample solutions at

three concentration levels (0, 1, and 5 ng mL⁻¹ IgG) were tested (**Fig. 3B**). When rabbit IgG was absent in the sample solutions, neither of the LFSBs showed a response on the test zones (**Fig. 3B-a**). In the presence of 1 and 5 ng mL⁻¹ rabbit IgG (**Fig. 3B-b** and **Fig. 3B-c**), the responses of the MCNT-based LFSBs (left) were higher than that of the MNP-based LFSBs (right). Fig. 3C displayed the corresponding optical responses of the MCNT- and MNP-based LFSBs and it was found that the sensitivity of MCNT-based LFSB was five-times higher than that of MNP-based LFSB. The high sensitivity of the MCNT-based LFSB would be ascribed to the big surface area of CNTs.

3.3 Optimization of Experimental Parameters

To obtain the best performance of MCNT-based LFSB, the following experimental parameters were optimized: (a) CNT resources and CNT amount used to prepare the MCNTs; (b) running buffers; (c) types of nitrocellulose membranes; (d) antibody amount for preparing MCNT-antibody conjugates; (e) concentration of capture antibody on the test zone; (f) the volume of conjugates per assay. Respective data and Figures (Fig. S2 and Fig. S3) are given in the Electronic Supporting Information. We found the following experimental conditions to give best results: (a) using 10 mg SN2302 multiwalled CNT (Nanomaterial Store) to prepare MCNT; (b) using PBS + 1% BSA + 0.03% Tween solution as running buffer; (c) using HF090MC100 membrane (Millipore) to prepare LFSB; (d) using 20 µg of detection antibody to prepare MCNT-

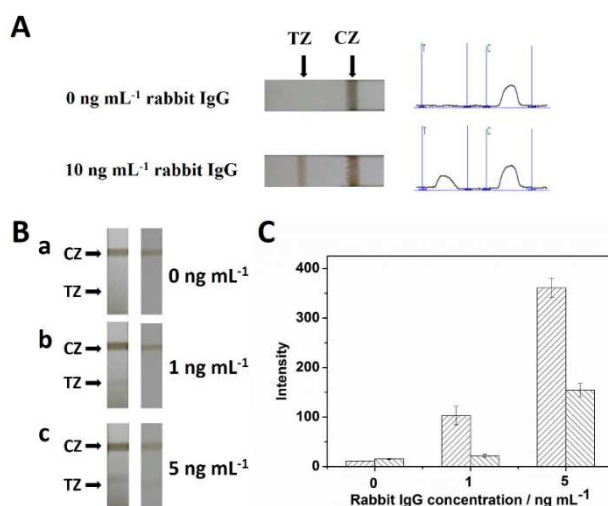


Fig. 3 (A) Typical images of MCNT-based LFB in the absence and presence of 10 ng mL⁻¹ target IgG; (B) Photo images of the MCNT-based LFSBs (left) and the magnetic nanoparticle-based LFSBs (right) in the presence of different concentrations of rabbit IgG: (a) 0 ng mL⁻¹, (b) 1 ng mL⁻¹, and (c) 5 ng mL⁻¹; (C) corresponding intensity of the peak areas of the test zones of (B). CZ: control zone; TZ: test zone.

antibody conjugates (The immobilized Ab₁ on MCNT surface was around 80 ng per 1 µg MCNT); (e) dispensing 1.6 mg mL⁻¹ of capture antibody on the test zone; (f) using 2.5 µL MCNT-Ab₁ per assay.

3.4. Analytical performance

Under the optimal experimental conditions, the performance of the MCNT-based LFSB was examined with sample solutions containing different concentrations of target IgG. **Fig. 4A** presents the typical photo images and corresponding optical responses in the presence of 0 to 10 ng mL⁻¹ rabbit IgG. The photo images recorded by a digital camera would be used for visual judgement. The peak areas in the left column would be used for quantitative detection. One can see that no band was observed on test zone in the absence of rabbit IgG (control), indicating negligible nonspecific adsorption. The test band can be still clearly observed in the presence of 0.5 ng mL⁻¹ rabbit IgG, which was used as the visual detection limit of rabbit IgG without instrumentation. The intensity of the test zone increased with the increase of the IgG concentration and arrived at a plateau at 100 ng mL⁻¹ (**Fig. 4B**). As shown in the inset of Fig. 4B, the corresponding calibration plots of the greyscales of test bands (peak area) had a linear correlation with the rabbit IgG concentration range over 0.5–10 ng mL⁻¹. The limit of detection (based on S/N=3) (LOD) was calculated to be 0.34 ng mL⁻¹ ($\sim 2.3 \times 10^{-12}$ mol L⁻¹). The LOD is two times lower than that of the GNP-based LFSB and forty times lower than that of the latex-based LFSB [51,52]. Moreover, the use of MCNT labels avoided the aggregation of conjugates, sample pretreatment and purification, which were often met in the traditional protein test in blood with GNP-based LFSB.

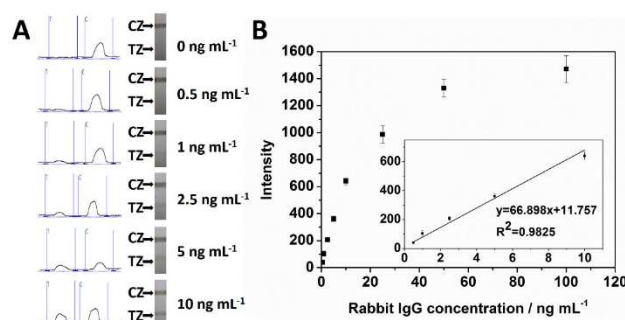


Fig. 4 Typical optical responses and photo images of the LFSBs with an increasing rabbit IgG concentration (0.5 to 10 ng mL⁻¹); (B) calibration curve of the LFSB. The inset shows the linear response for rabbit IgG. Each data point represents the average value obtained from three different measurements. Assay time: 20 min. CZ: control zone; TZ: test zone.

3.5. Reproducibility and specificity

The reproducibility of MCNT-based LFSB was studied by testing sample solutions containing 0, 1.0 and 5.0 ng mL⁻¹ target IgG. Each concentration level was measured six times with six different LFSBs (Fig. S4). The corresponding RSD values were 7.72 %, 8.51% and 5.02 % respectively, demonstrating desirable analytical stability and reproducibility. The specificity of the MCNT-based LFSB was examined in the presence of an excess of non-target proteins (BSA, CEA, CA-19-9, mammoglobin). A high response was observed when 5.0 ng mL⁻¹ IgG was tested, whereas the negligible signals were obtained from other proteins, indicating the excellent specificity of the MCNT-based LFSB (Fig. S5).

3.6. Detection of rabbit IgG in whole blood

The optimized MCNT-based LFSB was then applied to detect rabbit IgG in whole blood (**Fig. 2**). The volume of MCNT-Ab₁ conjugates, the volume of blood used per assay, the capturing time of MCNT-Ab₁ in blood and magnetic separation time were optimized to obtain the best results (Fig. S6). Briefly, 20 μL of human blood spiked with certain concentration of rabbit IgG was mixed with 80 μL of PBS buffer and 5 μL of MCNT-Ab₁ conjugates. The mixture was incubated 10 min under general shaking. After applying an external magnet 2 min, the MCNT-Ab₁-IgG complex were separated from the whole blood, washed twice with PBS and re-suspended to the

running buffer before applying to the sample pad of the LFSB. **Fig. 5A** presents the typical photo images of LFSBs in the presence of different concentrations of rabbit IgG in blood. No

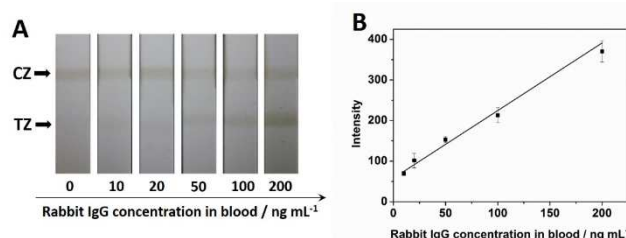


Fig. 5 (A) typical photo images of the MCNT-based LFSB with an increasing rabbit IgG concentration in blood samples (10 to 200 ng mL⁻¹); (B) corresponding calibration curve. Each data point represents the average value obtained from three different measurements. Running buffer: PBS+1% BSA+0.03% Tween; concentrations of rabbit IgG antibody on the test zone: 1.6 mg mL⁻¹; concentration of rabbit IgG antibody on the conjugate: 20 µg; conjugates volume: 5 µL; blood stock sample: 20 µL; incubation time: 10 min; separate time: 2 min; assay time: 20 min. CZ: control zone; TZ: test zone.

band was observed in the absence of the target IgG in blood and the intensities of the test bands increased with the increase of rabbit IgG concentration in blood. It has a linear range from 10 to 200 ng mL⁻¹, and the visual limit detection was 10 ng mL⁻¹ of rabbit IgG in blood (**Fig. 5B**).

4. Conclusions

In summary, we have developed a magnetized carbon nanotube-based lateral flow strip biosensor for visual detection of protein in whole blood. Combining the superparamagnetism of Fe₃O₄ nanoparticles and the outstanding mechanical properties of carbon nanotube, the antibody modified magnetized carbon nanotubes have three functions: (1) capturing target protein in whole blood; (2) magnetic separating the magnetized carbon nanotube-antibody-target protein complexes from the whole blood and reducing the matrix effect; (3) visualizing and quantifying the concentration of target protein on a lateral flow device. To the best of our knowledge, this is the first time of the successful application of magnetized carbon nanotube as immunochromatographic labels for visual detection of protein in whole blood without any complex purification or sample pre-treatments. This study provides a rapid and

low-cost approach for detecting proteins in blood, showing great promise for clinical application and biomedical diagnosis, particularly in limited resource settings. Future work will aim to use the MCNT-based LFSB for detecting cancer protein biomarkers in blood.

Acknowledgment

This research was supported by the National Institute of Health, Centers of Biomedical Research Excellence (NIH, COBRE, Grant number: 1P20 GM109024). Its contents are solely the responsibility of the authors and do not necessarily represent the official views of the NIH. The authors also would like to thank the NSFC (51373023, 21171019), Beijing Natural Science Foundation (2172039, 2122038), and the Fundamental Research Funds for the Central Universities and NCET-11-0584.

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Highlights

- Magnetized carbon nanotube is first used as an immunochromatographic label.
- Visual detection of protein in whole blood avoiding complex purification and sample-pretreatment.
- The method is rapid, simple, low-cost and portable.