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Integrated microfluidic platform with electrohydrodynamic focusing and a carbon-nanotube-based field-effect transistor immunosensor for continuous, selective, and label-free quantification of bacteria†

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Electrokinetic technologies such as AC electro-osmosis (EO) and dielectrophoresis (DEP) have been used for effective manipulation of bacteria to enhance the sensitivity of an assay, and many previously reported electrokinetics-enhanced biosensors are based on stagnant fluids. An effective region for positive DEP for particle capture is usually too close to the electrode for the flowing particles to move toward the detection zone of a biosensor against the flow direction; this poses a technical challenge for electrokinetics-assisted biosensors implemented within pressure-driven flows, especially if the particles flow with high speed and if the detection zone is small. Here, we present a microfluidic single-walled carbon nanotube (SWCNT)-based field-effect transistor immunosensor with electrohydrodynamic (EHD) focusing and DEP concentration for continuous and label-free detection of flowing *Staphylococcus aureus* in a 0.01× phosphate buffered saline (PBS) solution. The EHD focusing involved AC EO and negative DEP to align the flowing particles along lines close to the bottom surface of a microfluidic channel for facilitating particle capture downstream at the detection zone. For feasibility, 380 nm-diameter fluorescent beads suspended in 0.001× PBS were tested, and 14.6 times more beads were observed to be concentrated in the detection area with EHD focusing. Moreover, label-free, continuous, and selective measurement of *S. aureus* in 0.01× PBS was demonstrated, showing good linearity between the relative changes in electrical conductance of the SWCNTs and logarithmic *S. aureus* concentrations, a capture/detection time of 35 min, and a limit of detection of 150 CFU mL⁻¹, as well as high specificity through electrical manipulation and biological interaction.

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1. Introduction

Rapid measurement of pathogenic bacteria is a critical process in medical diagnostics, the food industry, and environmental monitoring, among others. Extensively used techniques for such purposes include growth and colony counting, nucleic-acid-based assays, and immunoassays.¹ Electrokinetic technologies such as AC electro-osmosis (EO) and dielectrophoresis (DEP) have been employed for effective manipulation of bacteria, such as separation, enrichment, and mixing, as preliminary steps before detection to enhance

the sensitivity of the assay.^{2,3} AC EO represents a fluid motion induced by electrode polarization; therefore, microorganisms that are distant from the electrode can be moved closer to a detection area with flow motion, and this process is not dependent on the particle size and type.⁴ On the other hand, AC DEP involves the movement of a polarizable particle in a non-uniform electric field depending on the particle size and the electrical properties of particles and media, thereby enabling concentration of particular microorganisms in a detection area.^{1,5–7} The positive DEP (pDEP) is extensively used to capture bacterial particles, although it is effective only in regions close to an electrode. Recently, the simultaneous use of AC EO and DEP at a single electrical frequency was reported;^{8,9} however, the choice of frequency was even more limited than using either AC EO or DEP alone. AC electrothermal (ET) actuation was also applied to induce convective flows in sensors,¹⁰ while additional considerations, such as conformational changes, thermal stress of pathogens,

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and damage to devices *via* temperature rise owing to Joule heating, are unavoidable.^{2,7}

Many previously reported electrokinetics-enhanced biosensors are based on stagnant liquids,² where analytes can be manipulated more easily than under flowing liquids. If a biosensor is implemented within a pressure-driven flow rather than a stagnant liquid for higher throughput, automation, multiplexed detection, and/or continuous monitoring,¹¹ stronger electrical forces need to be exerted on the analytes, such as pDEP, to overcome the hydrodynamic forces and to bind the particles to a detection zone, which usually constitutes a very small area for field-effect transistor (FET)-based sensors.¹² This can be a challenge because an effective region for the pDEP is usually too close to the electrode of the channel surface to drag all the particles flowing from the top surface to the bottom toward the detection zone of a biosensor against the flow direction, especially when the particles flow with high speed and the detection zone is small. Hence, in most studies on electrokinetics-enhanced biosensors for flowing targets, capture efficiencies were either low or not measured, labeling was used, the limits of detection were relatively high, the electrical impedance technique was used for detection by using relatively large electrode areas, and/or sensor selectivity against non-targets was not tested (Table 1), although electrokinetic particle manipulation has been extensively explored for the last few decades.

One approach to address this challenge is to align all the particles along two-dimensional surfaces or one-dimensional lines during flow, which is commonly called “particle focusing.” Several particle focusing techniques have been developed in the literature. Inertial focusing is a passive technique that is generated by particle inertia under a flow field;^{13,14} however, complicated device structures are needed, and small particles are unlikely to be manipulated by this technique.¹⁵ Acoustic focusing involves surface acoustic waves, showing fast fluidic actuation and contact-free particle manipulation.^{16,17} DEP focusing incorporates an array of planar or vertical electrodes for applying the DEP forces; however, particle losses are unavoidable because many particles attach to the focusing electrodes in the case of the pDEP,^{1,18} and the DEP force is inherently insufficient in regions farther from the electrodes.¹⁹ These three focusing techniques are also strongly dependent on particle sizes; hence, small particles in the range of submicron sizes are difficult to focus.^{14,17} More importantly, none of these focusing technologies can align all the particles close to the detection area without losses to the channel surfaces, which is critical for development of a biosensor involving pDEP to capture flowing particles.

Herein, we present a microfluidic FET immunosensor equipped with electrohydrodynamic (EHD) focusing and DEP concentration for continuous and label-free electrical detection of *Staphylococcus aureus* in a 0.01× phosphate buffered saline (PBS) solution. Many flow-type DEP-mediated biosensors have involved impedance measurements with

electron transfer through the media^{20,21} or pearl chain conductance of bacteria between the electrodes²² (Table 1). It has been suggested that FET-based sensors adopting silicon nanowires and CNTs are integrated with a microfluidic platform in order to enhance sensitivity and to achieve automated and multiplexed analytical systems;¹¹ however, no studies in which particle focusing was implemented with FET-based biosensors under a pressure-driven flow have been reported.

EHD focusing uses a combination of AC EO and negative DEP (nDEP) rather than pDEP to align flowing particles along one-dimensional lines close to the bottom surface, and Ren *et al.*¹⁵ demonstrated EHD focusing for the first time using two electrical-bias-free electrodes at a fixed AC frequency (200 Hz) for 4 μm-diameter silica beads. The operation conditions in their study were very limited; both AC EO and nDEP were required to occur at the same frequency. In the present study, superimposed signals having two AC frequency components, lower (AC EO with weak pDEP) and higher (dominant nDEP), were implemented without electrical-bias-free electrodes to align incoming 380 nm-diameter polystyrene beads and label-free *Staphylococcus aureus* along one-dimensional lines close to the bottom surface to facilitate pDEP capture downstream. Polystyrene beads were used to demonstrate the enhanced electrokinetic characteristics of the present microfluidic device, as they are widely used in quantitative evaluation of DEP systems with their regular spherical shapes and homogeneities compared to actual biological particles.²³

The bacteria aligned using EHD focusing were further concentrated downstream using pDEP forces and quantified with a carbon-nanotube-based FET immunosensor (Fig. 1a). This FET sensor consists of two embedded concentration electrodes, two detection (source and drain) electrodes connected to an array of antibody-functionalized and aligned single-walled carbon nanotubes (SWCNTs), and a dielectric layer (Si₃N₄) to separate these two pairs of electrodes vertically.⁶ The relative electrical conductance change (RCC) between the detection electrodes owing to the bacteria concentrated on the SWCNTs was continuously measured. A 0.01× PBS solution was used as the medium, with electrical properties similar to drinking or tap water. The selectivity of the sensor platform was tested against *Bacillus subtilis*, *Escherichia coli* C3000, and *Staphylococcus epidermidis* along with its sensitivity. The selectivity was also investigated by DEP-capturing *S. aureus* (target) and *E. coli* C3000 (non-target) on the *S. aureus* antibody-coated SWCNTs under flows without EHD focusing and then by flushing, which has not been clearly reported until now.

2. Materials and methods

2.1 Preparation of bead and bacteria solutions

Bacterial strains *S. aureus* (ATCC® 25923™), *B. subtilis* (ATCC® 21332™), *E. coli* C3000 (ATCC® 15597™), and *S. epidermidis* (ATCC® 12228™) were cultured on Luria-Bertani (LB) agar plates separately for 24 h at 37 °C. Each colony was

Table 1 Electrokinetics-enhanced biosensors for flowing targets. Ab: antibody; GNP: gold nanoparticle; PBS: phosphate buffered saline; DMEM: Dulbecco's modified Eagle's medium; DI: deionized; pDEP: positive dielectrophoresis; nDEP: negative DEP; EO: electro-osmosis; IDEP: insulator-based DEP; ET: electrothermal; IET: interfacial electrokinetic transduction; CNT: carbon nanotubes; SERS: surface-enhanced Raman spectroscopy; EC: electrochemical; SPR: surface plasmon resonance; SWCNT: single-walled CNT; IDEs: interdigitated electrodes; FEI: field-effect transistor

Ref.	Target	Labeling	Buffer	Electro kinetics (stage 1)	Electro kinetics (stage 2)	Detection	Electrodes	Micro channel	Flow rate (averaged flow velocity)	Capture/detection time	Sensitivity	Selectivity test	Limit of detection	Measurement range	Remark
22	<i>S. cerevisiae</i>		0.1 M mannitol (2 μ S cm^{-1})	AC pDEP capturing (5 Vpp & 100 kHz)	AC electro permeabilization (20 Vpp) DC IDEP capturing (1 kV)	Electrical impedance	Planar IDEs		500 $\mu\text{L min}^{-1}$ ($\mu\text{m s}^{-1}$)	15 min (capture & detection)			100 CFU mL^{-1}	100–10 ⁵ CFU mL^{-1}	
38	<i>B. subtilis</i>		DI water (1–2 μ S cm^{-1})			Electrical impedance	Insulators & sensing electrodes	1000 $\mu\text{m}/90 \mu\text{m}$	40 $\mu\text{L min}^{-1}$ (7407 $\mu\text{m s}^{-1}$)	2 min (capture & detection)	~2 [degree per (spores per mL)]		10 ³ spores per mL	10 ³ –10 ⁴ spores per mL	
39	<i>E. coli</i> K-12		0.1 M mannitol (1 μ S cm^{-1})	AC nDEP pushing (20 Vpp & 1 kHz)	AC pDEP capturing (5 Vpp & 100 kHz)	Electrical impedance	Top-bottom electrodes		(270 000 $\mu\text{m s}^{-1}$)	15 min (capture & detection)					
40	<i>E. coli</i> O157:H7		DI water	AC pDEP focusing (5 Vpp & 5.6 MHz)	AC pDEP capturing (5 Vpp & 100 kHz)	Electrical impedance (Ab)	Planar IDEs	300 $\mu\text{m}/25 \mu\text{m}$		180 min (capture & detection)	40 [k-ohm per (log CFU mL^{-1})]	<i>E. coli</i> O104:H4	300 CFU mL^{-1}	300–3 $\times 10^5$ CFU mL^{-1}	Blocking agent for non-specific binding was not used
26	<i>S. choleraesuis</i> / <i>N. lactamica</i>	Nano probe	15 mM PBS-Tween20 (150 μ S cm^{-1})	AC nDEP capturing (20 Vpp & 660 kHz)	AC nDEP capturing (20 Vpp & 660 kHz)	SERS	Planar quadrupole electrodes	800 $\mu\text{m}/800 \mu\text{m}$	15 $\mu\text{L min}^{-1}$ (391 $\mu\text{m s}^{-1}$)	10 min (capture & detection)			70 CFU mL^{-1}		
41	<i>S. epidermidis</i>		0.001 $\times$ PBS	Resonant AC pDEP + ET collection (14 Vpp & 63 MHz)	Resonant AC pDEP capturing (2.5 Vpp & 10 kHz)	Electrical impedance	IDEs	1000 $\mu\text{m}/300 \mu\text{m}$	5 $\mu\text{L min}^{-1}$ (278 $\mu\text{m s}^{-1}$)	20 min (capture & detection)			10 ⁵ CFU mL^{-1}		
1	<i>E. coli</i>		Drinking water (86 μ S cm^{-1})	AC pDEP focusing (4 Vpp & 100 kHz)	AC pDEP collection (2.5 Vpp & 10 kHz)	Electrical impedance	Planar coplanar electrodes	10000 $\mu\text{m}/150 \mu\text{m}$	25 $\mu\text{L min}^{-1}$ (1389 $\mu\text{m s}^{-1}$)	1 min/0.5 min	0.01 [%/(CFU mL^{-1})]		300 CFU mL^{-1}	300–1500 CFU mL^{-1}	
42	Prostate specific antigen	Ab-conjugated	0.1 $\times$ serum in PBS		AC IDEP capturing (~200)	Voltammetry	Inlet-outlet reservoirs with	Local nano channel			~15 [$\mu\text{A cm}^{-2}$]/log (g mL^{-1})]		1 pg mL^{-1}	5–1000 pg mL^{-1}	

Table 1 (continued)

Ref.	Target	Labeling	Buffer	Electro kinetics (stage 1)	Electro kinetics (stage 2)	Detection	Electrodes	Micro channel velocity)	Flow rate (averaged flow velocity)	Capture/ detection time	Sensitivity	Selectivity of test	Limit of detection	Measurement range	Remark
43	Avidin (inlet 1)	GNP	(1.3 000 $\mu\text{S cm}^{-1}$)		AC IET change (10 Vpp & 1–20 MHz)	Liquid interface monitoring	nanoslit (30 nm) Inlet-outlet reservoirs	100 $\mu\text{m}/65 \mu\text{m}$	5 $\mu\text{L min}^{-1}$ (12 851 $\mu\text{m s}^{-1}$)				626 fM	50 fM–2.5 μM	
44	Dengue virus	Ab-conjugated silica beads	Diluted DMEM (1000 $\mu\text{S cm}^{-1}$)	AC nDEP guiding (15 Vpp & 1 MHz)	AC nDEP capturing (15 Vpp; 1 MHz)	Fluorescence intensity	Top-down (ceiling-bottom) electrodes	1000 $\mu\text{m}/10 \mu\text{m}$	0.3 $\mu\text{L min}^{-1}$ (500 $\mu\text{m s}^{-1}$)	5 min (capture & detection)			10^4 PFU mL^{-1}	10^4 – 10^6 PFU mL^{-1}	
8	<i>E. coli</i>		DI water		AC EO + DEP collection (10 Vpp & 120 kHz)	Resonant frequency shift	Planar spiral IDEs	400 $\mu\text{L min}^{-1}$ (4444 $\mu\text{m s}^{-1}$)		10 min (capture & detection)	326 [fg Hz^{-1}]		10^5 cells per mL	10^5 cells per mL	Capture efficiency: 0.125%
7	<i>E. coli</i>	Secondary Ab	DI water (1 $\mu\text{S cm}^{-1}$)		AC pDEP collection (5 Vpp & 500 Hz)	SPR	Planar IDEs	3000 $\mu\text{m}/50 \mu\text{m}$	10 $\mu\text{L min}^{-1}$ (1111 $\mu\text{m s}^{-1}$)	20 min/10 min	0.7 [nm per (log CFU mL^{-1})]	<i>S. epidermidis</i>	300 CFU mL^{-1}	300 – 10^6 CFU mL^{-1}	
Present study	<i>S. aureus</i>		0.01 $\times$ PBS (200 $\mu\text{S cm}^{-1}$)	AC EO + nDEP focusing (1.5 Vpp & 9 kHz)	AC pDEP collection (10 Vpp & 8 MHz)	FET conductance (SWCNT-Ab)	Coplanar electrodes	200 $\mu\text{m}/49 \mu\text{m}$	0.2 $\mu\text{L min}^{-1}$ (340 $\mu\text{m s}^{-1}$)	10 min/25 min	2.95 [%/(log CFU mL^{-1})]	<i>B. subtilis</i> , <i>E. coli</i> C3000, <i>S. epidermidis</i>	150 CFU mL^{-1}	200 – 10^6 CFU mL^{-1}	Capture efficiency: 23%

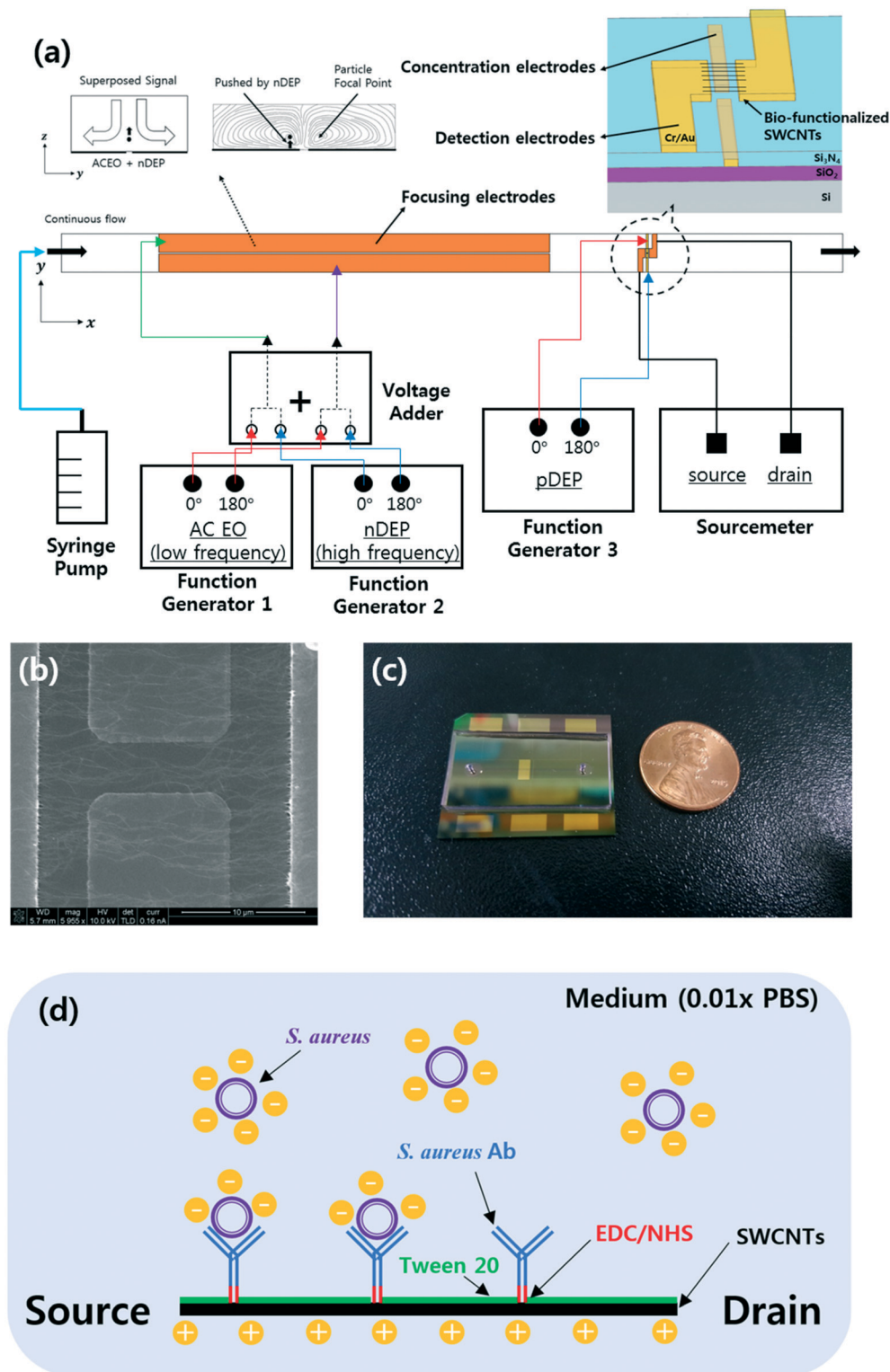


Fig. 1 (a) Device configuration and experimental set-up with three pairs of electrodes: focusing, concentration, and detection electrodes. (b) Field-emission scanning electron microscopy image showing deposition of high-density aligned single-walled carbon nanotubes (SWCNTs) between the detection electrodes via alternating current dielectrophoresis (DEP). (c) Image of the fabricated device. (d) Functionalization scheme of the FET immunosensor and illustration of the FET by the capture of negatively charged *S. aureus*. The binding of the negatively charged bacteria onto the bio-functionalized SWCNTs induces holes in the p-type semiconductor, resulting in the increase of electrical currents.

then inoculated into 10 mL of LB broth (244620; Becton, Dickinson and Company, USA) and grown at 37 °C and 160

rpm in a shaking incubator for 4–6 h according to the late-log-phase growth condition (Fig. S1†), which was determined

by measuring the optical density at 600 nm. The grown bacteria were diluted serially and centrifuged at 4000 rpm for 10 min to remove the residual LB broth. A 0.01× solution of PBS [100-fold diluted PBS (pH 7.4; Gibco™ 10010023; Thermo Scientific, USA) in deionized water (18.2 MΩ cm; from university-provided water pipelines)] was used as the medium to simulate drinking water; the electrical properties (conductivity, Debye length, *etc.*) of the 0.01× PBS and drinking water were similar. The label-free bacteria were resuspended in the prepared media.

For the particle capture experiments with beads and bacteria, 380 nm-diameter red (excitation/emission: 542/612 nm) fluorescent polystyrene beads (Fluoro-Max R400; Thermo Scientific, USA) were suspended in 0.001× PBS buffer to obtain a number density of 5×10^5 particles per mL. The *S. aureus* and *E. coli* C3000 in 0.01× PBS solution were also labeled separately with SYTO™ 9 (S34854; Thermo Scientific, USA) (excitation/emission: 483/503 nm) (2.5 μM) at concentrations of 10^7 CFU mL⁻¹.²⁴ The electrical conductivity was measured using a conductivity meter (handylab pH/LF 12; SI Analytics GmbH, Germany), and these values were 200 μS cm⁻¹ and 21 μS cm⁻¹ for 0.01× PBS and 0.001× PBS, respectively, at room temperature.

2.2 Device microfabrication and surface modification

A 6 inch SiO₂/Si wafer was pre-cleaned by ultrasonication in acetone and isopropyl alcohol for 5 min each. A pair of Cr/Au

coplanar rectangular concentration electrodes (thickness: 10/100 nm) were deposited on the wafer. A 300 nm-thick dielectric Si₃N₄ layer was fabricated on the concentration electrodes using plasma enhanced chemical vapor deposition. The dielectric layer was then etched, and the residual photoresists were removed with oxygen plasma. The focusing and detection electrodes (Cr/Au thickness: 10/100 nm, respectively) were deposited using electron beam evaporation, and the wafer was diced into chips of 35 mm × 25 mm (Fig. 2). The embedded concentration electrodes (gap: 5 μm) and two source and drain electrodes (gap: 20 μm; width: 50 μm) were used for the pDEP capture and conductance measurements, respectively.

The SWCNT channels were prepared between the detection electrodes and functionalized as described in previous work.⁶ Briefly, SWCNT powder (98% semiconducting) was suspended in *N,N*-dimethylformamide (DMF; 3057-4405; Daejung Chemicals, Korea) through ultrasonication and centrifugation (concentration: 10 μg mL⁻¹). Then, 5 μL of the prepared SWCNT suspension was applied between the two detection electrodes, and aligned SWCNT bridges were formed by applying DEP at 5 Vpp and 200 kHz for 30–60 s (Fig. 1b). Polyclonal anti-*S. aureus* (ab20920, Abcam, UK) in 1× PBS (concentration: 10 μg mL⁻¹) was then immobilized on the SWCNTs by incubation at 37 °C for 2 h via EDC(1-ethyl-3-(3-dimethylaminopropyl) carbodiimide)-NHS (*N*-hydroxysuccinimide) chemistry. SuperBlock T20 blocking buffer (0.05% Tween-20; 37536,

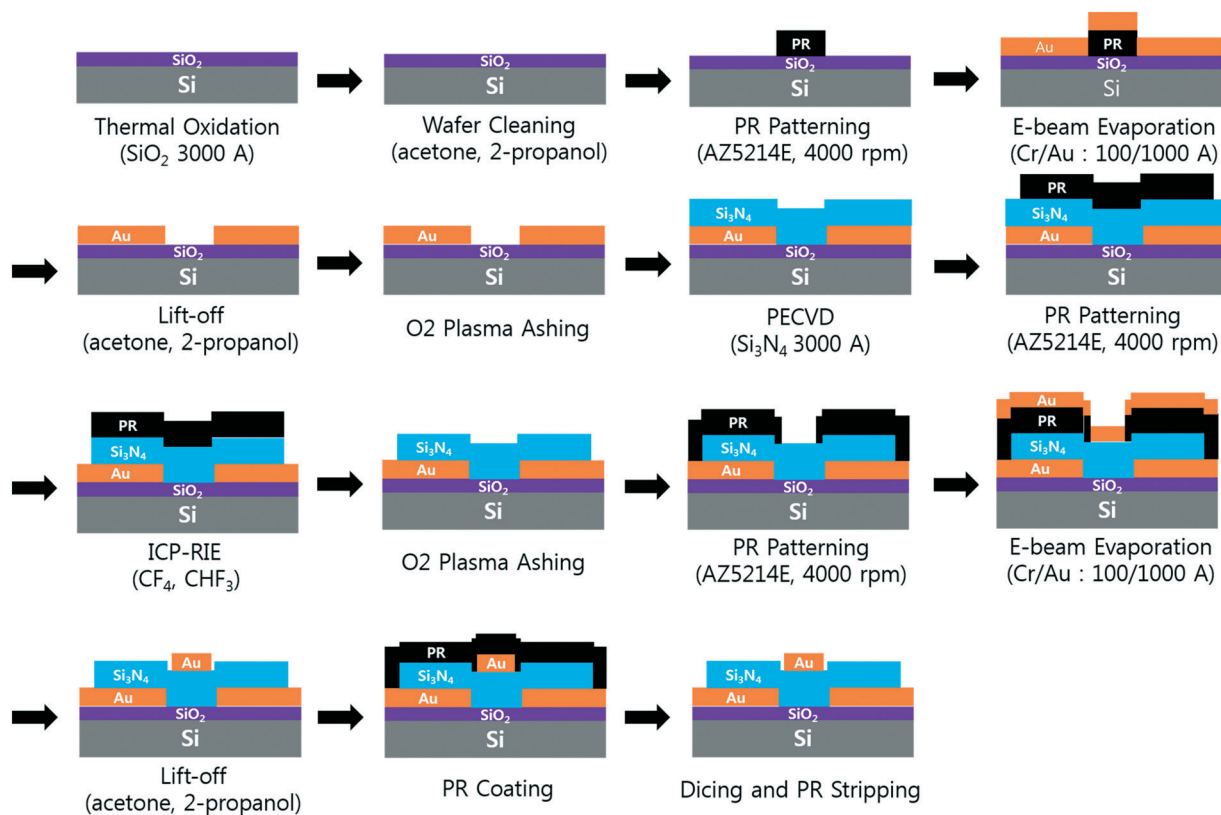


Fig. 2 Microfabrication process of the microfluidic immunosensor chip.

Thermo Scientific, USA) was incubated for 30 min at room temperature to prevent non-specific attachment to the SWCNTs²⁵ (Fig. 1d). All the surface modifications were performed through a polydimethylsiloxane (PDMS) well around the SWCNTs, and the sensors were rinsed with 1× PBS and dried after each modification step. The current-voltage (I - V) curves were measured after each modification step (Fig. S2†). All the bio-functionalized sensors were stored at 4 °C before further use to maintain stability.²⁶

2.3 Experimental set-up

PDMS microchannels (width/height: 200 μ m/49 μ m) with two 1 mm-diameter holes at the inlet and outlet reservoirs were manufactured as described in previous work²⁷ and bonded onto the bio-functionalized sensor chips by aligning manually with a microscope (Fig. 1c). A syringe pump (Harvard Pump 11 Elite, 70-4505INT; Harvard Apparatus, USA) was used to infuse the prepared beads or bacterial solution into the prepared microfluidic device. External AC voltages were applied to the contact pads.

For the bead capture experiments, a lab-made voltage adder was used to superimpose signals from two function generators (AFG3022C; Tektronix, USA).³ The superimposed signals were applied to the focusing electrodes to activate EO vortices (1.25 Vpp, 5.4 kHz) and nDEP pushing (10 Vpp, 3 MHz) to align the particles along the stagnant lines (Fig. 1a). Another function generator (WW5064; Tabor, Israel) was used for the pDEP capture (10 Vpp, 200 kHz) of beads on the SWCNT channels. Here, each function generator offered sinusoidal signals that were 180° out of phase *via* the two-channel sources. A cooled interline transfer camera (ORCA-R2; Hamamatsu, Japan) connected to an inverted fluorescence microscope (Eclipse Ti-U; Nikon, Japan) was used to obtain images at an exposure time of 100 ms. The number of beads captured in a specified area (20 × 50 μ m²) between the two detection electrodes was counted with ImageJ by dividing the total area occupied by the particles by the area occupied by a single bead in the fluorescence images.^{3,28}

For the bacterial quantification experiments, EHD focusing (1.5 Vpp, 9 kHz) and concentration (10 Vpp, 8 MHz) electrodes were biased for 10 min, and the RCC of the SWCNTs was measured throughout the experiments *via* the detection electrodes using a source meter (2635B; Keithley Instruments, USA) at a fixed source-drain voltage of 100 mV. The RCC was computed as $(G - G_0)/G_0$, where G is the electrical conductance measured in real time and G_0 is the equilibrated electrical conductance measured under steady flow before the actuation of AC signals. The stabilized RCC (SRC) was also computed as $(G_S - G_0)/G_0$, where G_S is the stabilized electrical conductance measured after the 10 min-bacterial attachment.²⁹

The optimization process for the voltages and frequencies of EHD focusing in these two experiments is available in the ESI† (Fig. S3). The frequencies for DEP concentration were

determined according to the Clausius–Mossotti (CM) factors under a maximal voltage output of 10 Vpp (peak-to-peak). Each experiment in this study was performed at least thrice, and the mean values are shown with their standard deviations indicated as error bars.

3. Results and discussion

3.1 Enhanced DEP capture of nanometer-sized beads aided by EHD focusing

Fig. 1 shows a schematic of the designed microfluidic immunosensor consisting of three pairs of coplanar electrodes: focusing (10 μ m gap), concentration (5 μ m gap), and detection (20 μ m gap) electrodes with the experimental set-up. The focusing electrodes were designed for EHD focusing of the particles based on the AC EO vortex with nDEP on the y - z plane during continuous transport in the streamwise (x) direction. This means that stagnant particle focal points were formed inside the AC EO vortices while being pushed by the nDEP; thus, the incoming particles were confined around the focal points. As these points were located close to the bottom surface as well as close to the center of the CNT channel in the streamwise direction, they were effectively captured using the concentration electrodes *via* pDEP. The real parts of the CM factors for the beads were found to determine their DEP behaviors, and were 0.63 (at 5.4 kHz), 0.61 (at 200 kHz), and -0.16 (at 3 MHz) (Fig. 3).³⁰

It was observed that EHD focusing of the 380 nm-diameter beads was not easy to accomplish by the AC EO signal alone. Both AC EO vortices and weak pDEP attachment onto the focusing electrodes occurred at a frequency of 5.4 kHz. Hence, another nDEP signal (3 MHz) was superimposed on the AC EO signals, and the superimposed signals having both low (AC EO) and high (nDEP) frequency components were applied to the focusing electrodes. Successful particle focusing using the superimposed signals was then demonstrated experimentally (Fig. 4a and b) and numerically (Fig. 4c and d). The fluorescence images were obtained over the detection electrodes, and computer simulations were obtained with Comsol Multiphysics software (please see the ESI†). The beads were delivered to the DEP-effective region close to the concentration electrodes with minimal losses. The number of beads observed in the detection area was 14.6 times greater than those without EHD focusing, and no beads were captured without DEP concentration (Fig. 4e and f).

Both the number of captured beads and the corresponding capture efficiencies were analyzed (Fig. 4g) with respect to the flow rate, and the efficiency is defined as the number of beads captured in the detection area divided by the number of incoming beads. The beads were mostly captured at a flow rate of 200 nL min⁻¹ (at an incoming number rate of 100 particles per min) and a flow velocity of 340 μ m s⁻¹. Under these conditions, the capture efficiency was approximately 23%. This is in contrast with an efficiency of ~0.1% for electrode-deposited cantilever sensors in a

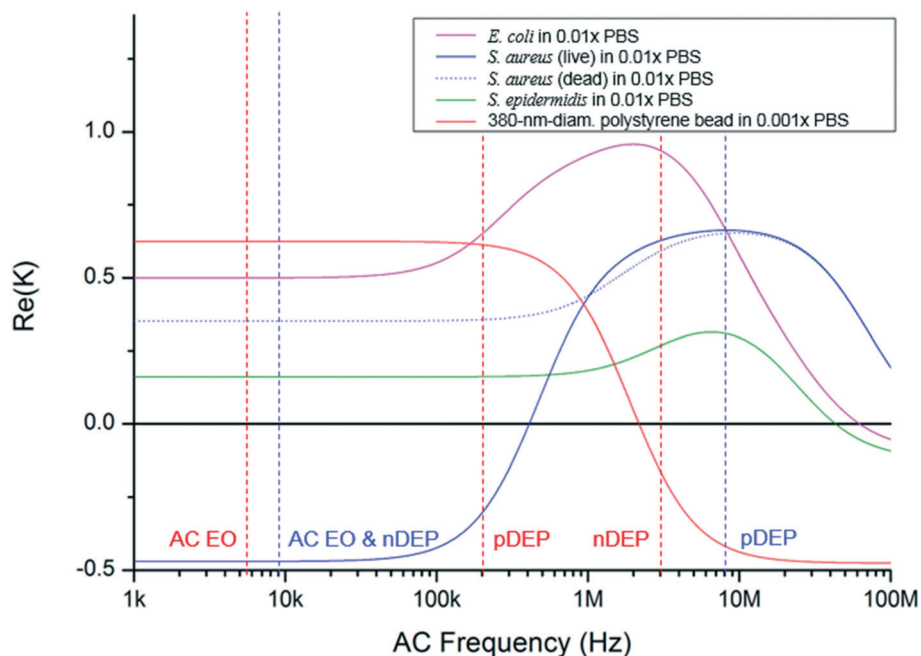


Fig. 3 Clausius–Mossotti factors of selected bacteria and a bead. They are functions of electrical permittivity and conductivity of media and particles, where the wall, membrane, and cytoplasm were considered in the calculation in the case of bacteria.^{33–36} The dielectric property of *B. subtilis* is unknown. Red and blue vertical dashed lines indicate the AC frequencies for the bead and *S. aureus* experiments, respectively.

microfluidic device,⁸ and efficiencies for electrokinetic capture in a narrow detection area have been rarely reported.

3.2 Quantification of bacteria *via* EHD focusing, DEP concentration, and electrical measurement

The *I*–*V* curves measured after each functionalization step of the sensors showed ohmic contacts between the SWCNTs and detection electrodes (Fig. S2†). For the biosensing of *S. aureus* in the microfluidic device, *S. aureus* particles were focused by the AC EO and nDEP, both of which simultaneously occurred at the same low frequency (9 kHz) (Fig. 3), and the confined bacteria were delivered to the DEP-effective region above the concentration electrodes and captured by pDEP (8 MHz) on the SWCNTs.

Fig. 5a shows real-time measurements of *S. aureus* with different bacterial concentrations (from 10^2 to 10^6 CFU mL⁻¹) at the inlet. Before biasing the focusing and concentration electrodes, *i.e.* less than 0 min in Fig. 5a, the conductance variation was very small with a standard deviation (or noise) of 0.27% (Fig. S4†). The RCC owing to the captured bacteria was measured after turning off both the biases at 10 min for all bacterial concentrations, and the RCC was stabilized around 35 min. The SRC increased with increasing bacterial concentrations (Fig. 5b). That is, bacterial capture induced increases in the electrical conductance through the SWCNTs. In fact, as the surface of bacteria is negatively charged in the 0.01× PBS buffer, the binding of the negatively charged bacteria onto the bio-functionalized SWCNTs induces holes in the p-type semiconductor, resulting in the increase of electrical currents at the fixed source–drain voltages.^{31,32} The

conductance signals measured during the first 10 min bias from 0 min, which was for focusing and bacterial capture, were caused by interference with the electric field of the concentration electrodes.

Fig. 5b shows the calibration plot of the microfluidic immunosensor with respect to the *S. aureus* concentration. The linear relationship ($R^2 = 95.6\%$) between the SRCs and the logarithmic *S. aureus* concentrations was maintained in a range of 200 to 10^6 CFU mL⁻¹. This linearity did not continue when the bacterial concentration was around 10^7 CFU mL⁻¹, possibly because of the attachment of too many bacteria beyond the capability of the bio-receptors on the SWCNTs. Interestingly, this characteristic was also reported in DEP-enhanced surface plasmon resonance sensors.⁷ The limit of detection (LOD) of the present immunosensor was calculated to be 150 CFU mL⁻¹ based on the signal-to-noise (S/N) ratio of three (3-sigma). The SRCs were smaller than the 3-sigma when both the focusing and concentration were not turned on. Further, the measured relative standard deviation for 10^4 CFU mL⁻¹ was 10.0% (Table S1†). The measurement of bacteria with a wide dynamic range (200 to 10^6 CFU mL⁻¹) and improved LOD was rendered possible owing to the serial enrichment operation of EHD focusing and DEP concentration, and sensitive detection through the functionalized SWCNTs.

Fig. 5c shows continuous measurements of *S. aureus* at different bacterial concentrations (0, 200, and 1000 CFU mL⁻¹) at the inlet during three repeated cycles; each cycle consists of turning on the EHD focusing and DEP concentration for 10 min and then turning off while measuring the RCC throughout the cycle. The measured

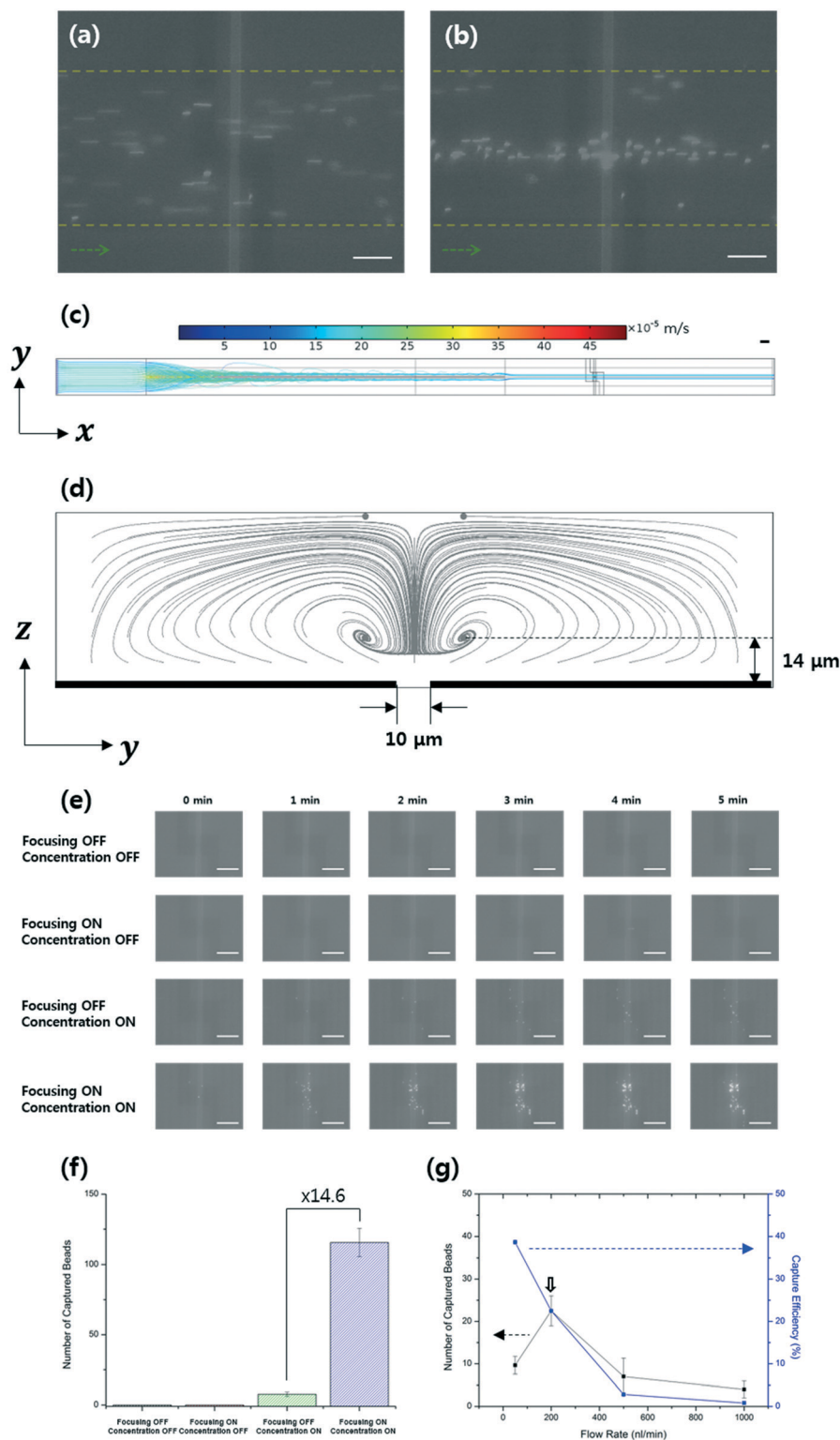


Fig. 4 Fluorescence images of 380-nm-diameter polystyrene beads flowing over the detection electrodes (a) without and (b) with EHD focusing (1500 Hz, 1 Vpp) at a flow rate of 83.3 nL min^{-1} and a number concentration of 1×10^7 particles per mL. The yellow dashed lines and green arrows indicate the side walls of the microchannels and the flow direction, respectively. Calculated trajectories of the 380 nm-diameter beads with EHD focusing; (c) top view where the color represents the speeds of the beads, and (d) cross-sectional view of the detection area where the black bold lines on the bottom show the focusing electrodes. (e) Beads captured between the detection electrodes after biasing the focusing and detection electrodes with different electrical signals, for a flow rate of 200 nL min^{-1} . (f) Number of beads captured in an area ($20 \times 50 \mu\text{m}^2$) between the two detection electrodes after biasing with different electrical signals for 5 min. (g) Measured number of captured beads for 1 min and capture efficiencies with different flow rates at a fixed number concentration of 5×10^5 particles per mL. The white and black scale bars in (a)–(c) and (e) represent $50 \mu\text{m}$.

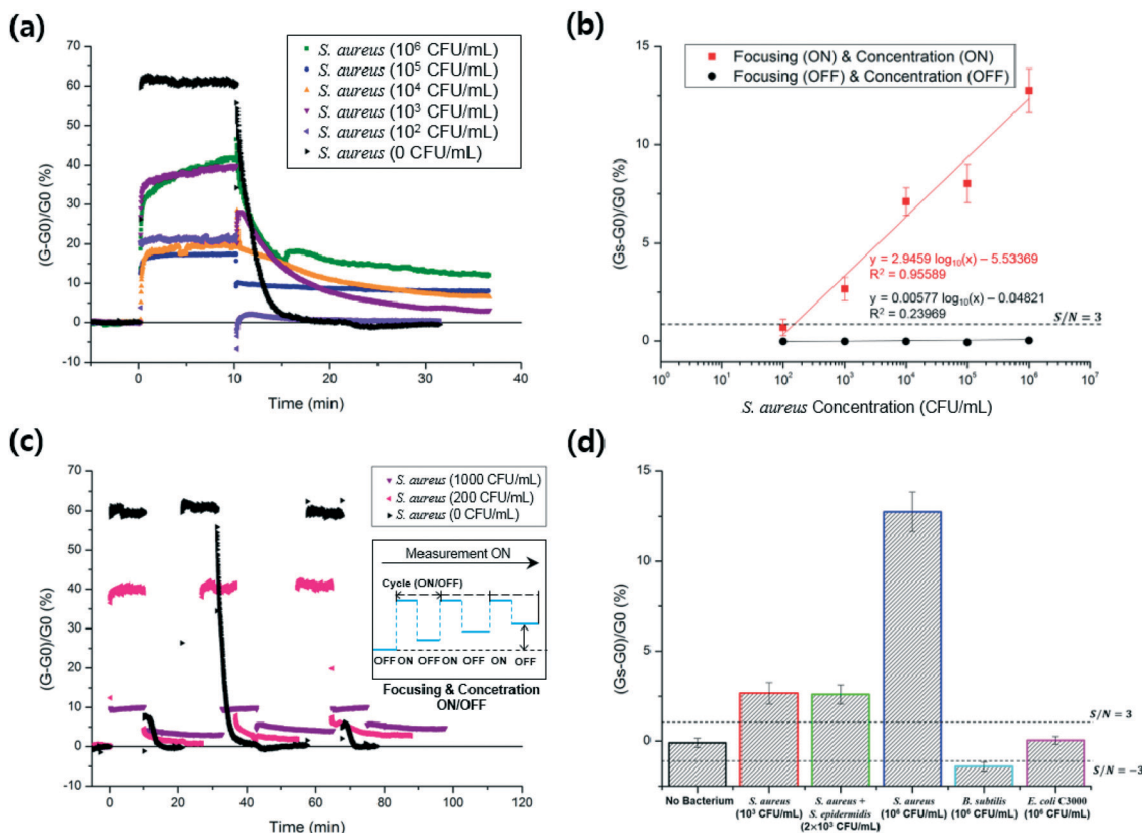


Fig. 5 (a) Measurement of the relative electrical conductance change of SWCNTs with different *S. aureus* concentrations. (b) Stabilized relative electrical conductance change (SRC) as a function of *S. aureus* concentration. (c) Continuous monitoring of *S. aureus* at different bacterial concentrations (0, 200, and 1000 CFU mL⁻¹) for three repeated cycles where each cycle consists of turning on both EHD focusing and DEP concentration for 10 min and then turning off while measuring the RCC throughout the cycle. (d) Selectivity tests against *S. epidermidis*, *B. subtilis*, and *E. coli* C3000. S/N refers to the signal-to-noise ratio.

values of SRC were -0.32% , 0.21% , and 0.07% at 0 CFU mL⁻¹, 0.78% , 1.84% , and 2.82% at 200 CFU mL⁻¹, and 3.05% , 4.05% , and 4.68% at 1000 CFU mL⁻¹. The SRCs increased with the number of cycles at 200 and 1000 CFU mL⁻¹. That is, *S. aureus* in the solution was continuously captured with the number of cycles until the bio-functionalized SWCNTs were spatially filled with the bacteria.

Fig. 5d shows the selectivity test against a mixture of *S. aureus* and *S. epidermidis*, *E. coli* C3000, and *B. subtilis*. A bacterial mixture (2×10^3 CFU mL⁻¹, 1:1 ratio) of *S. aureus* and *S. epidermidis* showed SRCs similar to that of pure *S. aureus* (10^3 CFU mL⁻¹). Each of the *B. subtilis* (10^6 CFU mL⁻¹) and *E. coli* C3000 (10^6 CFU mL⁻¹) showed SRCs smaller than the 3-sigma. Most incoming *E. coli* and *S. epidermidis* were possibly attached to the focusing electrodes by pDEP with 9 kHz signals, whereas much less losses of *S. aureus* occurred by nDEP during focusing (Fig. 3).^{33–35}

3.3 Additional sensor selectivity based on antigen–antibody affinity

Although the present EHD focusing can offer a great amount of selectivity to the sensors if the dielectrophoretic properties, such as the CM factors, of the bacteria to be quantified are

known, this may not work if a mixture of two or more bacteria show similar dielectrophoretic behaviors. For example, although the optimal frequency for capture of *S. aureus* (target) is 8 MHz (Fig. 3), this frequency is also good for capturing *E. coli* C3000 (non-target), which is a risky factor to increase the non-specific binding of non-target bacteria on the bio-receptors. Therefore, we tested whether the present microfluidic immunosensor can prevent non-specific binding owing to pDEP in the case where the electrokinetic separation of bacteria does not work sufficiently because of similar dielectrophoretic characteristics. In this regard, we turned off the EHD focusing in the experiment.

Both *S. aureus* and *E. coli* C3000 were captured on the SWCNTs coated with *S. aureus* antibodies when the concentration electrodes (10 Vpp, 8 MHz) alone were activated (Fig. 6), where an upright fluorescence microscope (Eclipse 80i; Nikon, Japan) with a CCD camera (CoolSNAP™ DYNO; Photometrics®, USA) was used to obtain images and videos with an exposure time of 200 ms. When the electrodes were deactivated, most of the captured *S. aureus* was still bound on the SWCNTs, whereas all the captured *E. coli* C3000 flowed away without non-specific binding (see ESI† Video). The pDEP can usually increase non-specific binding

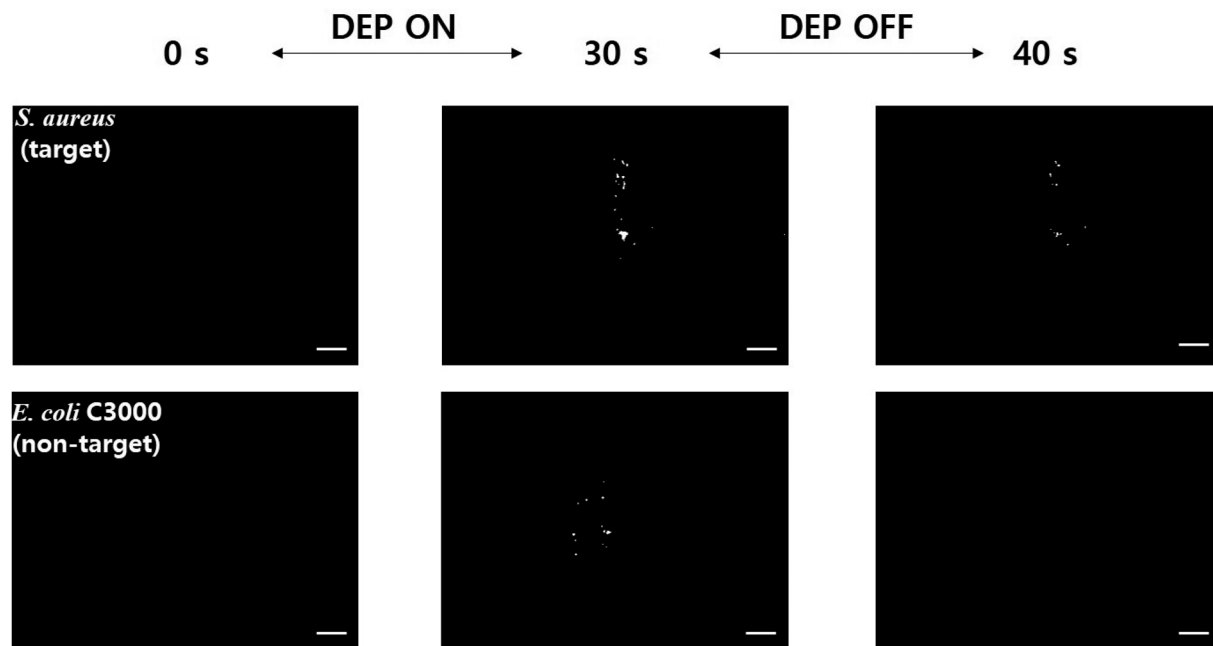


Fig. 6 Fluorescence images of *S. aureus* (target) and *E. coli* C3000 (non-target) when the concentration electrodes (10 Vpp, 8 MHz) alone were activated and then deactivated. The concentration of each bacterial sample was 10^7 CFU mL⁻¹, and the scale bars represent 50 μ m. When the electrodes were deactivated, most of the captured target (*S. aureus*) was still bound on the SWCNTs, whereas all the captured non-target (*E. coli* C3000) flowed away without non-specific binding.

of particles on the surface, but this was prevented owing to the blocking buffer treatment (SuperBlock T20) and continuous channel flow. A few studies on avoiding electrokinetics-related non-specific binding have been reported; harsh electrothermal fluid motion was intentionally induced to remove non-specific binding in an assay,³⁷ or blocking agent treatment and secondary antibody amplification were applied after the DEP capture of different bacteria.⁷ This FET immunosensor thus enabled an increase in sensitivity due to EHD focusing and pDEP concentration while maintaining a high level of selectivity against various non-target microorganisms, and high selectivity and low cross reactivity are highly required to address fundamental challenges in FET-based biosensors.¹¹

This electrokinetics-enhanced microfluidic sensor can be used for detection of several other target analytes although there is a limitation on media conductivity and their DEP behavior needs to be known. Once it is revealed, the main parameters, AC frequency and media conductivity, can be adjusted for a particular target since both EO and nDEP should be generated for EHD focusing, and pDEP should be generated for concentration. For example, EO and nDEP occurred simultaneously at 9 kHz on the focusing electrodes for *S. aureus* detection in the present study; however, it may be difficult to avoid attachment to the electrodes during focusing in the case of *S. epidermidis* because pDEP can occur for this bacterium. In this case, an AC signal above 40 MHz can be superimposed with the 9 kHz (EO + pDEP) signal to generate stronger nDEP, resulting in EO and nDEP, which was also observed when collecting 380 nm-diameter beads in

this study. Moreover, the temperature of a medium can increase significantly because of Joule heating in the case of high conductivity media. For example, the maximal temperature rise of the medium owing to Joule heating increased from 0.07 °C for 0.01× PBS (the present study) to 6.24 °C for 1× PBS (Fig. S6†).

4. Conclusion

We present an integrated microfluidic immunosensor platform with serial EHD focusing, DEP concentration, and FET-based electrical detection through bio-functionalized SWCNTs for continuous monitoring of flowing label-free *S. aureus*. The EHD focusing incorporated a combination of AC EO and nDEP to reduce transportation losses to the channel surfaces *via* signal superimposition. In the feasibility test, more 380 nm-diameter polystyrene beads (approximately 15 times) were concentrated in the detection area with EHD focusing than without focusing, thereby showing the potential for detecting large-sized viruses with the proposed microfluidic immunosensor platform. Quantification of label-free *S. aureus* in 0.01× PBS with similar electrical properties to tap water was also performed with this platform, showing high linearity ($R^2 = 0.956$), an enhanced LOD of 150 CFU mL⁻¹, a capture and detection time of 35 min, and a high level of specificity to *S. aureus* against *S. epidermidis*, *E. coli* C3000, and *B. subtilis* through electrical (EHD focusing and DEP concentration) manipulation and biological (antibody and blocking agent) interaction.

Author contributions

C. H. conducted the experiments, characterized the performances, and analyzed the data. J. J. supervised the study, reviewed the manuscript, and discussed the results.

Conflicts of interest

The authors declare no competing interests.

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